

SUPPLEMENTAL RESTRAINT SYSTEM

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GENERAL INFORMATION

Overview

Restraint System

Description

This vehicle adopts the occupant restraint system, which includes active and supplemental types. Active restraint system requires occupants to take some actions, such as fastening seat belt; while supplemental restraint system requires no actions from occupants.

Active Restraint System

1. Driver seat belt and front passenger seat belt.
2. Rear seat belt.

Supplemental Restraint System

1. Airbag system

Operation

Supplemental restraint system can improve the safety of occupants only when used in combination with seat belts. Occupants must fasten their seat belts in order to gain full protection from supplemental restraint system.

Supplemental restraint system circuit is continuously monitored and controlled by SRS control module assembly. Airbag indicator on instrument cluster illuminates for approximately 6 seconds for a test each time ENGINE START STOP switch is turned ON. Airbag indicator goes off after the test is completed. If indicator comes on at any time other than test time, it indicates that there is a problem in supplemental restraint system circuit.

Whether airbag deploys or not depends on the angle and severity of an impact. When vehicle is subjected to a severe collision, microprocessor of airbag module in supplemental restraint system sends signals to corresponding inflator units of airbags to deploy the airbags quickly, thus protecting occupants.

Caution:

- Never expose airbag components directly to hot air or open flames.
- Never attempt to disassemble or repair airbag components.
- Removed airbags should be kept properly. Never put other objects on them. If triggered accidentally, it may cause personal injury.
- As a disposable component, the airbag must be replaced after deployment and avoid reusing it.
- Always dispose of vehicle together with airbags, or the airbags may be triggered accidentally to cause personal injury.

Warning:

- Before removing airbag system components, disconnect the negative battery cable and wait for at least 90 seconds. Before servicing steering system, remove the driver airbag and spiral cable for safekeeping.
- If vehicle has been involved in a minor collision but the airbags do not deploy, always inspect airbag components.
- If airbags may be touched during servicing, remove the airbags as necessary and keep it properly before servicing.
- Never use airbag components from another vehicle. When replacing the airbag components, replace with new ones.
- If an airbag component is dropped or if there are any cracks, dents or other defects in the case, bracket or connector, replace the airbag component with a new one.
- Information labels are attached to the periphery of airbag components. Always follow the cautions and instructions on labels.

Precautions During Usage

Airbag is passive safety system component. In order to actually protect the passengers in collision with airbag, users should follow the precautions related to airbag usage:

- Driver and passengers should use belt correctly. Correct belt usage can protect human body and reduce the personal injury in accidents.
- DO NOT add any additional units without permission that may interfere or damage belt pretensioner or airbag.
- DO NOT place any objects on steering wheel and front passenger side instrument panel, or these objects may cut into the inflated airbag or become trajectory to injure human body.
- DO NOT add or reversely place seat cover for seats with side airbag.
- Children that are under twelve are not allowed to sit in front seat. For vehicles equipped with passenger airbag, backward facing child seat is not allowed to use on front passenger seat.
- It's only allowed to install genuine spare parts.
- Only authorized personnel can remove the controller, wire harness and connector from SRS system.
- If airbag and belt pretensioner are deployed in accident, airbag controller and all wire harness with airbag connectors must be replaced together with airbag and belt.
- SRS system in all vehicles have been matched and verified and it's forbidden to change vehicle structure and SRS system. Random addition and modification of SRS system and wire harness will make SRS system operate abnormally, leading to airbag fault deployment and undeployment, which results in personal injury.
- Airbag manufacturer suggests that the airbag should be replaced after 10 years.

Post-accident Repair and Inspection

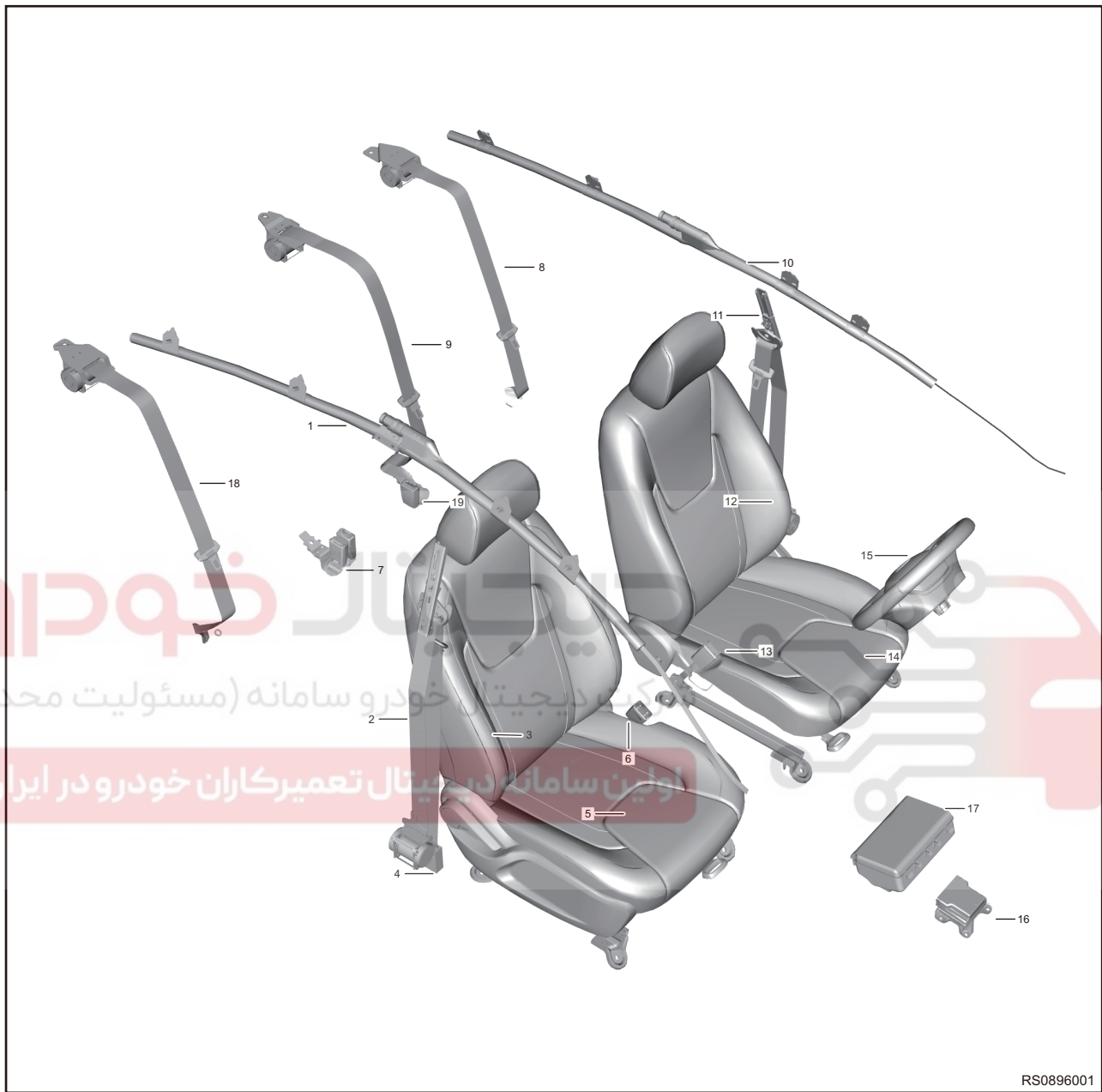
1. Post-accident components replacement of deployed airbag
 - (a) SRS system components should be replaced immediately in accordance with the provisions in this manual after the airbag is deployed in an accident. After the airbag is deployed, there may be powder particles on airbag surface, which are primarily composed of chemical reaction product.
2. Post-accident components replacement of seat belt
 - (a) Some seat belts need to be replaced or recommended to be replaced if airbag is deployed in an accident:

Seat belt	Replace or not
Used limiting type belt in the event of an accident	It is necessary to replace it
Seat belt with pretensioner that must be exploded or has been exploded	It is necessary to replace it
Used common emergency lock type belt in the event of an accident	It is necessary to replace it
Height adjuster (the seat belt had been used in the event of an accident)	It is necessary to replace it

3. Post-accident inspection of other components
 - (a) No matter whether the airbag is deployed or not, specific inspection must be carried out after any collision. The steering column must be measured for dimension. Check the instrument panel and steering column cover for cracks or other damage, check the instrument panel support for deformation, bending, cracks or other damage and check the seat belt and installation fixing point.

Restraint System Components and Configuration Difference

Restraint system mainly consists of airbag system and safety belt. The schematic diagram for main components is as follows:



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No.	Part Name	No.	Part Name
1	Right Curtain Shield Airbag Assembly	11	Front Left Seat Belt Assembly
2	Second Row Right Seat Belt Assembly	12	Front Left Seat Side Airbag Assembly
3	Front Right Seat Side Airbag Assembly	13	Front Left Seat Belt Buckle Assembly
4	Right Side Collision Sensor Assembly	14	Front Left Seat Assembly
5	Front Passenger Weight Detection Sensor (Switch)	15	Driver Airbag Assembly
6	Seat Belt Buckle Assembly	16	Airbag Module Assembly
7	Second Row Seat Belt Buckle Assembly	17	Front Passenger Airbag Assembly
8	Second Row Left Seat Belt Assembly	18	Second Row Right Seat Belt Assembly
9	Second Row Center Seat Belt Assembly	19	Second Row Left Seat Belt Buckle Assembly
10	Left Curtain Shield Airbag Assembly		

Airbag Controller Difference

Configuration	J60-3658010FA	J60-3658010FB	J60-3658010FC
Ignition Circuit	2 Circuits	8 Circuits	●
Driver Airbag Assembly	●	●	●
Front Passenger Airbag Assembly	●	●	●
Front Left Seat Side Airbag Assembly		●	●
Front Right Seat Side Airbag Assembly		●	●
Left Curtain Shield Airbag Assembly		●	●
Right Curtain Shield Airbag Assembly		●	●
Driver Seat Belt Pretensioner			●
Passenger Seat Belt Pretensioner			●
Rear Left Seat Belt Pretensioner			●
Sensor			
Left Side Collision Sensor (Acceleration)		●	●
Right Side Collision Sensor (Acceleration)		●	●
Switch Input			
Front Passenger Seat Belt Buckle Switch Special Line			●
Front Passenger Detection Special Line			●
Low Driver Output (HW or HS CAN)			
Airbag Malfunction Light via CAN	●	●	●
Collision Output via CAN	●	●	●
Front Passenger Seat Belt Unfasten Reminder via CAN			●
Power Moding / Power Module			
KL.15 IGN/KL.15 Power Supply	●	●	●
KL.31 GND/KL.31 Ground	●	●	●

Brief Introduction of Restraint System Function

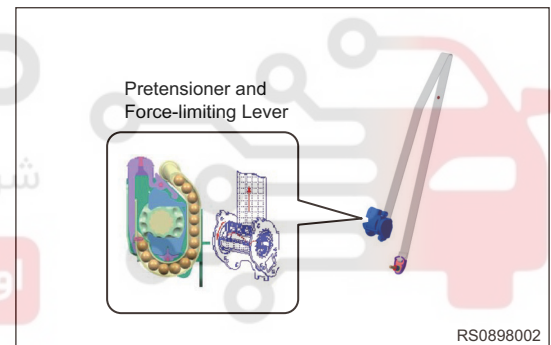
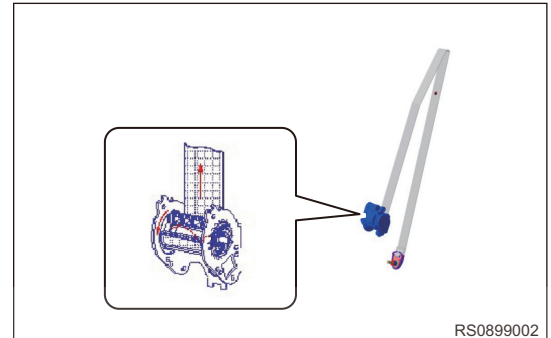
Airbag: The controller controls ignition circuit and ignites airbag (and belt pretensioner) reasonably to keep occupants in proper position in the cabin when accident happens, thus protecting occupants.

1. Driver airbag / front passenger airbag
It's helpful to protect head and chest of driver and front passenger from being struck by components in vehicles:
2. Front airbag (if equipped)
It's helpful to protect chest and hip of front passenger
3. Curtain shield airbag (if equipped)
It's helpful to protect the head of occupants

4. In M1D, the following types of belts are equipped together with common emergency lock type belt
Emergency lock type belt
Reduce the pressure of belt on passengers, protect the occupants and prevent second collision.
Limiting type belt
Besides common emergency lock type belt, limiter lever is added. Reduce the pressure of belt on passengers, protect the occupants and prevent second collision.

Preload limiting type belt

Besides common emergency lock type belt, pretensioner and limiter lever are added, which tightens the belt, reduces the pressure of belt on passengers, protects the occupants and prevents second collision during deployment.



Airbag Control System Operation

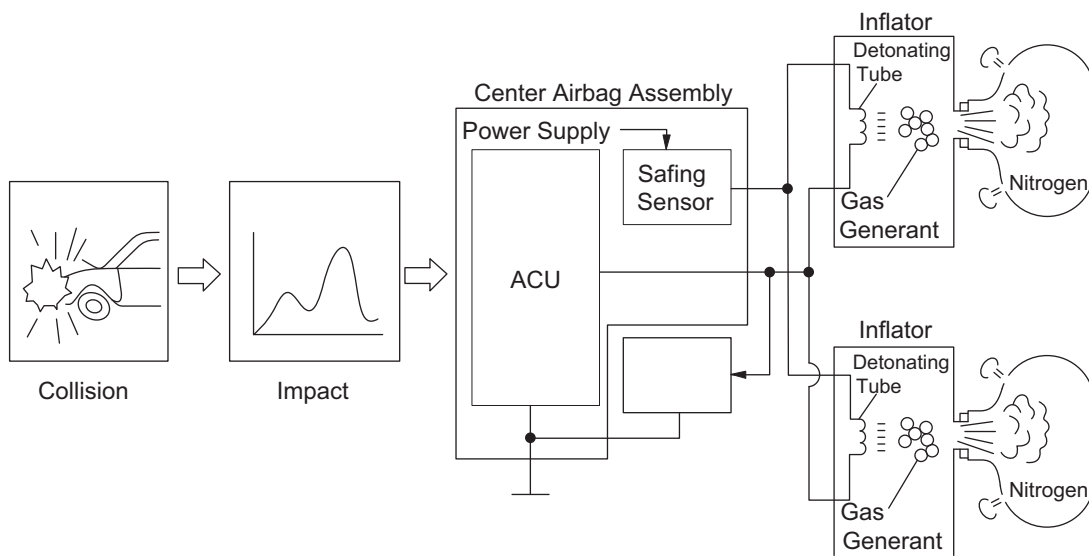


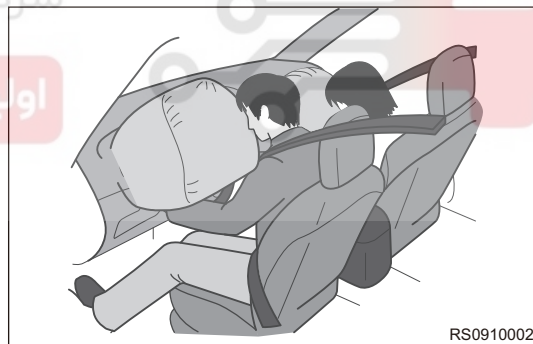
Figure 2

RS0900001

Operating conditions:

Front collision

- Front collision is detected by the sensor in controller;
- Front collision ignition deployment circuit: driver and passenger front airbags, all seat belt with pretensioners;



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Side collision

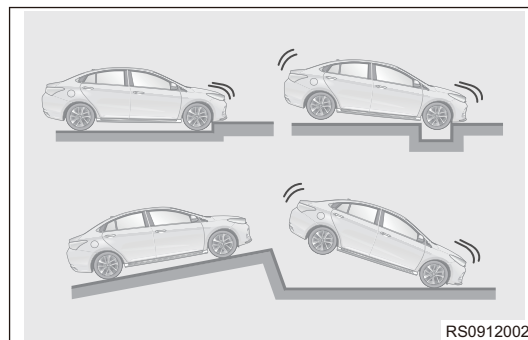
- Side collision is detected by the side collision sensor in B-pillar and the Sensor in controller.
- Side collision ignition deployment circuit: curtain, seat airbag and seat belt with pretensioner on collision side.



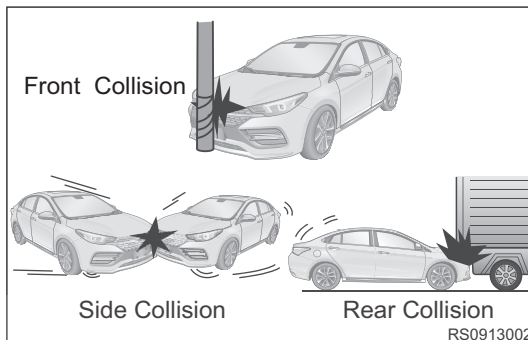
RS0911002

Other collisions

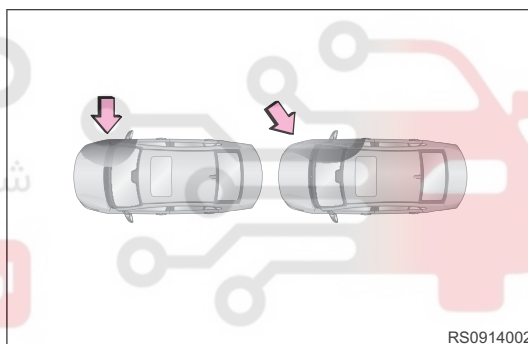
- If the bottom of vehicle is subjected to a severe impact, the driver airbag and front passenger airbag may also deploy as shown in illustration.



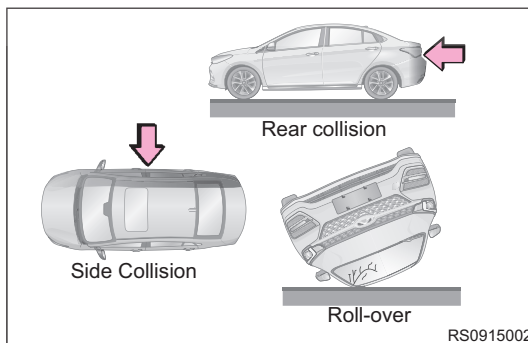
- If the vehicle goes under the bottom of truck etc. or involved in side collision, the driver airbag and front passenger airbag may not deploy as shown in illustration.



- If a collision to the side of the vehicle body other than the passenger compartment, or the vehicle is subjected to a collision from the side at certain angles, the front side airbag and curtain shield airbag may not deploy as shown in illustration.



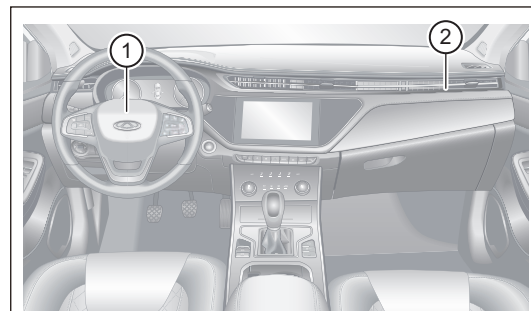
- The side airbag and curtain shield airbag will not generally deploy if the vehicle is involved in a front collision, rear collision or roll over.



Driver Front Airbag and Passenger Front Airbag

Driver front airbag is located on the steering wheel and integrated with the horn switch. Passenger front airbag is located above the glove box and inside the instrument panel upper body. As shown in illustration:

1. Position of driver front airbag.
2. Position of passenger front airbag.

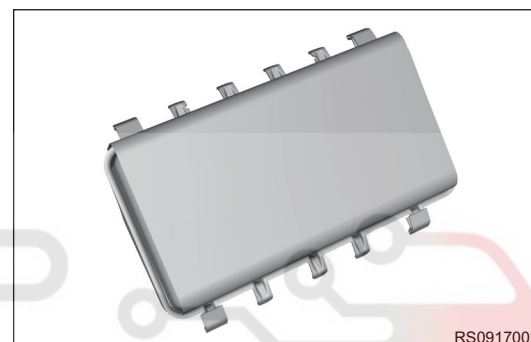


RS0915602

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Passenger front airbag

Resistance value: $2.0 \pm 0.3 \Omega$, it's strictly forbidden to measure resistance with multimeter!



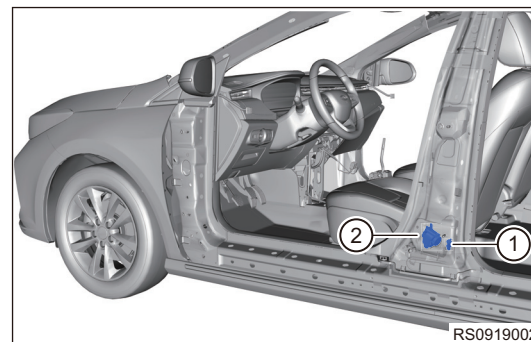
RS0917002

Driver front airbag

Resistance value: $2.0 \pm 0.3 \Omega$, it's strictly forbidden to measure resistance with multimeter!



RS0918002



RS0919002

Side Collision Sensor and Front Seat Belt Pretensioner

Seat belt pretensioner and side collision sensor is located under the B-pillar.

Note: Seat belt pretensioner and side collision sensor positions on both sides are the same.

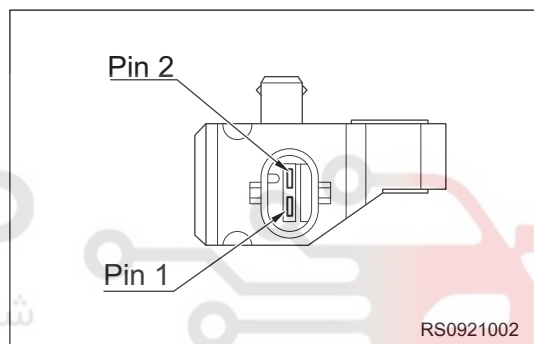
As shown in illustration:

1. Side collision sensor
2. Seat belt pretensioner
Resistance value is $2.0 \pm 0.3 \Omega$, it's strictly forbidden to measure resistance with multimeter!
3. Side collision sensor is used to detect the vehicle side collision signal.

Terminal list

1: Signal

2: Ground

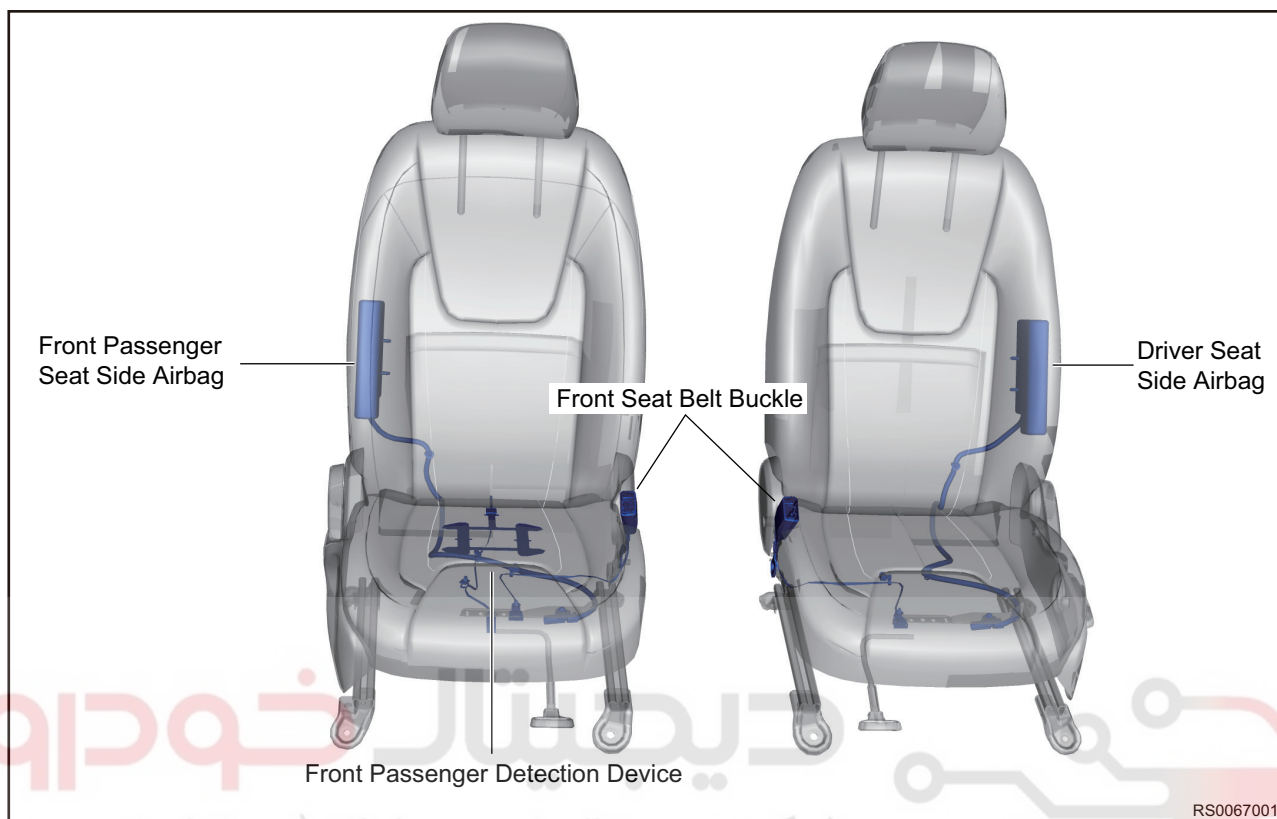


دیجیتال خودرو
شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

Front Passenger Side Airbag, Front Passenger Seat Belt Buckle and Front Passenger Detection Device

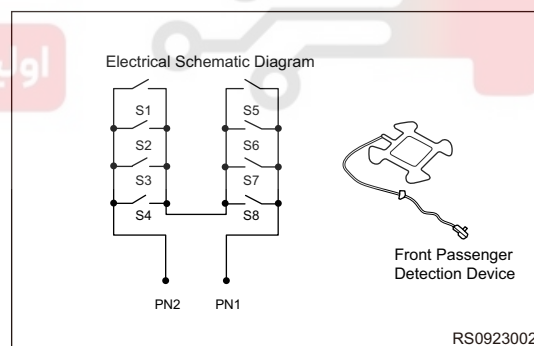
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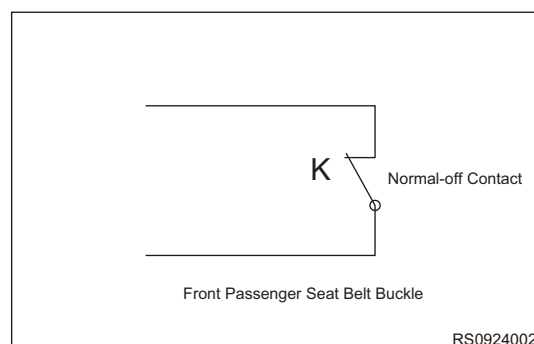
Airbag resistance on seat: $2.0 + 0.5 / -0.3 \Omega$, it's strictly forbidden to measure resistance with multimeter!

- Front passenger detection device schematic diagram as shown in illustration: Passenger loading status: When detected external resistance is lower than 100Ω , it's judged that there is passenger. When resistance is higher than 400Ω , it's judged that there is no passenger.



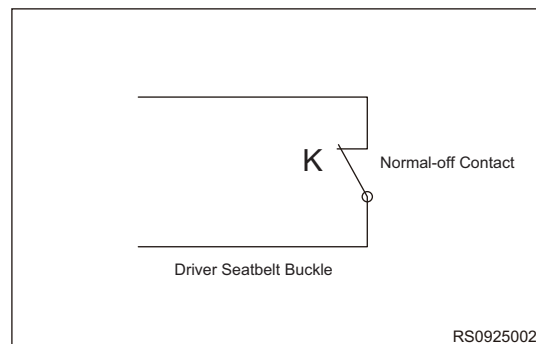
RS0923002

Front passenger seat belt buckle schematic diagram as shown in illustration. Front passenger seat belt buckle status: When detected external resistance is lower than 400Ω , it's judged that the seat belt is not fastened. When resistance is higher than 900Ω , it's judged that the seat belt is fastened.



RS0924002

Driver seat belt buckle schematic diagram as shown in illustration. The buckle is connected to the 19# terminal of instrument cluster. When ENGINE START STOP switch is ON, if the 19# terminal is high level / suspending, the driver seat belt warning in instrument cluster does not alarm; if the 19# terminal is low level, it will alarm.



Warning strategy is as follows

When ENGINE START STOP switch is in ON position:

If the driver wears the seat belt, the driver seat belt warning light goes off; If the seat belt is not fastened, the driver seat belt warning symbol flashes, and the buzzer will sound when vehicle speed is ≥ 25 km/h, to remind the driver to wear the seat belt;

When ENGINE START STOP switch is in ON position:

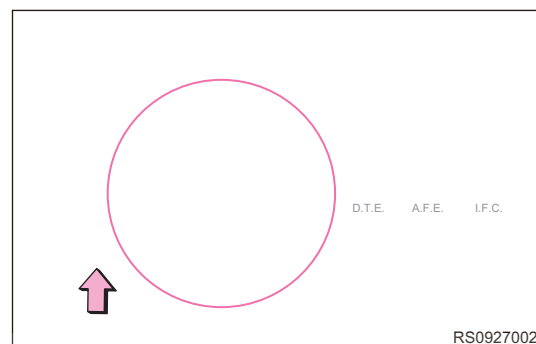
The passenger seat belt buckle switch detection and passenger detection device operate together to confirm the logic of front passenger seat belt reminder warning light.

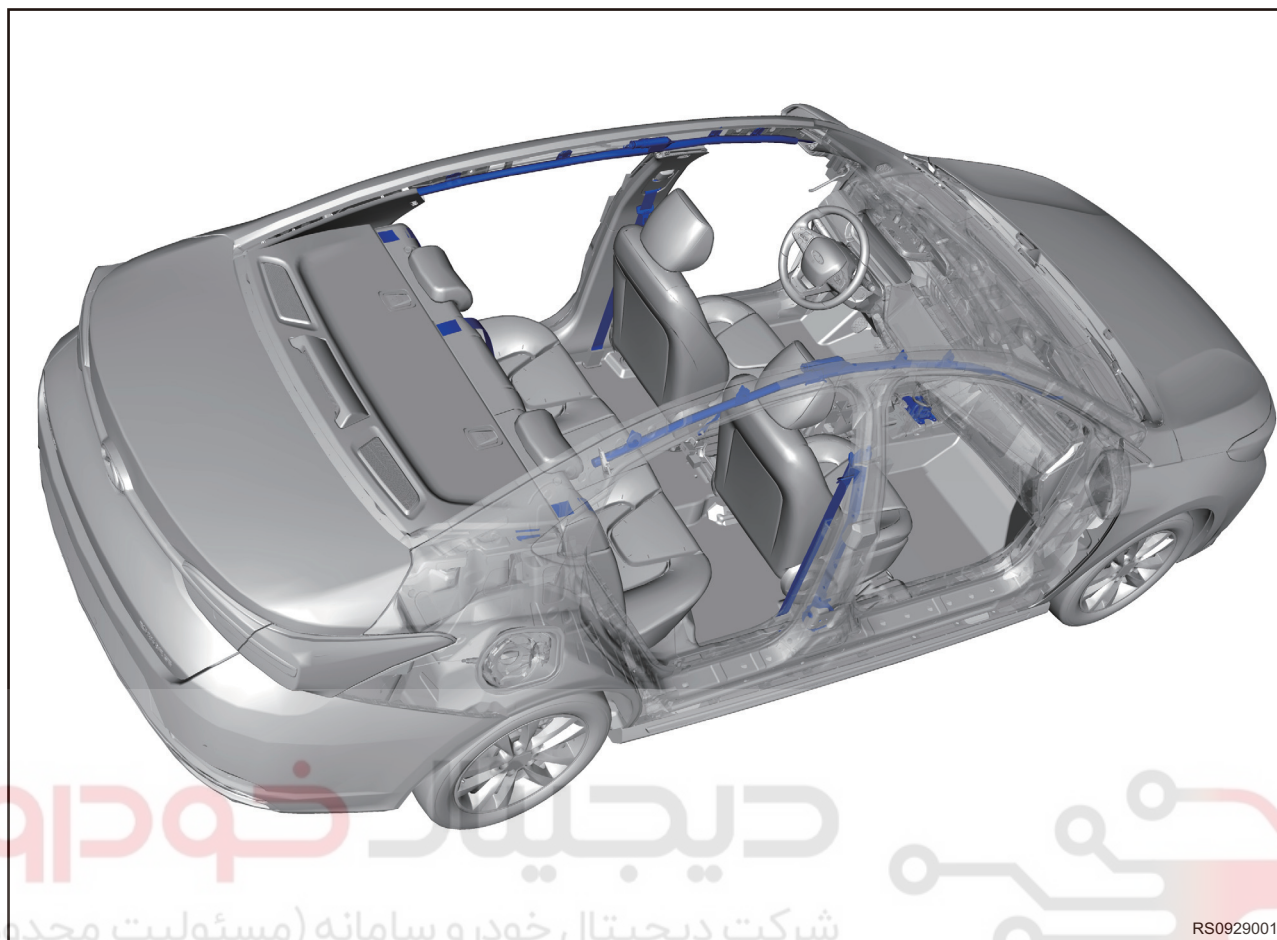
If there is an adult on the seat (signal of the detection device), and the seat belt is not fastened, the passenger seat belt warning symbol flashes, and the buzzer will sound when vehicle speed is ≥ 25 km/h, to remind the passenger to wear the seat belt. If the seat belt is fastened, the alarm will stop.

When seat belt warning is operating:

If the seat belt is fastened, the alarm will stop.

Shift to R position or warning for 100 seconds has finished, the buzzer stops sound and indication warning continues.



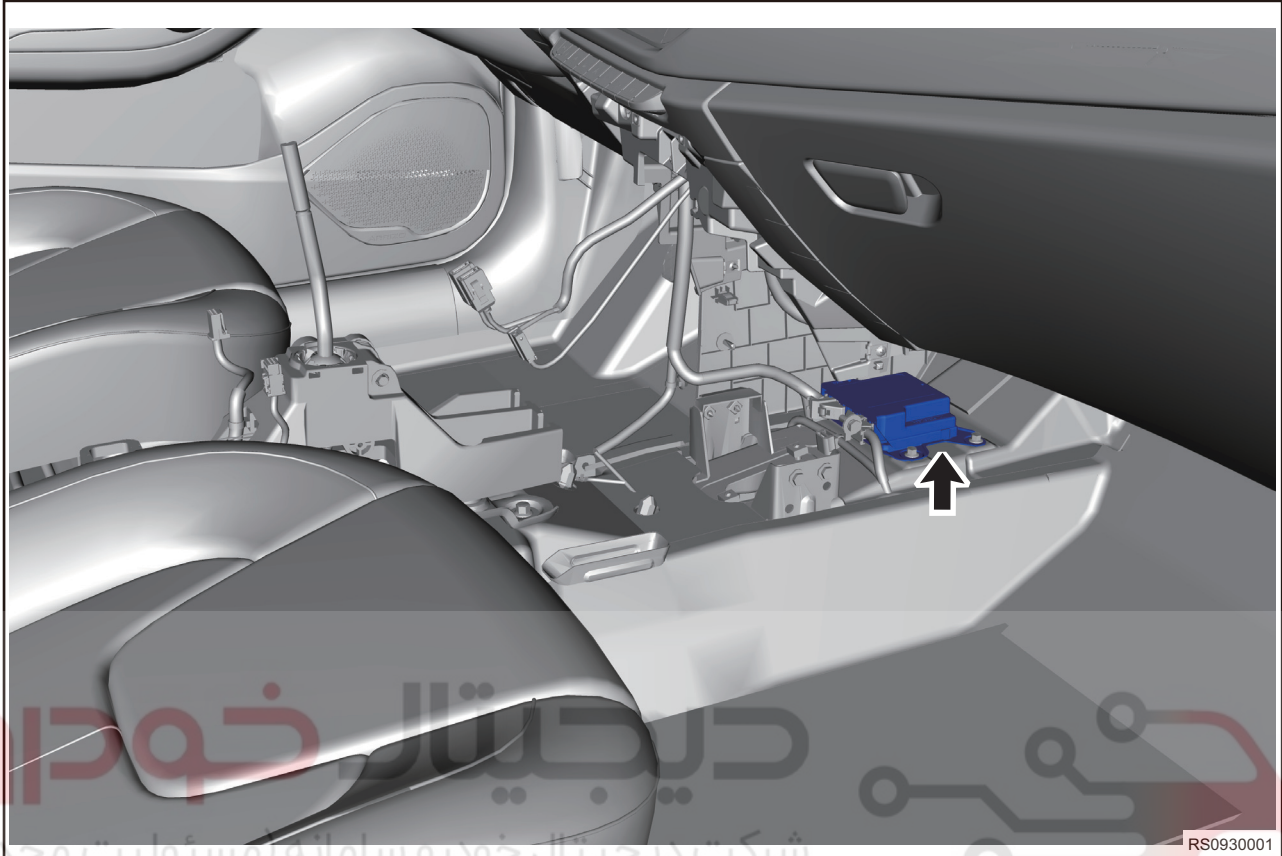


The curtain is mainly used to protect the head of passenger in the event of a side collision. The curtain shield airbag is installed in the inner side of roof and body quarter sheet metal, usually run through the front and rear, and it is controlled by the lateral acceleration sensor in the body. It will deploy when the lateral acceleration is greater than the calibrated threshold.

Resistance value: $2.0 \pm 0.3 \Omega$, it's strictly forbidden to measure resistance with multimeter!

Airbag System Controller

In general, airbag control module is installed in the center passage of vehicle.

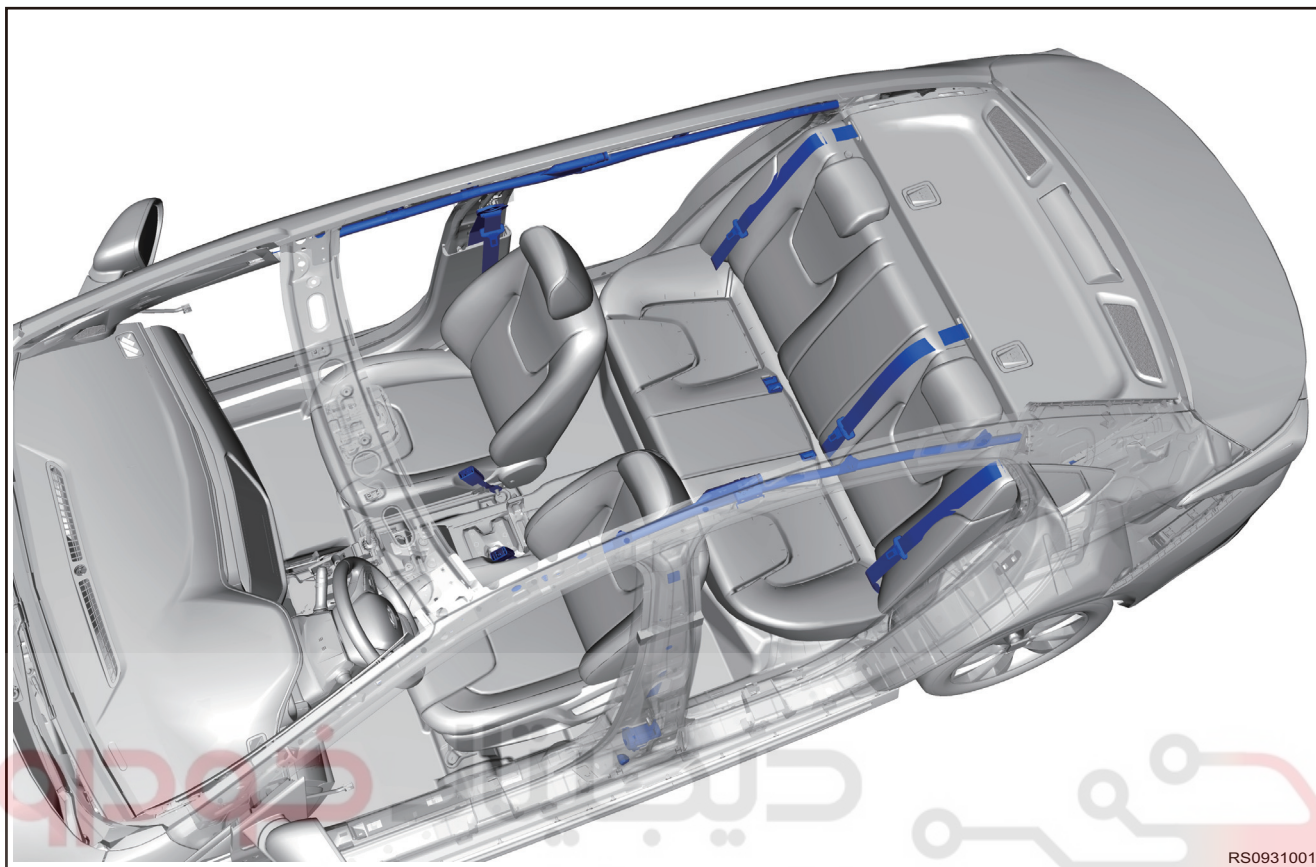


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1. Repair or replacement of damaged airbag control module must be performed by an authorized worker.
2. During the life of the airbag control module, the same airbag control module must always be installed on the vehicle where it was originally installed and not allowed to be used in other vehicles.
3. Airbag control module must be replaced after the airbag deploys.
4. The airbag control module and peripheral sensors have a high-precision structure, be sure to handle these components carefully. The components must be disposed if they fall to the ground.

Rear Seat Belts

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RS0931001

NOTE: شرکت دیجیتال خودرو سامانه (مسئولیت مح)

- If the rear left seat belt assembly is preload limiting type belt, the resistance value is $2.15 \pm 0.35 \Omega$, it's strictly forbidden to measure resistance with multimeter!
- If the webbings on both sides of rear seat cannot be pulled out, it is necessary to make a preliminary judgment on the seat belt. If the seat belt is locked due to the sensitivity function of seat belt.
- Judgment method: Slowly contract the webbing for 10-15 mm, and then pull out it slowly. If the seat belt can be pulled out normally and there are no other problems, the seat belt is normal. If the webbing can not be pulled out, further testing of seat belt is required.

Supplemental Restraint System Composition

Caution:

Supplemental restraint system consists of driver airbag, front passenger airbag, front side airbag (if equipped), curtain shield airbag (if equipped), SRS control module assembly, spiral cable, airbag malfunction indicator and wire harness etc.

Driver airbag

1. Driver airbag is installed in the steering wheel, which will inflate to protect driver in the event of a severe collision.

Driver airbag resistance line
 $2.0 \pm 0.3 \Omega$
Front passenger airbag

1. Front passenger airbag is installed in the upper right side of instrument panel, which will inflate to protect front passenger in the event of a severe collision.

Front passenger airbag resistance line
 $2.0 \pm 0.3 \Omega$

Front side airbag (if equipped)

1. Front side airbag is installed in both sides of front seat, which will mitigate injury caused by side impact, and prevent the direct contact between torso and door panel, thus protecting front passenger safety effectively. It can protect the safety of front passenger effectively.

Front side airbag resistance line

$2.0 + 0.5/-0.3 \Omega$

Curtain shield airbag (if equipped)

1. Curtain shield airbag is installed in both sides of roof, which will inflate to protect occupants in the event of a severe collision.

Curtain shield airbag resistance line

$2.0 \pm 0.3 \Omega$

SRS control module assembly

1. SRS control module assembly has a built-in collision sensor, which is installed on the body floor of auxiliary fascia console assembly. It controls the inflation of airbag so as to protect driver and other occupants in the event of a severe collision.

Spiral Cable

1. It is used to connect driver airbag while ensuring that steering wheel has enough steering angle.

Airbag malfunction indicator

1. After ENGINE START STOP switch is turned to ON, if malfunction indicator goes off after coming on for approximately 6 seconds, it means that supplemental restraint system operates normally. If malfunction indicator does not come on, remains on or flashes, it means that supplemental restraint system has a problem and it is necessary to perform tests and repairs.

Left side collision sensor (if equipped)

1. The sensor transmits collision signals from left side to SRS module to control the airbag to inflate quickly, thus protecting people in vehicle.

Left side collision sensor resistance line

$2.0 \pm 0.3 \Omega$

Right side collision sensor (if equipped)

1. The sensor transmits collision signals from right side to SRS module to control the airbag to inflate quickly, thus protecting people in vehicle.

Right side collision sensor resistance line

$2.0 \pm 0.3 \Omega$

Wire harness

1. It is yellow and used to connect elements of supplemental restraint system. The connector has a safety mechanism.

Airbag System Function

1. Airbag must work together with seat belt. It is not a substitute for seat belt. Driver and passengers should always fasten their seat belts when driving, and adjust the belts to a proper position according to their size.
2. Minor collision will not activate the airbag system. Airbags will quickly inflate to protect driver and front passenger only when severe collision occurs.

Seat Belt Pretensioner Consists of Following Components

1. Driver seat belt pretensioner
 - (a) Driver seat belt pretensioner is located on driver seat belt retractor, which will retract driver seat belt to protect driver in the event of a severe collision.
2. Front passenger seat belt pretensioner
 - (a) Front passenger seat belt pretensioner is located on front passenger seat belt retractor, which will retract front passenger seat belt to protect front passenger in the event of a severe collision.
3. Seat belt pretensioner function:
 - (a) At the moment of collision, the pretensioner retracts seat belt before occupant moves forward, and immediately restrains occupant onto the seat tightly, then locks seat belt to prevent occupant from leaning forward, thus protecting occupant safety.
 - (b) Seat belt pretensioner works with airbag. Once a frontal collision impact higher than specified value is detected, the seat belt with pretensioner will work together with airbag system to protect occupant safety.

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Operating Conditions

The controller will send an ignition signal when sensor signal received by the controller exceeds the set value in an accident, the ignition circuit will explode.

1. Front collision
 - (a) Front collision is detected by the sensor in controller;
 - (b) Front collision ignition deployment circuit: driver and passenger front airbags, all seat belt with pretensioners;
2. Side collision
 - (a) Side collision is detected by the side collision sensor in B-pillar and the Sensor in controller.
 - (b) Side collision ignition deployment circuit: curtain, seat airbag and seat belt with pretensioner on collision side;
3. Other collisions
 - (a) If the bottom of vehicle is subjected to a severe impact, the driver airbag and front passenger airbag may also deploy.
 - (b) If the vehicle goes under the bottom of truck etc. or involved in side collision, the driver airbag and front passenger airbag may not deploy.
 - (c) If a collision to the side of the vehicle body other than the passenger compartment, or the vehicle is subjected to a collision from the side at certain angles, the front side airbag and curtain shield airbag may not deploy.
 - (d) The side airbag and curtain shield airbag will not generally deploy if the vehicle is involved in a front collision, rear collision or roll over.

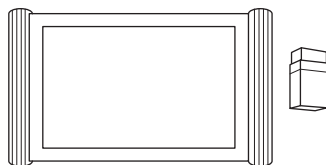
Specifications

Torque Specifications

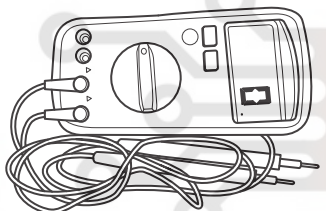
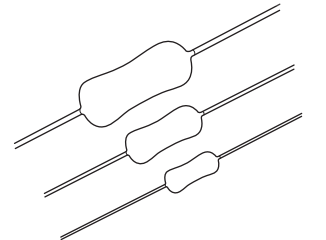
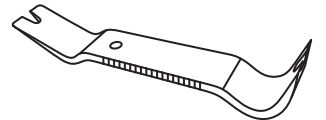
Description	Torque (N·m)
Coupling bolt between front passenger airbag assembly and instrument panel crossmember assembly	23 ± 2
Coupling bolt between curtain shield airbag assembly and body	10 ± 1
Coupling bolt between srs control module assembly and body	9 ± 1

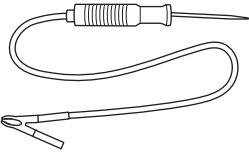
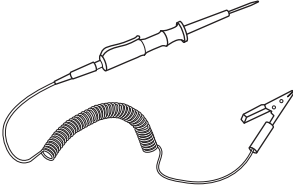
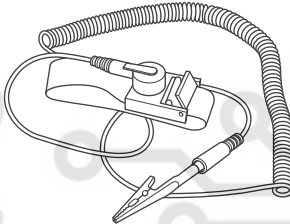
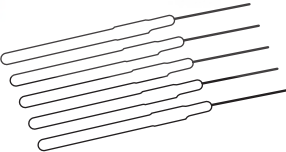
Tools

Special Tool

Diagnostic Tester	 001
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General Tools

Digital Multimeter	 002
Resistance: 2Ω	 100
Interior & Exterior Dismantling Device	 025

Bulb Test Light	 101
Diode Test Light	 102
Static-proof Wrist Strap	 104
Wire Harness Terminal Service Tool	 105

DIAGNOSIS & TESTING

Diagnosis Content

Diagnosis Procedure

HINT

Use following procedures to troubleshoot the Supplemental Restraint System (SRS).

1 Vehicle brought to workshop

Result

Proceed to
Next

Next

2 Check battery voltage

Check if battery voltage is normal.

OK

Standard voltage: Not less than 12 V

Result

Proceed to
OK
NG

NG

Recharge or replace battery

OK

3 Check SRS warning light

Result

Proceed to
Next

Next

4 Check for DTCs (current DTC and history DTC)

Result

Proceed to
Next

Next

5 Diagnostic Trouble Code (DTC) Chart**Result**

Proceed to
No DTC
Current DTC
History DTC

History DTC

32 6 Problem repair (no DTC), then go to step 9**Result**

Proceed to
Next

Next

Go to step 9

7 Troubleshoot according to Diagnostic Trouble Code (DTC) chart, then go to step 9**Result**

Proceed to
Next

Next

Go to step 9

8 Troubleshoot according to Problem Symptoms Table, then go to step 9**Result**

Proceed to
Next

Next

9 Adjust, repair or replace**Result**

Proceed to
Next

Next

End

DTC Confirmation Procedure

Confirm that battery voltage is normal before performing following procedures.

- Turn ENGINE START STOP switch to OFF.
- Connect the diagnostic tester (the latest software) to Data Link Connector (DLC).
- Turn ignition switch to ON.
- Use diagnostic tester to record and clear DTCs stored in supplemental restraint system.
- Turn ENGINE START STOP switch to OFF and wait several seconds.
- Turn ENGINE START STOP switch to "ON", and then select Read Code.
- If DTC is detected, it indicates current malfunction. Go to diagnosis procedure - Step 1.
- If no DTC is detected, malfunction indicated by the DTC is intermittent.

Intermittent DTC Troubleshooting

If malfunction is intermittent, perform the followings:

- Check if connector is loose.
- Check if wire harness is worn, pierced, pinched or partially broken.
- Monitor diagnostic tester (the latest software) data that is related to this circuit.
- Wiggle related wire harnesses and connectors and observe if signal is interrupt in related circuit.
- If possible, try to duplicate the conditions under which DTC was set.
- Look for data that has changed or DTC to reset during wiggle test.
- Look for broken, bent, protruded or corroded terminals.
- Inspect airbag components and mounting areas for damage, foreign matter, etc. that will cause incorrect signals.
- Check and clean all wire harness connectors and ground parts related to DTC.
- If multiple trouble codes were set, refer to circuit diagrams to look for any common ground circuit or power supply circuit applied to DTC.
- Refer to any Technical Bulletin that may apply to this malfunction.

Ground Inspection

Ground points are very important to the proper operation of circuits. Ground points are often exposed to moisture, dirt and other corrosive environments. Corrosion (rust) may increase load resistance. This situation may change the way in which a circuit works. Circuits are very sensitive to proper grounding. A loose or corroded ground can affect the control circuit. Check the ground points as follows:

1. Remove ground bolt or nut.
2. Check all contact surfaces for tarnish, dirt and rust, etc.
3. Clean as necessary to ensure that contacting is in good condition.
4. Reinstall ground bolt or nut securely.
5. Check if add-on accessories interfere with ground circuit.
6. If several wire harnesses are crimped into one ground terminal, check for proper crimps. Make sure all wire harnesses are clean, securely fastened with providing a good ground path.

Preparations before Dealing with Airbag System Wire Harness Malfunction

1. Read and record the system DTC
2. Turn ENGINE START STOP switch to OFF, disconnect the negative battery cable at least 1 minute so that the airbag controller has enough time to discharge.
3. Prevent electric static discharge, such as static-proof wrist strap.
4. To prevent the ignition element from igniting accidentally during wire harness measurement, it is necessary to disengage all elements connected to wire harness, such as airbag, module, sensor etc. before measuring.

Airbag System Malfunction Repair Completion Inspection

1. Turn ENGINE START STOP switch to OFF and disconnect the negative battery cable (if is the connected);
2. Connect each wire harness connector of airbag system;
3. Connect negative battery cable;
4. Start the vehicle, operate the electrical system, turn on the electrical equipment as much as possible (blower, rear defroster, headlight, audio, etc.). If all the following requirements are met, the airbag system is normal, otherwise it should be checked and repaired again:
 - (a) ENGINE START STOP switch is ON, system performs self-check, airbag warning light comes on. Warning light goes off when self-check is completed.
 - (b) Connect the diagnostic tester, read the DTC and observe the datastream. Use the simulation method if necessary. Test the vehicle in the malfunction conditions described by customer, check if the malfunction is no longer duplicate and no other DTCs are produced.
 - (c) If equipped with front passenger detection device, the front passenger seat belt warning light should operate normally; (Check method: A person sits on the front passenger seat and does not wear the seat belt, the light comes on and goes off after the seat belt is fastened.)
 - (d) Clear history DTC (If exists)

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Disposal of Airbag

Airbag deploys (in vehicle).

1. It is necessary to deploy the airbag before disposing. If the vehicle is scrapped and disassembled, the airbag may deploy in vehicle.
 - (a) Preventive procedure of airbag deployment

Caution:
To prevent injury when deploying the airbag in vehicle, please refer to following prevention methods:

 - Remove all movable objects or loose parts within airbag deployment range before the airbag is deployed.
 - The airbag is deployed only in the reserved airbag deployment area with door closed and side window opened.
 - The airbag is deployed only in the reserved airbag deployment area (site), the technicians must stand at least 10 meters in front of the vehicle.
 - Do not load voltage before all preparations have been completed.
 - Cool down the airbag at least 30 minutes before handling the deployed airbag.
 - Please wear gloves and safety glasses during disposal process.
 - If airbag deployment is failed, wait at least 5 minutes after disconnecting the voltage, and then you can approach the vehicle.
 - (b) Prevention methods of deployment procedure
 - (1) Inside deployment prevention methods
 - Disconnect the negative and positive battery cables and move the battery 10 meters away from the vehicle.
 - Prepare two additional wire harnesses at least 10 meters long for each one and special connector for connecting the spiral cable (clock spring). Peel off the 13 mm insulation coat at the end of wire harness. Connect the connector at one end and another end to twist as shown in illustration.
 - Place the twisted end next to the battery for airbag deployment, but do not connect it to battery at this time.
 - Remove driver side lower instrument panel from steering column. When connecting the lower part of steering column to SRS wire harness connector of spiral cable, connect the connector in figure 10.
 - Clean the site.
 - Disengage the twisted end of the wire harness next to the battery for airbag deployment.

- One wire harness contacts with negative battery and another one contacts with positive battery, the airbag will deploy at this time.
- Deploy the passenger side airbag module using the same procedure.
- Handle the deployed airbag with correct prevention methods. Refer to "Handling Procedure for Deployed Airbag" in this manual.

Outside deployment prevention methods

- (c) Install the airbag set to the tire with rim with airbag front surface faced up, and the space for wire and connector is reserved to prevent the deployment from being destroyed.
- (d) Prepare two additional wire harnesses at least 10 meters long for each one and special connector for connecting airbag set. Peel off the 13 mm insulation coat at the end of wire harness. Connect the connector at one end as shown in illustration.
- (e) Place the twisted end next to the battery for airbag deployment, but do not connect it to battery at this time.
- (f) Stack 4 old tires without rims on the wheel installed with airbag set, and secure all the tires in 4 different positions with rope.
- (g) Clean the site.
- (h) Disengage the twisted end of the wire harness next to the battery for airbag deployment.
- (i) One wire harness contacts with negative battery and another one contacts with positive battery, the airbag will deploy at this time.
- (j) Deploy the passenger side airbag module using the same procedure.
- (k) Handle the deployed airbag with correct prevention methods. Refer to "Handling Procedure for Deployed Airbag Set" in this manual.

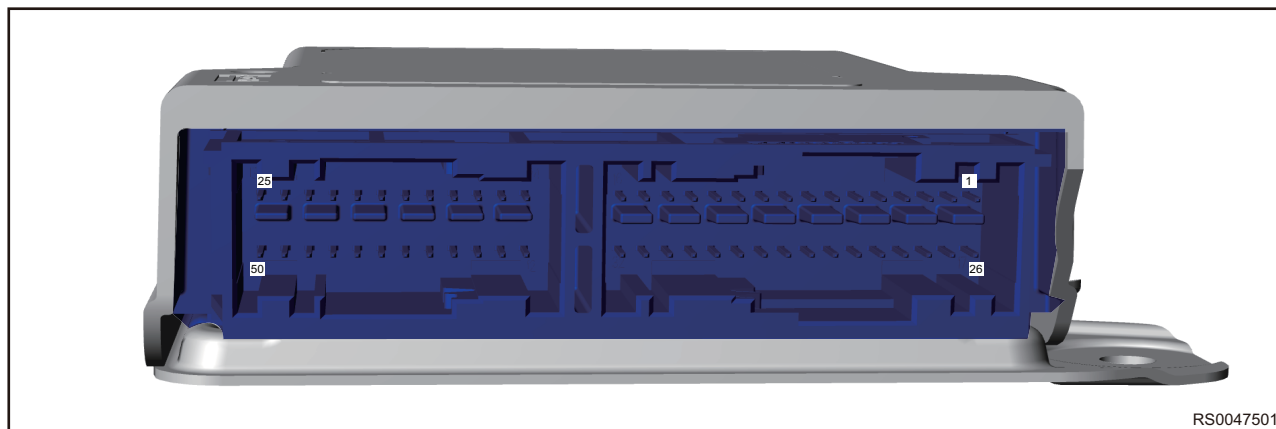
Handling procedure for deployed airbag set

2. Place the deployed airbag in a solid plastic bag.
3. Be sure to seal the plastic bag tightly.
4. Wash both hands carefully after handling the deployed airbag.
5. Although above protection measures are taken, if the irritant substance attaches to the eyes or skin, flush it with a large amount of water immediately.

Caution:

- There may be powder particles on airbag surface, which is primarily composed of chemical reaction product (used to lubricate bag when inflating).
- There may be substance which can irritate eyes or skin attached to the deployed airbag, so please wear gloves and safety glasses during disposal process.
- After the airbag deploys, the temperature on airbag module metal surface is very high. To avoid any injury or fire, please keep the deployed airbag module far away from any combustible materials,
- Do not pour water or oil on the airbag after the airbag deploys and handle it after cooling for 30 minutes.

SRS Control Module Assembly Terminal List



RS0047501

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Airbag System Controller Pin Definition (8 Circuits) (Part Number: J60-3658010FB)

Terminal No.	Description	Terminal No.	Description
A1	Front Right Seat Side Airbag Assembly +	A17	-
A2	Front Right Seat Side Airbag Assembly -	A18	-
A3	Driver Seat Belt with Pretensioner -	A19	-
A4	Driver Seat Belt with Pretensioner +	A20	-
A5	Passenger Seat Belt with Pretensioner +	A21	Passenger Seat Belt
A6	Passenger Seat Belt with Pretensioner -	A22	-
A7	Front Left Seat Side Airbag Assembly -	A23	-
A8	Front Left Seat Side Airbag Assembly +	A24	-
A9	Left Curtain Shield Airbag Assembly +	A25	Passenger Detection
A10	Left Curtain Shield Airbag Assembly -	A26	Occupant Buckle Switch -
A11	Right Curtain Shield Airbag Assembly -	A27	-
A12	Right Curtain Shield Airbag Assembly +	A28	-
A13	Right Acceleration Sensor +	A29	-
A14	Right Acceleration Sensor -	A30	-
A15	Left Acceleration Sensor -	A31	-
A16	Side Acceleration Sensor +	A32	-
B1	Power Supply	B13	Front Passenger Airbag Assembly +
B2	Ground	B14	Front Passenger Airbag Assembly -
B3	-	B15	-
B4	-	B16	-
B5	-	B17	-
B6	-	B18	-
B7	-	B19	Driver Airbag Assembly -
B8	-	B20	Driver Airbag Assembly +
B9	-	B21	-
B10	-	B22	-
B11	CAN1-L	B23	-
B12	CAN1-H	B24	-

Airbag Diagnostic Tester Menu and Datastream

Function Description

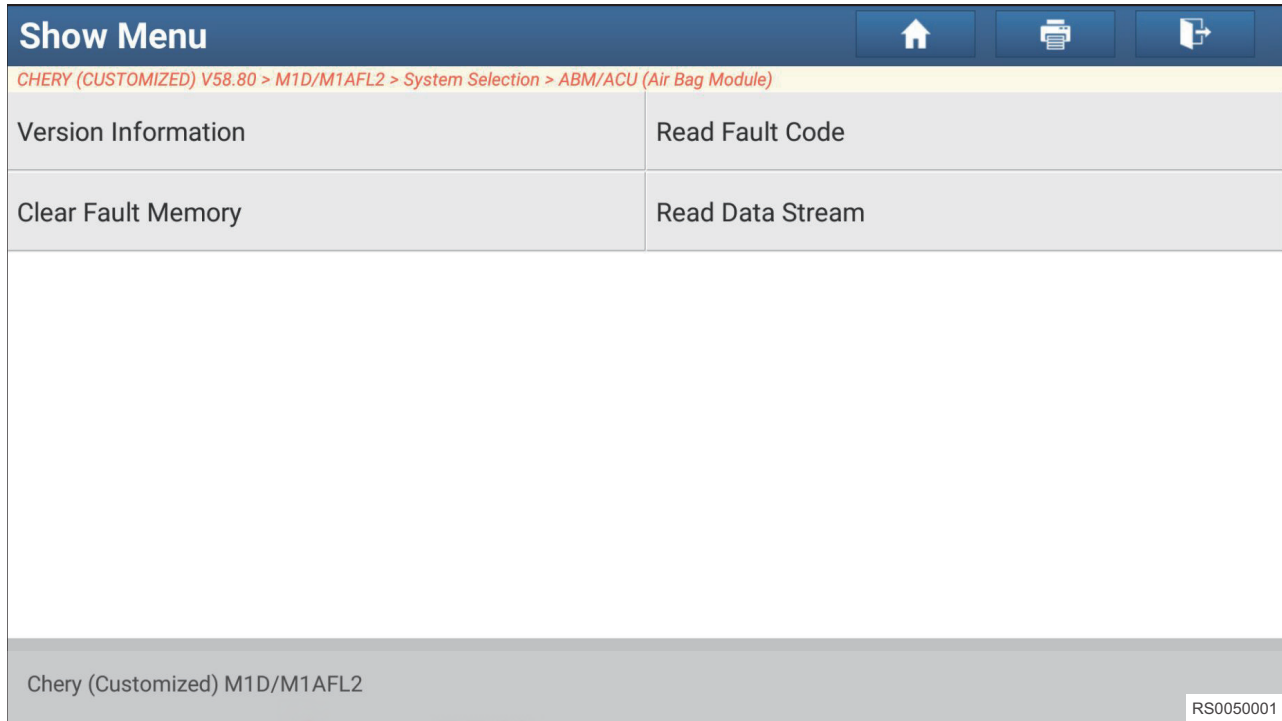
1. Read the edition information
 - (a) Connect the diagnostic tester and turn ENGINE START STOP switch to ON.
 - (b) Select "M1D/M1AFL2" model.

Show Menu	
CHERY (CUSTOMIZED) V58.80 > Diagnostic program	
T19	T18
M1D/M1AFL2	T15/T17
A13T	M1A
M16PHEV	A11
A15/A15FL	B11FL/B11
S11	T11/T11FL
A21FL/A21	S21FL/S21
Chery (Customized)	
RS0049101	

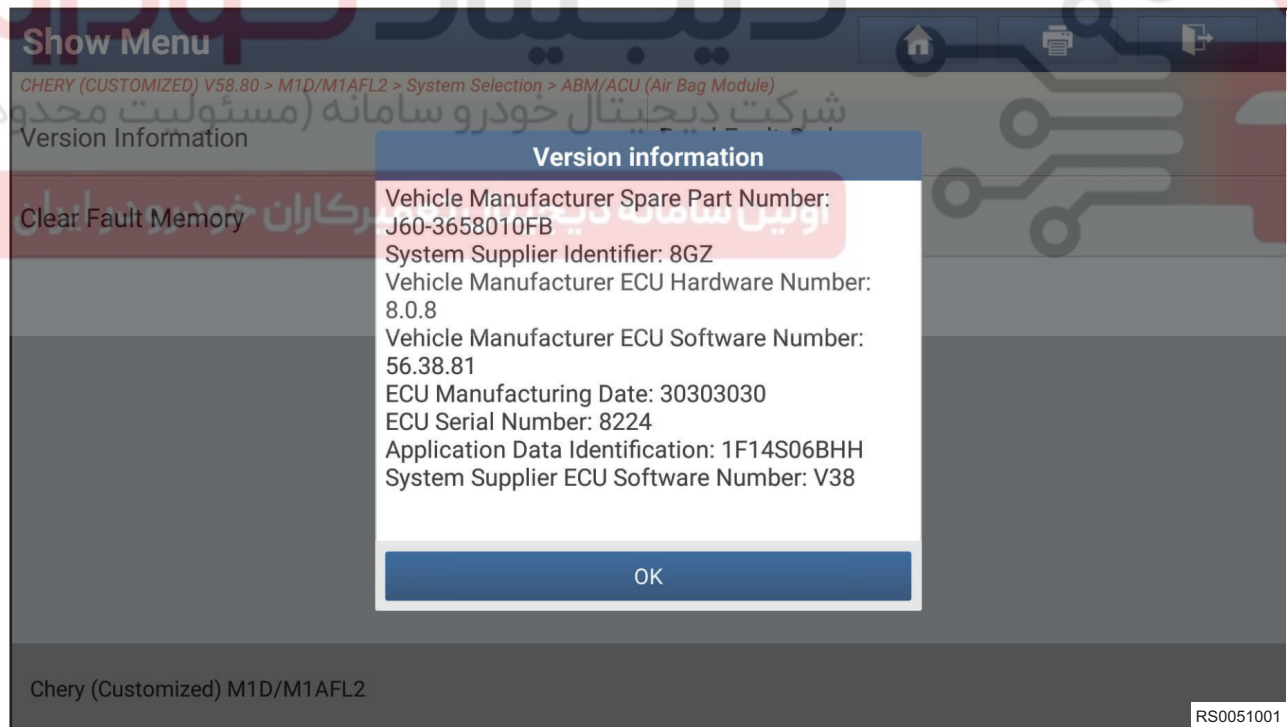
- (c) Select "ABM/ACU (Air Bag Module)" menu and click to enter.

Show Menu	
CHERY (CUSTOMIZED) V58.80 > M1D/M1AFL2 > System Selection	
EMS (Engine Management System)	TCM (Transmission Control Module)
ESP(EPB)(Electronic Stability Program)	ICM (Instrument Cluster Module)
IHU (Infotainment Head Unit)	T-BOX (Telematics Box)
SAM (Steering Angle Module)	ABM/ACU (Air Bag Module)
BCM (Body Control Module)	PEPS (Passive Entry And Passive Start System)
AVM/LDW (Around View Monitor Module / Lane Departure Warning)	BSD (Blind Spot Detection)
RADAR (Radar Module)	EPS (Electronic Power Steering)
Chery (Customized) M1D/M1AFL2	
RS0049001	

(d) Select "Version Information" and click to enter.



(e) Edition information is as shown in illustration.



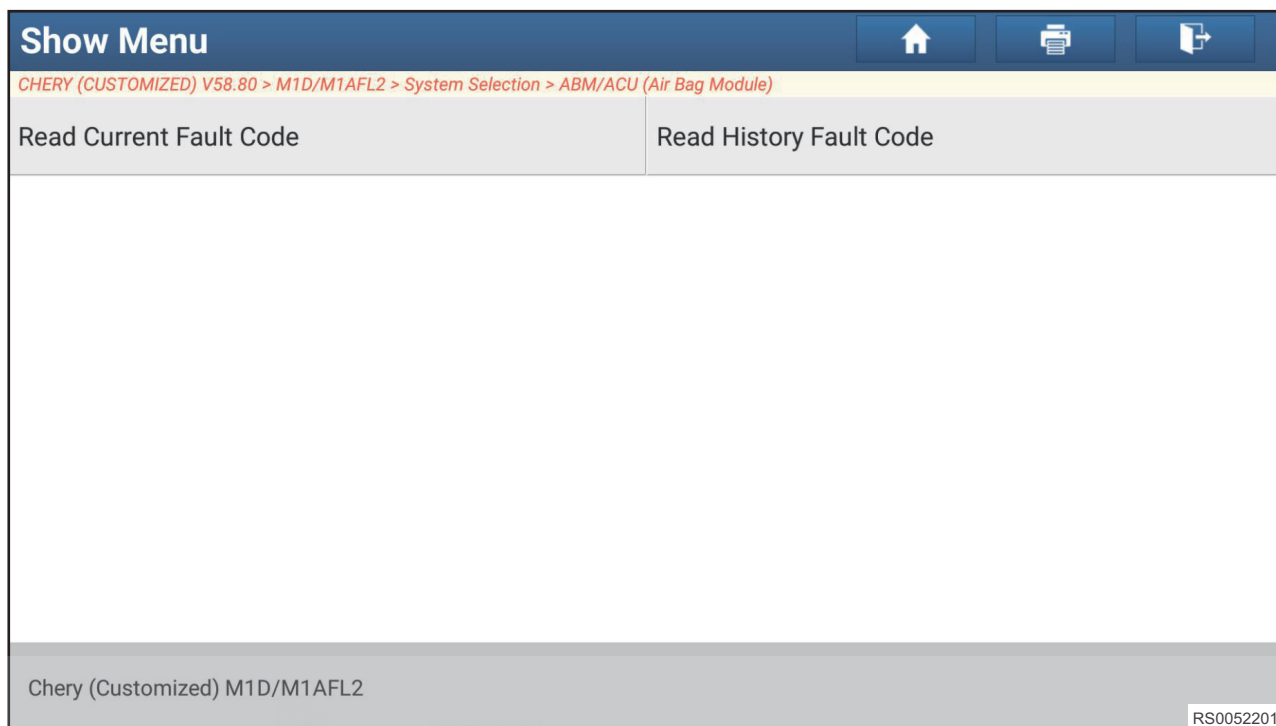
2. Read DTCs
 - (a) Connect the diagnostic tester and turn ENGINE START STOP switch to ON.
 - (b) Select "M1D/M1AFL2" model.
 - (c) Select "ABM/ACU (Air Bag Module)" menu and click to enter.

Show Menu	
CHERY (CUSTOMIZED) V58.80 > M1D/M1AFL2 > System Selection	
EMS (Engine Management System)	TCM (Transmission Control Module)
ESP(EPB)(Electronic Stability Program)	ICM (Instrument Cluster Module)
IHU (Infotainment Head Unit)	T-BOX (Telematics Box)
SAM (Steering Angle Module)	ABM/ACU (Air Bag Module)
BCM (Body Control Module)	PEPS (Passive Entry And Passive Start System)
AVM/LDW (Around View Monitor Module / Lane Departure Warning)	BSD (Blind Spot Detection)
RADAR (Radar Module)	EPS (Electronic Power Steering)
Chery (Customized) M1D/M1AFL2	
RS0049001	

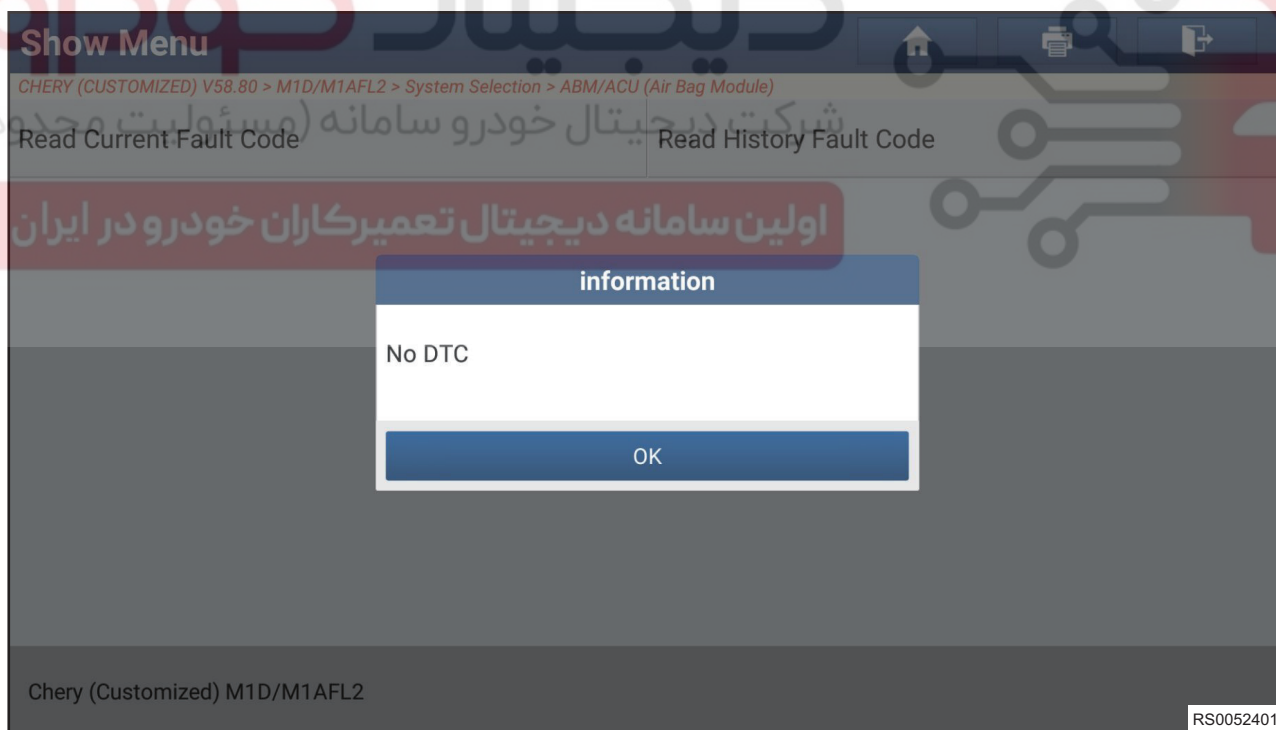
- (d) Select "Read Fault Code" and click to enter.

Show Menu	
CHERY (CUSTOMIZED) V58.80 > M1D/M1AFL2 > System Selection > ABM/ACU (Air Bag Module)	
Version Information	Read Fault Code
Clear Fault Memory	Read Data Stream
Chery (Customized) M1D/M1AFL2	
RS0052001	

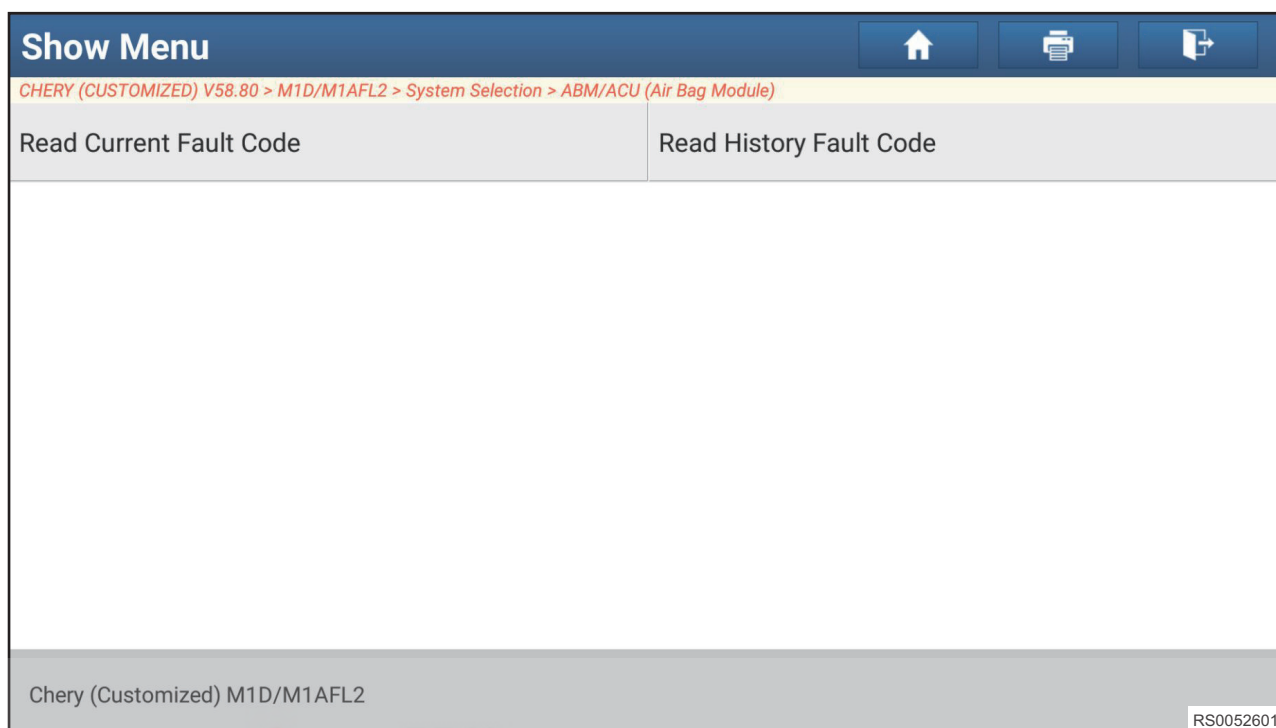
(e) Select "Read Current Fault Code"



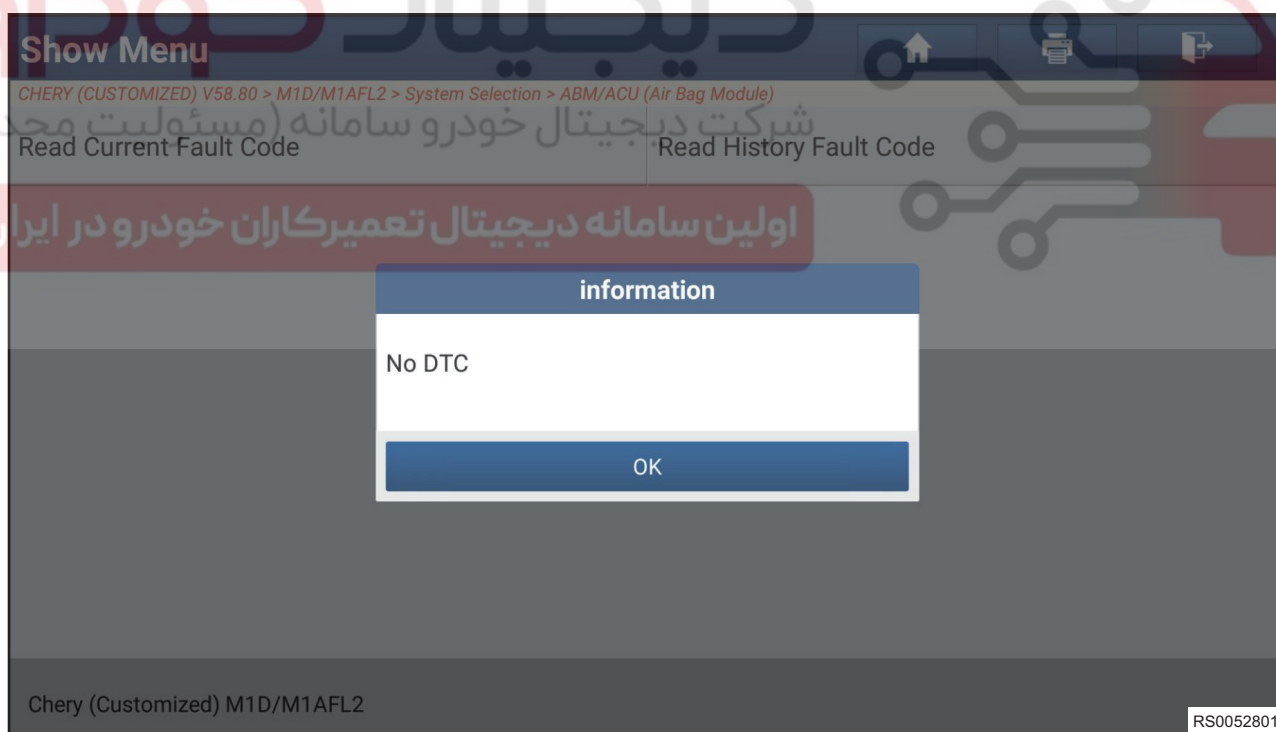
(f) Interface displays "No DTC". Click "OK" to exit.



(g) Select "Read History Fault Code" and click to enter.



(h) The diagnostic tester screen will display the history DTC at this time. Click "OK" to exit.



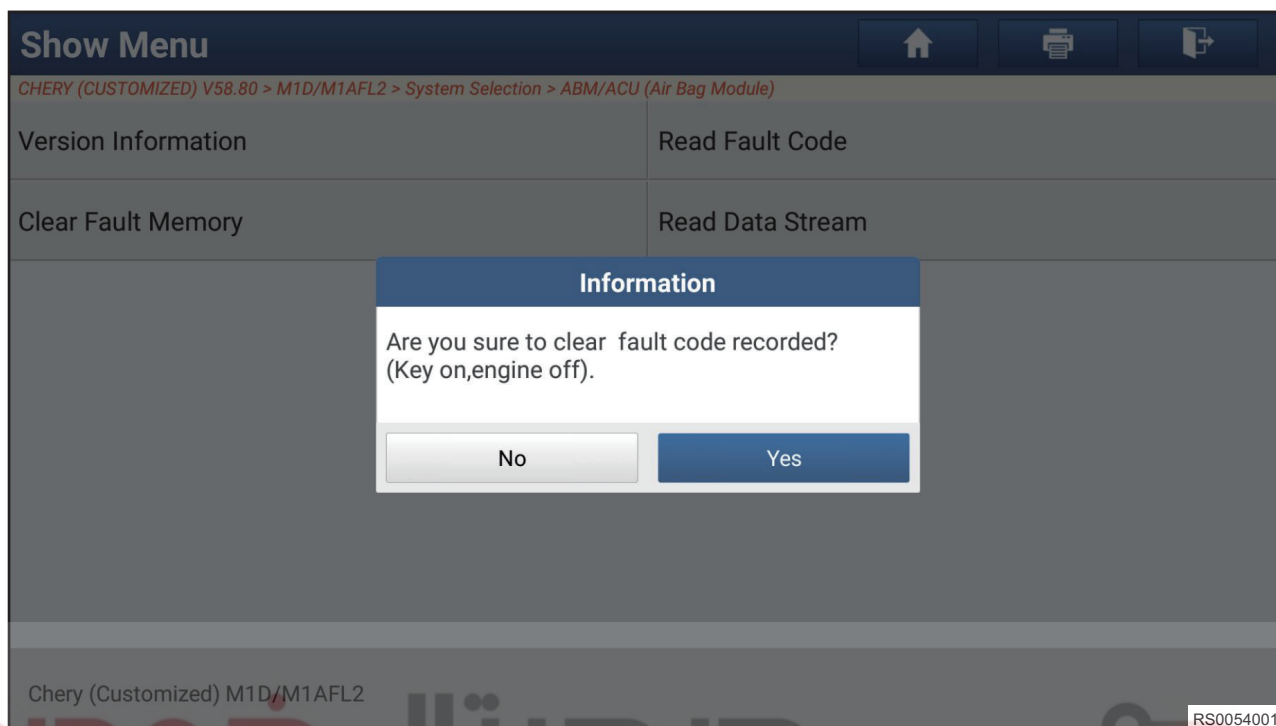
3. Clear DTCs
 - (a) Connect the diagnostic tester and turn ENGINE START STOP switch to ON.
 - (b) Select "M1D/M1AFL2" model.
 - (c) Select "ABM/ACU (Air Bag Module)" menu and click to enter.

Show Menu	
CHERY (CUSTOMIZED) V58.80 > M1D/M1AFL2 > System Selection	
EMS (Engine Management System)	TCM (Transmission Control Module)
ESP(EPB)(Electronic Stability Program)	ICM (Instrument Cluster Module)
IHU (Infotainment Head Unit)	T-BOX (Telematics Box)
SAM (Steering Angle Module)	ABM/ACU (Air Bag Module)
BCM (Body Control Module)	PEPS (Passive Entry And Passive Start System)
AVM/LDW (Around View Monitor Module / Lane Departure Warning)	BSD (Blind Spot Detection)
RADAR (Radar Module)	EPS (Electronic Power Steering)
Chery (Customized) M1D/M1AFL2	
RS0049001	

- (d) Select "Clear Fault Memory" and click to enter.

Show Menu	
CHERY (CUSTOMIZED) V58.80 > M1D/M1AFL2 > System Selection > ABM/ACU (Air Bag Module)	
Version Information	Read Fault Code
Clear Fault Memory	Read Data Stream
Chery (Customized) M1D/M1AFL2	
RS0053001	

- (e) "Are you sure to clear fault code recorded?" is displayed on diagnostic tester screen. (Key on, engine off). and click "Yes".



- (f) "Clear DTC succeed" is displayed on diagnostic tester screen. Click "OK" to exit.



4. Read datastream.
 - (a) Connect the diagnostic tester and turn ENGINE START STOP switch to ON.
 - (b) Select "M1D/M1AFL2" model.
 - (c) Select "ABM/ACU (Air Bag Module)" menu and click to enter.

Show Menu	
CHERY (CUSTOMIZED) V58.80 > M1D/M1AFL2 > System Selection	
EMS (Engine Management System)	TCM (Transmission Control Module)
ESP(EPB)(Electronic Stability Program)	ICM (Instrument Cluster Module)
IHU (Infotainment Head Unit)	T-BOX (Telematics Box)
SAM (Steering Angle Module)	ABM/ACU (Air Bag Module)
BCM (Body Control Module)	PEPS (Passive Entry And Passive Start System)
AVM/LDW (Around View Monitor Module / Lane Departure Warning)	BSD (Blind Spot Detection)
RADAR (Radar Module)	EPS (Electronic Power Steering)
Chery (Customized) M1D/M1AFL2	
RS0049001	

- (d) Select "Read Data Stream" and click to enter.

Show Menu	
CHERY (CUSTOMIZED) V58.80 > M1D/M1AFL2 > System Selection > ABM/ACU (Air Bag Module)	
Version Information	Read Fault Code
Clear Fault Memory	Read Data Stream
Chery (Customized) M1D/M1AFL2	
RS0056001	

(e) Some datastream information of airbag will be displayed on diagnostic tester screen at this time.

Data Stream			
CHERY (CUSTOMIZED) V58.80 > M1D/M1AFL2 > System Selection > ABM/ACU (Air Bag Module)			
Name	Value	Unit	
Battery Voltage	11.40	V	
Capacitor Voltage	35.29	V	
Number of Squib Line Resistance	8	ohm	
Resistance of Front Driver Airbag	2.70	ohm	
Resistance of Front Passenger Airbag	2.20	ohm	
Resistance of Left Side Airbag	2.40	ohm	
(1 / 2)			
Chery (Customized) M1D/M1AFL2		Graph	Report
		Record	Help
		RS0058001	

Data Stream			
CHERY (CUSTOMIZED) V58.80 > M1D/M1AFL2 > System Selection > ABM/ACU (Air Bag Module)			
Name	Value	Unit	
Resistance of Front Passenger Airbag	2.20	ohm	
Resistance of Left Side Airbag	2.40	ohm	
Resistance of Right Side Passenger Airbag	2.40	ohm	
Resistance of Left Curtain Airbag	2.70	ohm	
Resistance of Right Curtain Airbag	2.60	ohm	
Resistance of Left Seat Belt	2.30	ohm	
(1 / 2)			
Chery (Customized) M1D/M1AFL2		Graph	Report
		Record	Help
		RS0059001	

(1) Circuit resistance

- Driver frontal airbag stage 2: xx Ohm
- Front passenger frontal airbag stage 2: XX Ohm
- Driver frontal airbag: XX Ohm
- Front passenger frontal airbag: XX Ohm
- Left side airbag: XX Ohm
- Right side airbag: XX Ohm
- Left curtain: XX Ohm
- Right curtain: XX Ohm
- Front left seat belt pretensioner: XX Ohm
- Front right seat belt pretensioner: XX Ohm
- Rear left seat belt pretensioner: XX Ohm

Warning:

The resistance values of ignition elements and circuits can be checked through those datastream. Some datastream, such as curtain will not be displayed on diagnostic tester for those vehicles which are not equipped with.

- Low resistance: If the resistance is lower than 1.336 Ω , the malfunction is identified.
- Low resistance: If the resistance is lower than 1.70 Ω , the malfunction may be identified.
- High resistance: If the resistance is higher than 3.80 Ω , the malfunction may be identified.
- High resistance: If the resistance is higher than 4.351 Ω , the malfunction is identified.
- When detected external resistance is lower than 10.2 Ω , the actual resistance will be recorded.
- When detected external resistance is higher than 10.2 Ω , the resistance will be recorded by 10.2 Ω .

(2) Real-time information

- Front passenger seat belt buckle switch real-time status: Unfastened, OK / fastened, OK / unconfigured / defective
- Drive seat belt buckle switch real-time status: Unfastened, OK / fastened, OK / unconfigured / defective
- Front passenger presence detection status: Empty, configured / unconfigured / occupied, configured ?
- Front passenger airbag disabled switch status: Airbag disabled, OK / unconfigured / airbag enabled, OK
- Battery voltage XX mV
- Back-up voltage: XX mV
- Number of ignition cycles: XX

(3) Data block 1 collision data

(4) Data block 1 acceleration sensor data 1kHz

(5) Data block 1 front collision acceleration sensor data 1kHz

(6) Data block 1 acceleration sensor data 2kHz

(7) Data block 1 side collision sensor acceleration data 2kHz

(8) Data block 2 collision data

(9) Data block 2 acceleration sensor data 1kHz

(10) Data block 2 front collision acceleration sensor data 1kHz

(11) Data block 2 acceleration sensor data 2kHz

(12) Data block 2 side collision sensor acceleration data 2kHz

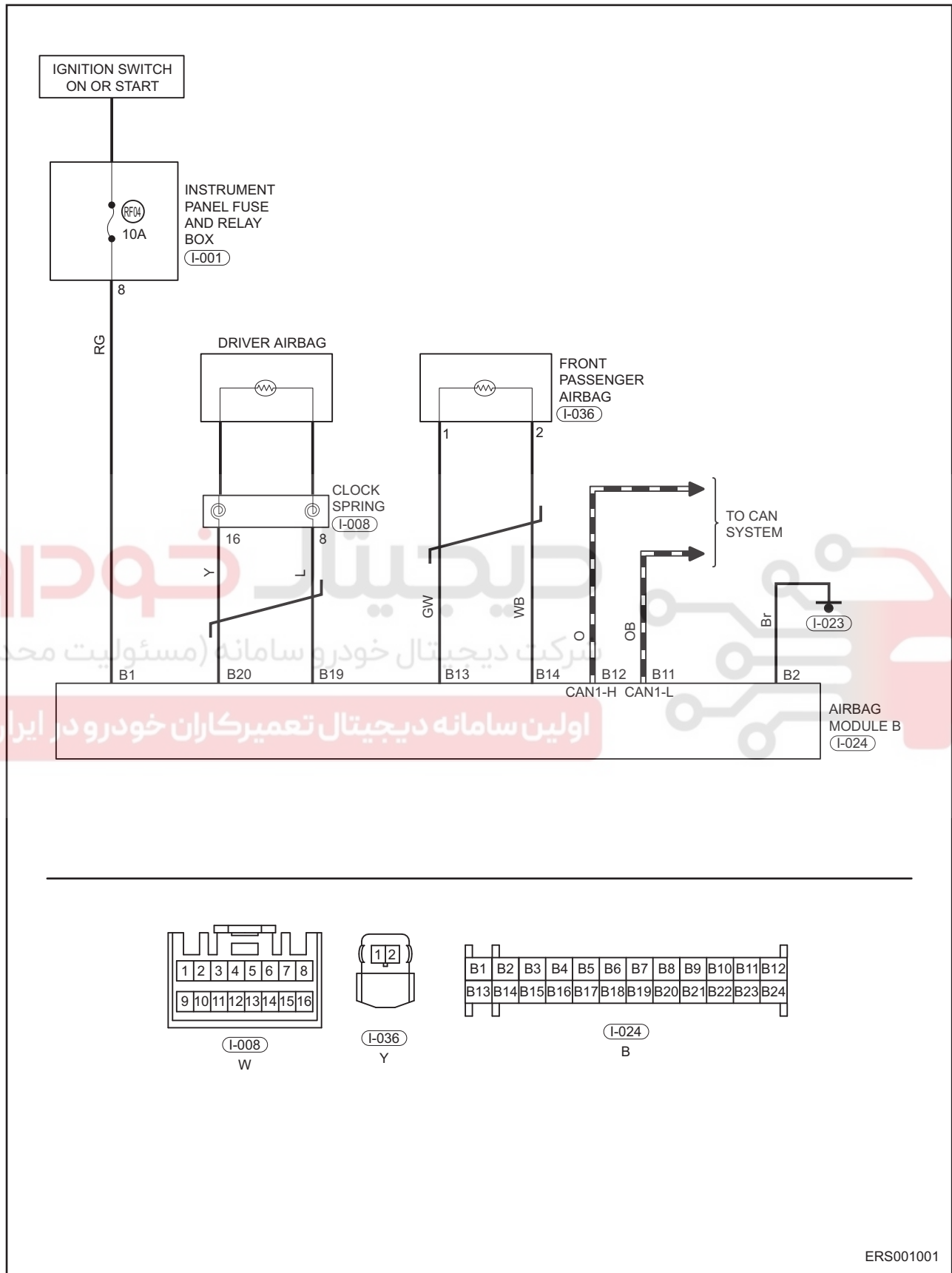
(13) Collision record data status

(14) Customer components mark: Same edition information

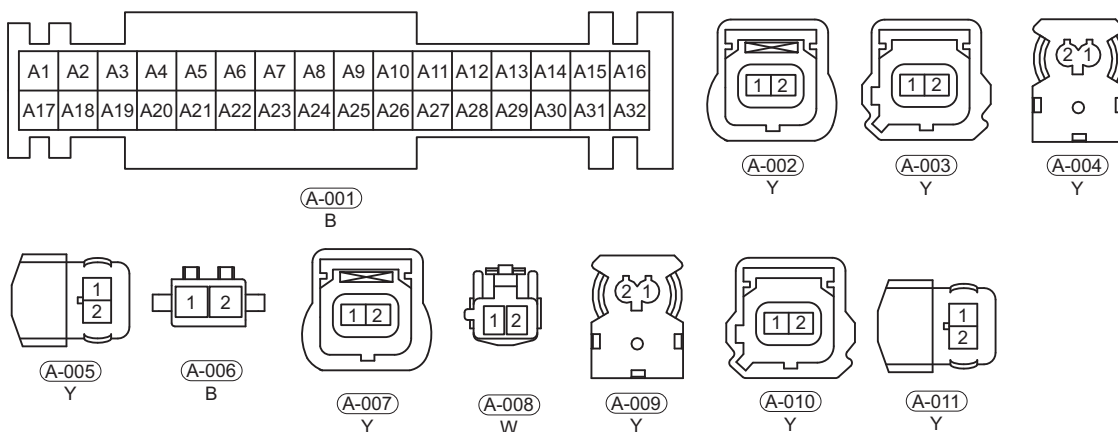
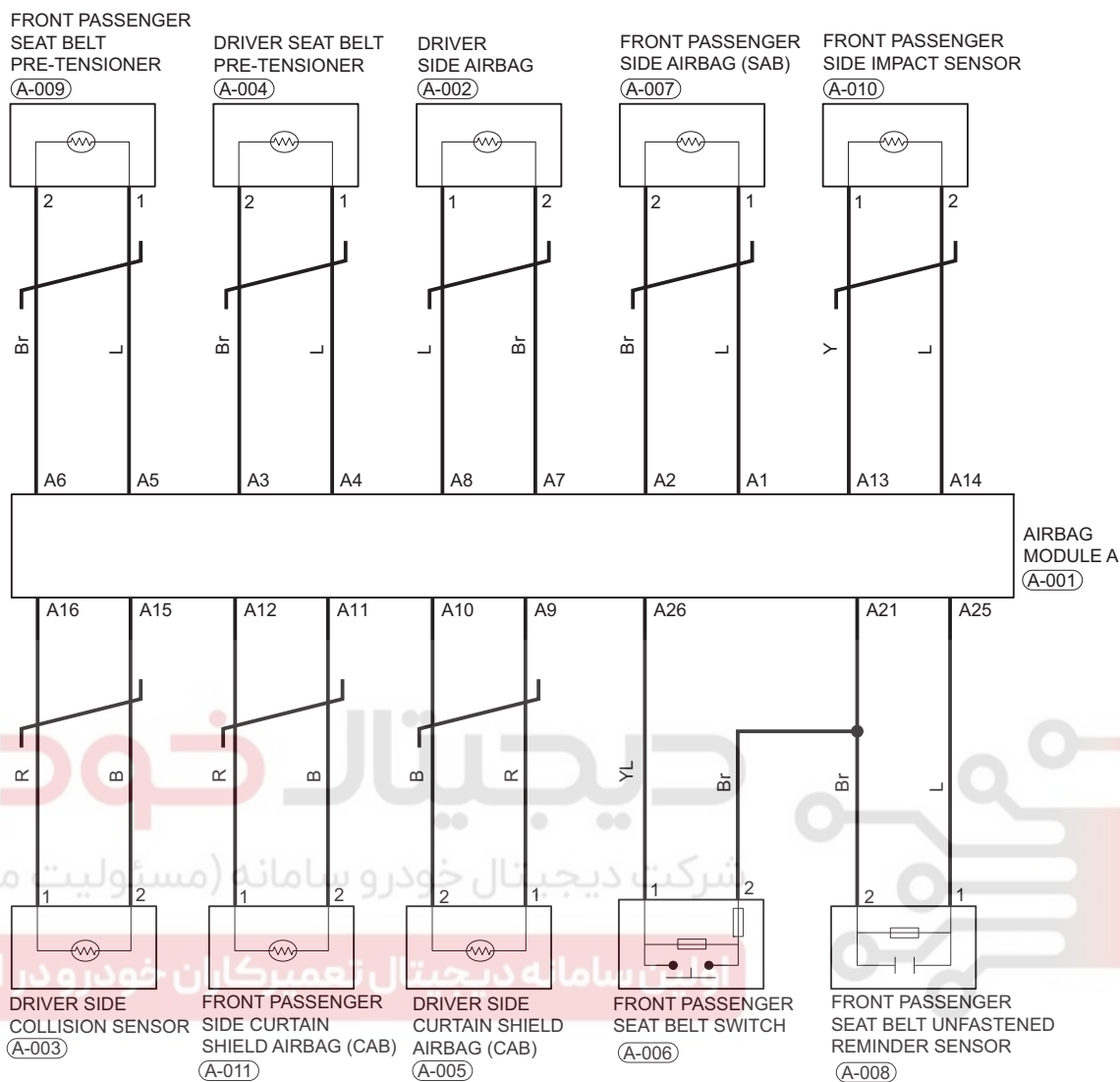
(15) China part number: Same edition information

Circuit Diagram

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ERS001001



ERS002001

Diagnostic Trouble Code (DTC) Chart

DTC	DTC Definition
B0001-11	Driver Frontal Airbag Deployment Control
B0001-12	Driver Frontal Airbag Deployment Control
B0001-1A	Driver Frontal Airbag Deployment Control
B0001-1B	Driver Frontal Airbag Deployment Control
B0010-11	Passenger Frontal Airbag Deployment Control
B0010-12	Passenger Frontal Airbag Deployment Control
B0010-1A	Passenger Frontal Airbag Deployment Control
B0010-1B	Passenger Frontal Airbag Deployment Control
B0020-11	Left Side Airbag Deployment Control
B0020-12	Left Side Airbag Deployment Control
B0020-1A	Left Side Airbag Deployment Control
B0020-1B	Left Side Airbag Deployment Control
B0020-95	Left Side Airbag Deployment Control
B0021-11	Left Curtain Deployment Control
B0021-12	Left Curtain Deployment Control
B0021-1A	Left Curtain Deployment Control
B0021-1B	Left Curtain Deployment Control
B0021-95	Left Curtain Deployment Control
B0028-11	Right Side Airbag Deployment Control
B0028-12	Right Side Airbag Deployment Control
B0028-1A	Right Side Airbag Deployment Control
B0028-1B	Right Side Airbag Deployment Control
B0028-95	Right Side Airbag Deployment Control
B0029-11	Right Curtain Deployment Control
B0029-12	Right Curtain Deployment Control
B0029-1A	Right Curtain Deployment Control
B0029-1B	Right Curtain Deployment Control
B0029-95	Right Curtain Deployment Control
B1285-11	Front Row LeftSeatbelt Pretensioner Deployment Control
B1285-12	Front Row LeftSeatbelt Pretensioner Deployment Control
B1285-1A	Front Row LeftSeatbelt Pretensioner Deployment Control
B1285-1B	Front Row LeftSeatbelt Pretensioner Deployment Control
B1286-11	Front Row RightSeatbelt Pretensioner Deployment Control
B1286-12	Front Row RightSeatbelt Pretensioner Deployment Control
B1286-1A	Front Row RightSeatbelt Pretensioner Deployment Control
B1286-1B	Front Row RightSeatbelt Pretensioner Deployment Control
B0091-15	Left Side Restraints Sensor
B0091-16	Left Side Restraints Sensor
B0091-55	Left Side Restraints Sensor
B0091-96	Left Side Restraints Sensor
B0096-15	Right Side Restraints Sensor
B0096-16	Right Side Restraints Sensor
B0096-55	Right Side Restraints Sensor
B0096-96	Right Side Restraints Sensor
B1285-95	Front Row LeftSeatbelt Pretensioner Deployment Control
B1286-95	Front Row RightSeatbelt Pretensioner Deployment Control
B1212-00	Side Airbag and Curtain Deployed

DTC	DTC Definition
B1215-00	Squib Cross Coupling Error
B1216-00	Frontal Airbag Deployed
B1233-12	Passenger Buckle Switch
B1234-12	Passenger SBR
B1240-00	ICM Airbag Lamp Failed
B1250-16	Power Supply Circuit
B1250-17	Power Supply Circuit
B1251-00	ECU Internal Error
B127F-47	Crash Recording Locked
U0100-87	Lost Communication With EMS
U0129-87	Lost Communication With BSM
U0140-87	Lost Communication With BCM

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DTC	B1250-16	Power Supply Circuit
DTC	B1250-17	Power Supply Circuit

Description

DTC	DTC Definition	DTC Set Condition	Possible Cause
B1250-16	Power Supply Circuit	Malfunction indicator ON	Excessive low vehicle power supply voltage
B1250-17	Power Supply Circuit		Excessive high vehicle power supply voltage

- Possible cause for "High Voltage" malfunction: unstable power supply, sudden invalid load;
- Possible cause for "Low Voltage" malfunction: unstable power supply, poor contact;

Caution:

When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

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Procedure

1	Check system voltage
----------	-----------------------------

Use circuit diagram as a guide to perform the following procedures:

- (a) Start engine, and use voltage band of multimeter to check if battery voltage is normal. (Rated voltage: Not less than 12 V)

Operating voltage

Multimeter Connection	Condition	Operating voltage
Battery (+) - Battery (-)	ENGINE START STOP switch "ON"	Not less than 12 V

OK

System voltage is normal

Result

Proceed to
Next

Next

For inspection, refer to "Airbag system malfunction repair completion inspection"

2	Check fuse
----------	-------------------

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction"; Use circuit diagram as a guide to perform the following procedures:

- (a) Turn ENGINE START STOP switch to OFF.
 (b) Disconnect the negative battery cable.
 (c) Check continuity of fuse RF04 (10A) in instrument panel fuse and relay box with a multimeter.

OK

Fuse is not burned out

Result

Proceed to
OK
NG

NG

Replace fuse

OK

3 Check airbag module power supply

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction"; Use circuit diagram as a guide to perform the following procedures:

- Turn ENGINE START STOP switch to OFF and connect the negative battery cable.
- Turn ENGINE START STOP switch to ON and use a digital multimeter to measure voltage of power supply. If the voltage is as required, make tests with test lamp made of vehicle bulbs. Bright test lamp indicates that power supply is sufficient, and dim test lamp indicates that power supply is insufficient and poor contact of wire harness may occur.

Specified Condition

Multimeter Connection	Condition	Specified Condition
I-024 (B1) - Ground	ENGINE START STOP switch "ON"	Not less than 12 V

Result

Proceed to
OK
NG

OK

Airbag power supply is normal

Next

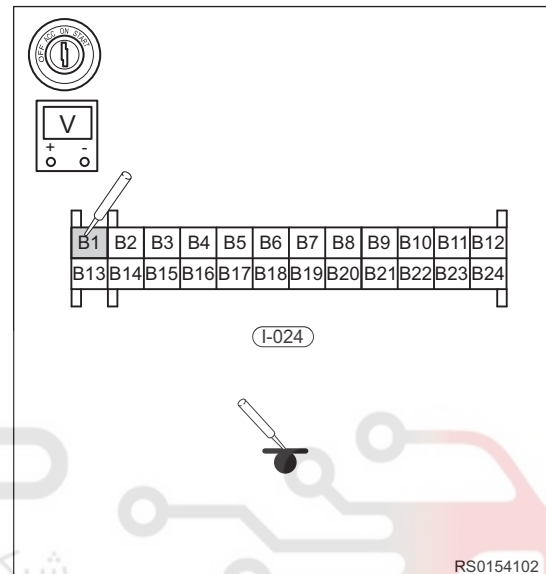
Check airbag module power supply

Next

4 Check airbag module ground

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction"; Use circuit diagram as a guide to perform the following procedures:

- Turn ENGINE START STOP switch to OFF.
- Disconnect component connectors (measurement value is incorrect with power on, and power off is necessary)



- (c) Use ohm band of multimeter to detect the continuity between I-024 (B2) and ground.

Specified Condition

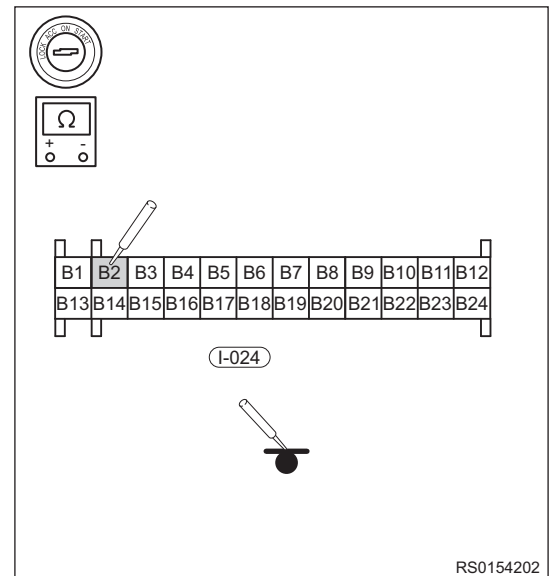
Multimeter Connection	Condition	Specified Condition
I-024 (B2) - Ground	ENGINE START STOP switch "OFF"	$\leq 1 \Omega$

OK

Airbag module ground is normal

Result

Proceed to
OK
NG



RS0154202

32

OK

Airbag module ground is normal

NG

Check or repair airbag module ground

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DTC	B0001-12	Driver Frontal Airbag Deployment Control
DTC	B0010-12	Passenger Frontal Airbag Deployment Control
DTC	B0020-12	Left Side Airbag Deployment Control
DTC	B0021-12	Left Curtain Deployment Control
DTC	B0028-12	Right Side Airbag Deployment Control
DTC	B0029-12	Right Curtain Deployment Control
DTC	B1285-12	Front Row LeftSeatbelt Pretensioner Deployment Control
DTC	B1286-12	Front Row RightSeatbelt Pretensioner Deployment Control
DTC	B0091-12	Left Side Restraints Sensor
DTC	B0096-12	Right Side Restraints Sensor

Description

DTC	DTC Definition	DTC Set Condition	Possible Cause
B0001-12	Driver Frontal Airbag Deployment Control	Malfunction indicator ON	It's generally wire harness being short to voltage or power supply
B0010-12	Passenger Frontal Airbag Deployment Control		
B0020-12	Left Side Airbag Deployment Control		
B0021-12	Left Curtain Deployment Control		
B0028-12	Right Side Airbag Deployment Control		
B0029-12	Right Curtain Deployment Control		
B1285-12	Front Row LeftSeatbelt Pretensioner Deployment Control		
B1286-12	Front Row RightSeatbelt Pretensioner Deployment Control		
B0091-15	Left Side Restraints Sensor		
B0096-15	Right Side Restraints Sensor		

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction".

Caution:

When performing electrical equipment diagnosis and test, always refer to circuit diagram for related circuit and component information.

Warning:

For similar malfunctions of other modules in airbag system, it's also allowable to refer to "Driver Frontal Airbag Deployment Control" for troubleshooting.

Hint:

- An activation prevention mechanism is built in airbag system connector. When connector is disconnected, this mechanism cuts off circuit by bringing short spring plate into contact with terminals, thus insulating the circuit from external power sources to prevent accidental airbag activation.
- To release activation prevention mechanism, insert a piece of paper with the same thickness as male terminal between terminals and short spring plate to disconnect the connection.

Procedure

1	Check driver frontal airbag deployment control circuit shorted to power supply malfunction
----------	---

Use circuit diagram as a guide to perform the following procedures:

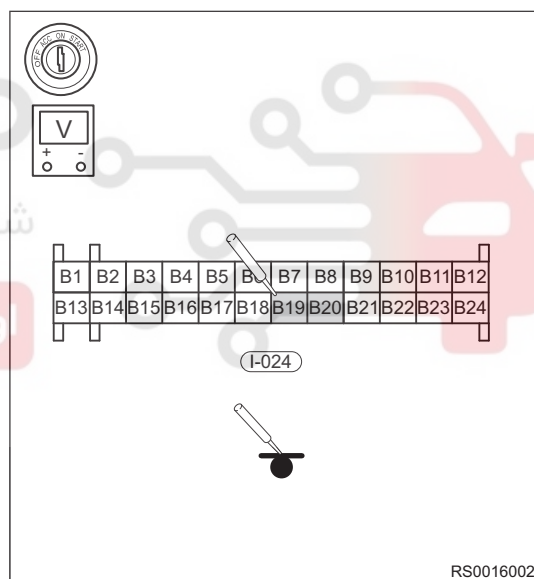
- Check sensor connectors, controller connectors for corrosion, poor contact, displacement and repair it if any symptom occurs.
- Check the continuity of sensor wire harness and replace wire harness if open circuit malfunction occurs.
- Turn ignition switch to OFF, disconnect the negative battery cable and wait for at least 90 seconds.
- Disconnect airbag module connector I-024 and driver frontal airbag connector.
- Turn engine switch to ON and make all accessories operate.
- Using voltage band of multimeter, detect I-024 (B19) - ground and I-024 (B20) - ground separately.

Specified Condition

Multimeter Connection	Condition	Specified Condition
I-024 (B19) - ground	ENGINE START STOP switch "ON"	0 V
I-024 (B20) - ground	ENGINE START STOP switch "ON"	0 V

Result

Proceed to
OK
NG

**OK**

Refer to "Airbag system malfunction repair completion inspection".

NG

Repair or replace wire harness shorted to power supply or voltage

2	Right side restraints sensor is short or open to power supply
----------	--

Use circuit diagram as a guide to perform the following procedures:

- Turn ENGINE START STOP switch to "OFF", disconnect the negative battery cable and wait for at least 90 seconds.
- Disconnect airbag module connector A-001 and left side collision sensor connector A-003.

- (c) Using ohm band of multimeter, detect A-001 (A15) - A-003 (2), and A-001 (A16) - A-003 (1) separately.

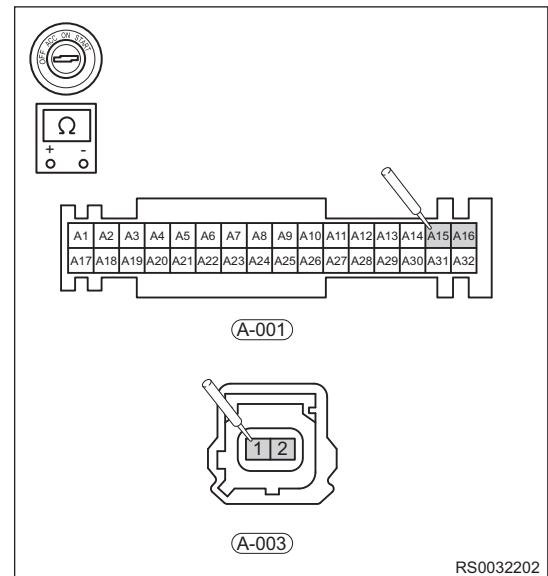
Specified Condition

Multimeter Connection	Condition	Specified Condition
A-001 (A15) - A-003 (2)	ENGINE START STOP switch "OFF"	$\leq 1 \Omega$
A-001 (A16) - A-003 (1)	ENGINE START STOP switch OFF	$\leq 1 \Omega$

OK

Result

Proceed to
OK
NG



OK

For inspection, refer to "Airbag system malfunction repair completion inspection" and replace the sensor if wire harness is not malfunctioning.

NG

Repair or replace opened wire harness or connector

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DTC	B0001-11	Driver Frontal Airbag Deployment Control
DTC	B0010-11	Passenger Frontal Airbag Deployment Control
DTC	B0020-11	Left Side Airbag Deployment Control
DTC	B0021-11	Left Curtain Deployment Control
DTC	B0028-11	Right Side Airbag Deployment Control
DTC	B0029-11	Right Curtain Deployment Control
DTC	B1285-11	Front Row LeftSeatbelt Pretensioner Deployment Control
DTC	B1286-11	Front Row RightSeatbelt Pretensioner Deployment Control
DTC	B0091-16	Left Side Restraints Sensor
DTC	B0096-16	Left Side Restraints Sensor

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Description

DTC	DTC Definition	DTC Set Condition	Possible Cause
B0001-11	Driver Frontal Airbag Deployment Control	Malfunction indicator ON	It's generally wire harness being shorted to ground
B0010-11	Passenger Frontal Airbag Deployment Control		
B0020-11	Left Side Airbag Deployment Control		
B0021-11	Left Curtain Deployment Control		
B0028-11	Right Side Airbag Deployment Control		
B0029-11	Right Curtain Deployment Control		
B1285-11	Front Row LeftSeatbelt Pretensioner Deployment Control		
B1286-11	Front Row RightSeatbelt Pretensioner Deployment Control		
B0091-16	Left Side Restraints Sensor		
B0096-16	Right Side Restraints Sensor		

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction";

Caution:

When performing electrical equipment diagnosis and test, always refer to circuit diagram for related circuit and component information.

Warning:

For similar malfunctions of other modules in airbag system, it's also allowable to refer to "Driver Frontal Airbag Deployment Control" for troubleshooting.

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction";

Caution:

When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Warning:

For similar malfunctions of other modules in airbag system, it's also allowable to refer to "Driver Frontal Airbag Deployment Control" for troubleshooting.

Hint:

- An activation prevention mechanism is built in airbag system connector. When connector is disconnected, this mechanism cuts off circuit by bringing short spring plate into contact with terminals, thus insulating the circuit from external power sources to prevent accidental airbag activation.
- To release activation prevention mechanism, insert a piece of paper with the same thickness as male terminal between terminals and short spring plate to disconnect the connection.

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1 Check driver frontal airbag deployment control circuit shorted to ground malfunction

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction"; Use circuit diagram as a guide to perform the following procedures:

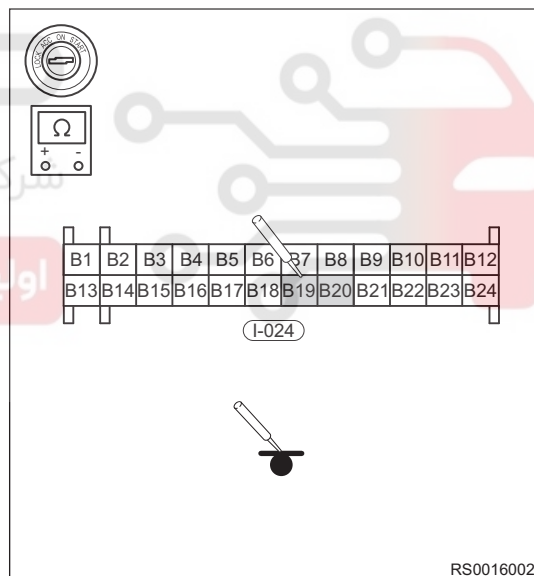
- Turn ENGINE START STOP switch to "OFF", disconnect the negative battery cable and wait for at least 90 seconds.
- Disconnect airbag module connector I-024 and driver frontal airbag connector.
- Using ohm band of multimeter, check the continuity of I-024 (B19) - ground, and I-024 (B20) - ground separately.

Specified Condition

Multimeter Connection	Condition	Specified Condition
I-024 (B19) - ground	ENGINE START STOP switch "OFF"	∞
I-024 (B20) - ground	ENGINE START STOP switch "OFF"	∞

Result

Proceed to
OK
NG



OK

Refer to "Airbag system malfunction repair completion inspection".

NG

Repair or replace wire harness and connectors of driver frontal airbag deployment control circuit shorted to ground

DTC	B0001-1A	Driver Frontal Airbag Resistance is Low
DTC	B0010-1A	Passenger Frontal Airbag Deployment Control
DTC	B0020-1A	Left Side Airbag Deployment Control
DTC	B0021-1A	Left Curtain Deployment Control
DTC	B0028-1A	Right Side Airbag Deployment Control
DTC	B0029-1A	Right Curtain Deployment Control
DTC	B1285-1A	Front Row Left Seatbelt Pretensioner Deployment Control
DTC	B1286-1A	Front Row Right Seatbelt Pretensioner Deployment Control

32

Description

DTC	DTC Definition	DTC Set Condition	Possible Cause
B0001-1A	Driver Frontal Airbag Resistance is Low	Malfunction indicator ON	It's generally ignition element being damaged or wire harness being short
B0010-1A	Driver Frontal Airbag Deployment Control		
B0020-1A	Left Side Airbag Deployment Control		
B0021-1A	Left Curtain Deployment Control		
B0028-1A	Right Side Airbag Deployment Control		
B0029-1A	Right Curtain Deployment Control		
B1285-1A	Front Row Left Seatbelt Pretensioner Deployment Control		
B1286-1A	Front Row Right Seatbelt Pretensioner Deployment Control		

Caution:

When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Hint:

For similar malfunctions of other modules in airbag system, it's also allowable to refer to "Driver Frontal Airbag Resistance Value is Low" for troubleshooting.

Hint:

- An activation prevention mechanism is built in airbag system connector. When connector is disconnected, this mechanism cuts off circuit by bringing short spring plate into contact with terminals, thus insulating the circuit from external power sources to prevent accidental airbag activation.
- To release activation prevention mechanism, insert a piece of paper with the same thickness as male terminal between terminals and short spring plate to disconnect the connection.

1 Check if ignition element is damaged.

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction"; Use circuit diagram as a guide to perform the following procedures:

- Use 2 Ω resistance to substitute airbag or tensioner indicated by DTC.
- Connect wiring connector on the end of airbag module.
- Connect the battery and diagnostic tester and read the previous DTC.

Warning:

It's normal for other DTC occurrence currently as other airbag or sensor is not connected.

OK

Airbag or tensioner is damaged and replace it.

Result

32

Proceed to
OK
NG

NG

Replace damaged airbag or tensioner

OK

2 Check for short circuit between 2 cables

Hint:

- An activation prevention mechanism is built in airbag system connector. When connector is disconnected, this mechanism cuts off circuit by bringing short spring plate into contact with terminals, thus insulating the circuit from external power sources to prevent accidental airbag activation.
- To release activation prevention mechanism, insert a piece of paper with the same thickness as male terminal between terminals and short spring plate to disconnect the connection.

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction"; Use circuit diagram as a guide to perform the following procedures:

- Turn ENGINE START STOP switch to "OFF", disconnect the negative battery cable and wait for at least 90 seconds.
- Disconnect the airbag module connector I-024.
- Using ohm band of multimeter, check the continuity between I-024 (B19) and I-024 (B20) separately.

Standard Condition

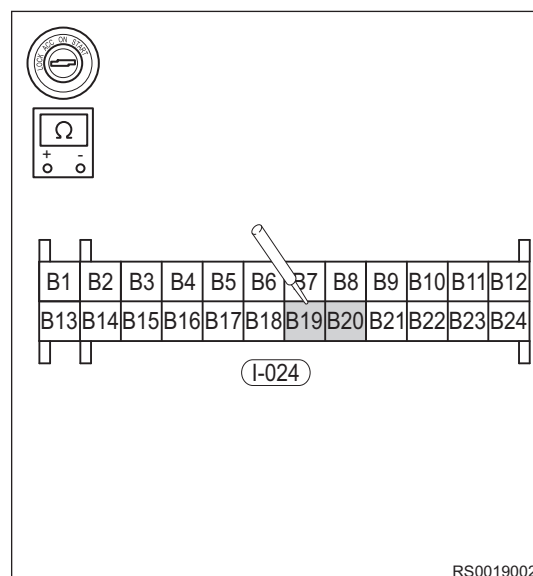
Multimeter Connection	Condition	Standard Condition
I-024 (B19) - I-024 (B20)	ENGINE START STOP switch OFF	$\leq 1 \Omega$

OK

For inspection, refer to "Airbag system malfunction repair completion inspection".

Result

Proceed to
OK
NG



OK	For inspection, refer to "Airbag system malfunction repair completion inspection".
NG	Repair or replace right side airbag wire harness and connector

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DTC	B0001-1B	Driver Frontal Airbag Deployment Control
DTC	B0010-1B	Passenger Frontal Airbag Deployment Control
DTC	B0020-1B	Left Side Airbag Deployment Control
DTC	B0021-1B	Left Curtain Deployment Control
DTC	B0028-1B	Right Side Airbag Deployment Control
DTC	B0029-1B	Right Curtain Deployment Control
DTC	B1285-1B	Front Row LeftSeatbelt Pretensioner Deployment Control
DTC	B1286-1B	Front Row RightSeatbelt Pretensioner Deployment Control

Description

DTC	DTC Definition	DTC Set Condition	Possible Cause
B0001-1B	Driver Frontal Airbag Resistance Value is High	Malfunction indicator ON	It's generally ignition element being damaged or wire harness being short
B0010-1B	Passenger Frontal Airbag Deployment Control		
B0020-1B	Left Side Airbag Deployment Control		
B0021-1B	Left Curtain Deployment Control		
B0028-1B	Right Side Airbag Deployment Control		
B0029-1B	Right Curtain Deployment Control		
B1285-1B	Front Row LeftSeatbelt Pretensioner Deployment Control		
B1286-1B	Front Row RightSeatbelt Pretensioner Deployment Control		

Caution:

When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Hint:

For similar malfunctions of other modules in airbag system, it's also allowable to refer to "Driver Frontal Airbag Resistance Value is High" for troubleshooting.

- An activation prevention mechanism is built in airbag system connector. When connector is disconnected, this mechanism cuts off circuit by bringing short spring plate into contact with terminals, thus insulating the circuit from external power sources to prevent accidental airbag activation.
- To release activation prevention mechanism, insert a piece of paper with the same thickness as male terminal between terminals and short spring plate to disconnect the connection.

1 Check if ignition element is damaged.

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction"; Use circuit diagram as a guide to perform the following procedures:

- Use 2 Ω resistance to substitute airbag or tensioner indicated by DTC.
- Connect wiring connector on the end of airbag module.
- Connect the battery and diagnostic tester and read the previous DTC.

Warning:

It's normal for other DTC occurrence currently as other airbag or sensor is not connected.

OK

Airbag or tensioner is damaged and replace it.

Result

Proceed to
OK
NG

NG**Replace damaged airbag or tensioner****OK****2 Driver Frontal Airbag Resistance Value is High****Hint:**

- An activation prevention mechanism is built in airbag system connector. When connector is disconnected, this mechanism cuts off circuit by bringing short spring plate into contact with terminals, thus insulating the circuit from external power sources to prevent accidental airbag activation.
- To release activation prevention mechanism, insert a piece of paper with the same thickness as male terminal between terminals and short spring plate to disconnect the connection.

For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction"; Use circuit diagram as a guide to perform the following procedures:

- Turn ENGINE START STOP switch to "OFF", disconnect the negative battery cable and wait for at least 90 seconds.
- Replace front passenger frontal airbag with a new one, connect the negative battery cable, turn ENGINE START STOP switch to ON, and use diagnostic tester to read DTCs to observe if DTC exists. If exists, it indicates that there is no problem in front passenger frontal airbag resistance, and a further inspection is needed.
- Disconnect airbag module connector I-024 and frontal airbag connector.

- (d) Using ohm band of multimeter, check the continuity between I-024 (B19) and Frontal airbag (1), I-024 (B20) and frontal airbag (2) separately.

Standard Condition

Multimeter Connection	Condition	Standard Condition
I-024 (B19) - frontal airbag (1)	ENGINE START STOP switch OFF	$\leq 1 \Omega$
I-024 (B20) - frontal airbag (2)	ENGINE START STOP switch OFF	$\leq 1 \Omega$

OK

For inspection, refer to "Airbag system malfunction repair completion inspection".

Result

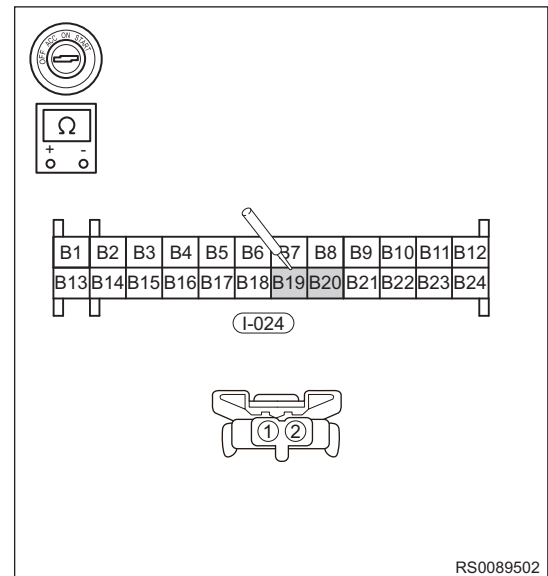
Proceed to
OK
NG

OK

For inspection, refer to "Airbag system malfunction repair completion inspection".

NG

Repair or replace short wire harness or connector



DTC	B0020-95	Left Side Airbag Deployment Control
DTC	B0021-95	Left Curtain Deployment Control
DTC	B0028-95	Right Side Airbag Deployment Control
DTC	B0029-95	Right Curtain Deployment Control
DTC	B1285-95	Front Row LeftSeatbelt Pretensioner Deployment Control
DTC	B1286-95	Front Row RightSeatbelt Pretensioner Deployment Control
DTC	B0096-91	Right Side Restraints Sensor
DTC	B0096-96	Right Side Restraints Sensor
DTC	B0091-55	Left Side Restraints Sensor
DTC	B0091-96	Left Side Restraints Sensor

Description

DTC	DTC Definition	DTC Set Condition	Possible Cause
B0020-95	Left Side Airbag Deployment Control	Malfunction indicator ON	Hardware supported and software has not configured this air bag while this air bag is connected from outside, configuration of this air bag will not be detected at present. Sensor self detection has internal malfunction
B0021-95	Left Curtain Deployment Control		
B0028-95	Right Side Airbag Deployment Control		
B0029-95	Right Curtain Deployment Control		
B1285-95	Front Row LeftSeatbelt Pretensioner Deployment Control		
B1286-95	Front Row RightSeatbelt Pretensioner Deployment Control		
B0096-91	Right Side Restraints Sensor		
B0096-96	Right Side Restraints Sensor		
B0091-55	Left Side Restraints Sensor		
B0091-96	Left Side Restraints Sensor		

Warning:

Trouble cause: Acceleration sensor type is wrong or the element is damaged.

1	Check side collision sensor
----------	------------------------------------

- (a) For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction".
- (b) Replace with side collision sensor of correct function and type.

Result

Proceed to
OK

OK

For inspection, refer to "Airbag system malfunction repair completion inspection"

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DTC	B1251-00	ECU Internal Error
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Description

DTC	DTC Definition	DTC Set Condition	Possible Cause
B1251-00	ECU Internal Error	Malfunction indicator ON	Controller is damaged

Warning:

Possible cause for malfunction: Controller is damaged;

1	Check controller
----------	-------------------------

- (a) For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction".
 (b) Replace the controller.

Warning:

Prevent electric static discharge, such as static-proof wrist strap.

Result

Proceed to
OK

OK

For inspection, refer to "Airbag system malfunction repair completion inspection"

DTC	B1215-00	Squib CrossCoupling Error
DTC	B1216-00	Frontal Airbag Deployed

Description

DTC	DTC Definition	DTC Set Condition	Possible Cause
B1215-00	Squib CrossCoupling Error	Malfunction indicator ON	There is wire harness signal interference
B1216-00	Frontal Airbag Deployed	Malfunction indicator ON	

Warning:

Possible cause for malfunction: Signal is interfered.

32

1	Send collision signal to air bag controller with collision simulation device. Confirm present malfunction occurs.
----------	--

- (a) For preparations, refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction";
- (b) Clear DTC, and clear collision records and system is powered on.

Result

Proceed to
OK

OK	For inspection, refer to "Airbag system malfunction repair completion inspection"
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DTC	B1215-00	Squib Cross Coupling Error
------------	-----------------	-----------------------------------

Description

DTC	DTC Definition	DTC Set Condition	Possible Cause
B1215-00	Squib Cross Coupling Error	Malfunction indicator ON	Circuit wire harness is grounded connection

Warning:

Possible cause for malfunction: Short circuit occurs in circuit wire harness

1	Check if ignition circuit wire harness is shorted
----------	--

32

- (a) For preparations, please refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction".
- (b) Measure resistance between each line with multimeter. Normally, wire harness between 2 cables is above $M\Omega$ or ∞ , or there may be short circuit and replace or wrap wire harness;

Result

Proceed to
OK

OK

For inspection, refer to "Airbag system malfunction repair completion inspection"



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DTC	B1233-12	Passenger Buckle Switch
DTC	B1234-12	Passenger SBR

Description

DTC	DTC Definition	DTC Set Condition	Possible Cause
B1233-12	Passenger Buckle Switch	Malfunction indicator ON	Passenger Buckle Switch
B1234-12	Passenger SBR		Passenger SBR

Warning:

Judging condition of malfunction: Sensor communication malfunction signal is abnormal, such as incorrect signal coding;

Possible cause for malfunction: Sensor internal malfunction or wire harness connection malfunction, interference;

32

1	Check wire harness indicated by DTC for open circuit, short circuit and poor contact etc.
---	---

- For preparations, please refer to "Preparations before Dealing with Airbag System Wire Harness Malfunction".
- Measure resistance between each line with multimeter. Normally, wire harness between 2 cables is above $M\Omega$ or ∞ , or there may be short circuit and replace or wrap wire harness;

Result

Proceed to
OK

OK	For inspection, refer to "Airbag system malfunction repair completion inspection"
----	---

DTC	B1240-00	ICM Airbag Lamp Failed
-----	----------	------------------------

Description**Warning:**

Possible cause for malfunction: Instrument panel warning light is faulty or BCM sends incorrect CAN signals.

Diagnostic method: Check and repair ABM warning light and BCM.

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DTC	U0129-87	Lost Communication With BSM
DTC	U0100-87	Lost Communication With EMS
DTC	U0140-87	Lost Communication With BCM

Description**Warning:**

Possible cause for malfunction: CAN bus or controller indicated by DTC is faulty.

Diagnostic method: Refer to CAN Malfunction Diagnosis

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شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



DTC	B127F-47	Crash Recording Locked
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Description**Warning:**

Possible cause for malfunction: Ignition circuit has been initiated and collision information is recorded.

Troubleshooting method: Replace airbag controller and initiated ignition element.

دیجیتال خودرو

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ON-VEHICLE SERVICE

Driver Airbag Assembly

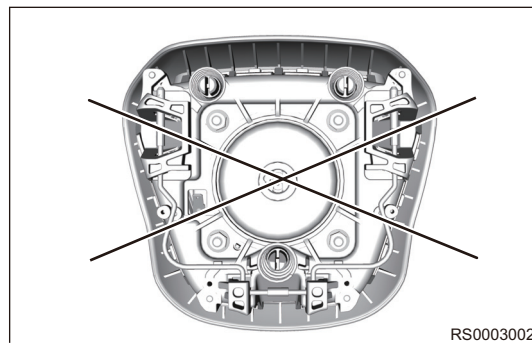
Description

On-vehicle Inspection

Warning/Caution/Hint

Caution:

- Be sure to follow correct procedures to remove and install driver airbag assembly.



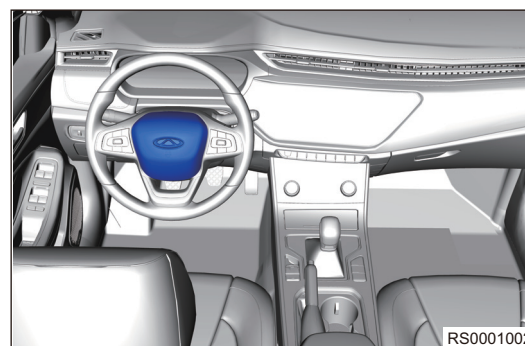
Hint:

If driver airbag assembly contact plate is deformed, never repair it. Always replace it with a new one. There should not be any contact between driver airbag assembly and steering wheel, and keep an uniform clearance all around, when installing new driver airbag assembly onto the steering wheel.

Caution:

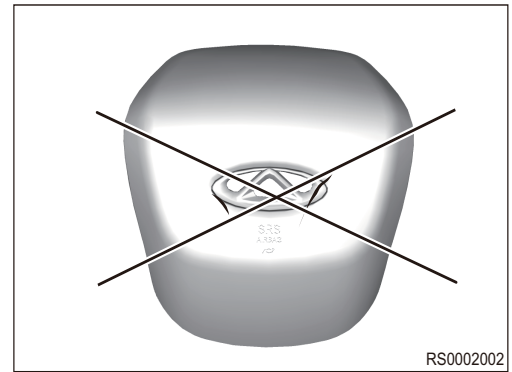
- Handle airbag assembly and airbag control module assembly carefully, and never tap or strike them fiercely.
- Removal, inspection and installation of airbag system must meet relevant requirements and specifications, and never perform operation casually.
- Removed airbag should be kept properly with facing up. Store the airbag in a place with enough spare space to prevent accidental airbag deployment.

1. Check the driver airbag assembly (vehicle is not involved in a collision and airbag is not deployed).
 - (a) Perform the diagnosis system inspection.
 - (b) Perform visual inspection with the driver airbag assembly installed on vehicle:
Check for cuts, cracks or discoloration on the outer surface and grooved portion of driver airbag assembly.
If any defect above is found, replace the driver airbag assembly with a new one.



2. Check the driver airbag assembly (vehicle is involved in a collision and airbag is not deployed).
 - (a) Perform a diagnosis system inspection.

- (b) Perform visual inspection with the driver airbag assembly removed from vehicle.
Check wire harnesses for cuts and cracks, and if connectors are chipped.
Check steering wheel for deformation.



Removal

Warning/Caution/Hint

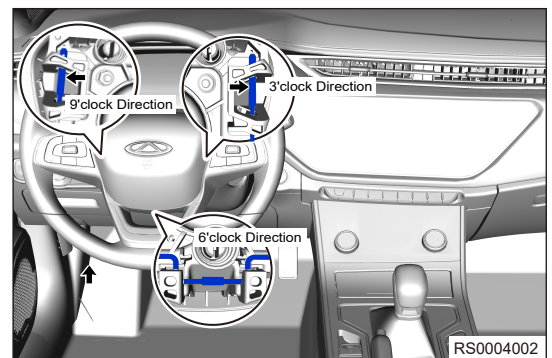
Warning:

- Wait at least 90 seconds after disconnecting the negative battery cable to disable supplementary restraint system.
- DO NOT damage the airbag wire harness when handling airbag assembly wire harness connector.
- DO NOT pull the airbag wire harness when removing driver airbag assembly.
- DAB installation and repairing must be performed with power off, and it's strictly forbidden to install, remove and rework DAB on any production line with power on. DAB replacement and repairing must be performed with power off. Within 30s of vehicle stalling or fused removed (refer to Technology Instruction for Wire Harness System Assembly), sufficient power to deploy airbag is still remained inside airbag controller, so it's necessary to perform repairing after 30s since the power of airbag controller is cut off.
- In order to avoid DTC, never energize airbag system before connecting all airbag system components (including DAB) and performing diagnostic inspection;
- Keep space in area for storing DAB to prevent accidental deployment of DAB. If there is no deployment space, accidental deployment of DAB may injure human body or damage the vehicle.
- If DAB falls down from a position higher than 1 m, please do not reuse it and insulate it.
- Handle DAB carefully, and never tap or strike it fiercely.
- Assembly, detection and removal of DAB must meet relevant requirements and specifications, and never perform operation casually.

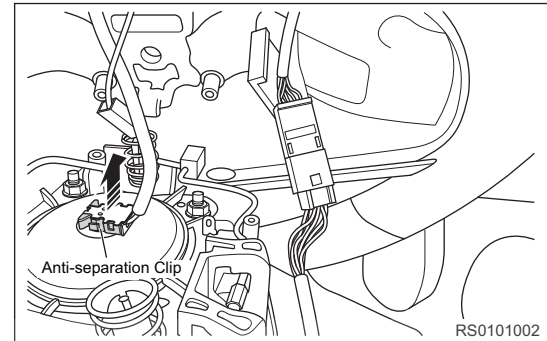
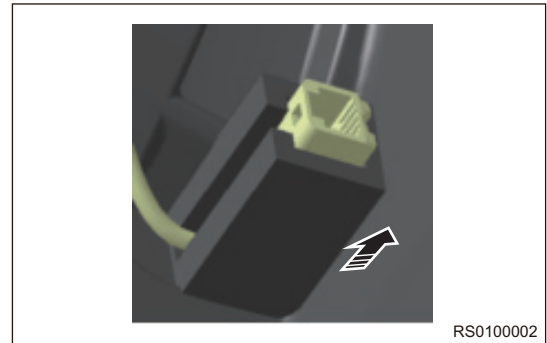
1. Turn off all electrical equipment and the ENGINE START STOP switch.
2. Disconnect the negative battery cable.
3. Remove the driver airbag assembly.

(a) Position the front wheels straight ahead.

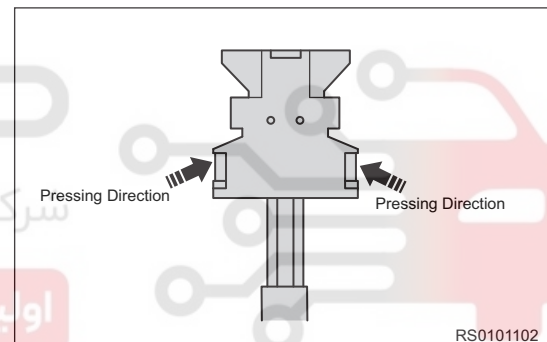
- (b) Using a slotted screwdriver, remove DAB in sequence through 3 removal holes in locations of 3 o'clock, 9 o'clock and 6 o'clock on steering wheel. Insert the screwdriver into removal hole of 3 o'clock position on steering wheel in removal direction and push it further lightly when reaching to snap spring until a "click" sound is heard, which means that the clip is detached, and the corresponding side of airbag will be bounced up. Then perform removal in 9 o'clock direction with the same method as above. Finally perform removal in 6 o'clock direction, and then take up the whole DAB module from steering wheel lightly with both hands.



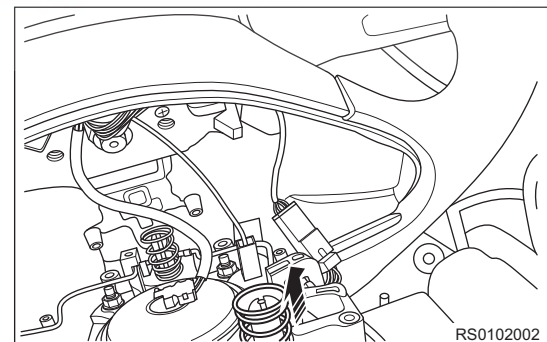
- (c) Removal of multi-function switch wire harness connector: Remove switch wire harness connector in direction as indicated in illustration.



- (d) Removal of clock spring DAB connector: While taking up DAB with one hand, use 2 fingers of the other hand to press and hold lock clips of both sides in "pressing direction" as indicated in illustration and then remove DAB connector in removal direction.



- (e) Removal of horn connector: Remove horn connector in direction as indicated in illustration.



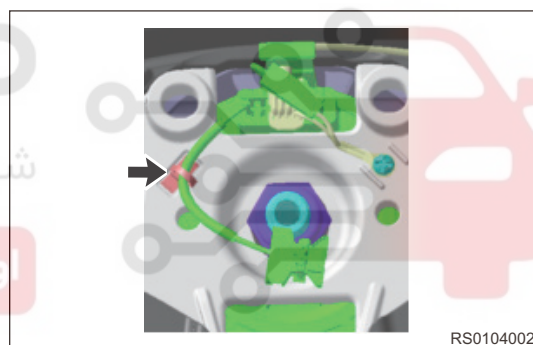
Installation

Warning/Caution/Hint

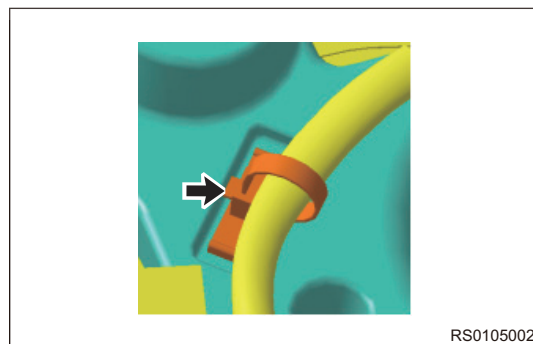
Caution:

- Confirm that label part number in DAB and configuration card part number in vehicle matches before assembly.
 - Then check DAB cover plate surface for trimming, residual, air vent, scratches, galling etc.; it's also forbidden for defects such as inclusion and dents etc. Peel off a bar code after inspection and attach it to record card in vehicle.
 - Install the DAB after completing the steering wheel;
 - Make sure that the ignition key cylinder is in OFF state during installation and never install it with power on;
 - Make sure that all connectors are securely connected and the wire harness is fixed in the set slot before pressing DAB into steering wheel;
 - After installing the DAB, airbag light is normal after the power is turned on, ensure that the horn pressing function is normal;
 - Press periphery and center part of DAB cover with palms to make sure that the pressing operation is smooth without sluggish.
1. Pass airbag connector on clock spring side through the ribbon hole and zip up the ribbon and cut out the unnecessary ribbon tail part with a scissor. Connect airbag connector on clock spring to generator in DAB in pressing direction as indicated in illustration until a "click" sound is heard. The connector plane and generator port fitted flatly indicates that the connector is installed in place.

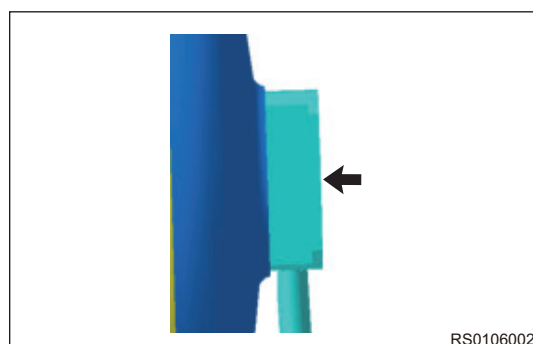
- (a) Install the airbag connector and ribbon on clock spring side.



- (b) Tighten the ribbon firmly and cut out the unnecessary part.



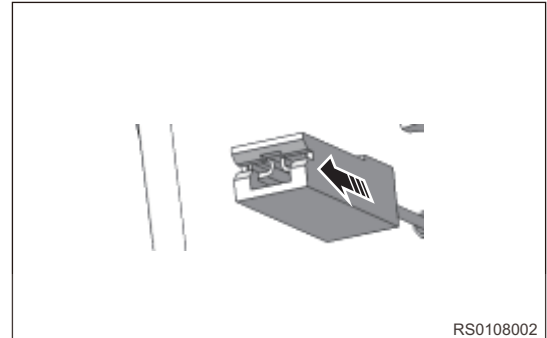
- (c) Press the airbag connector on clock spring side to the connector on generator in direction of arrow to flatten them.



2. Connect horn connector on clock spring to horn metal plate on DAB side in direction as required.



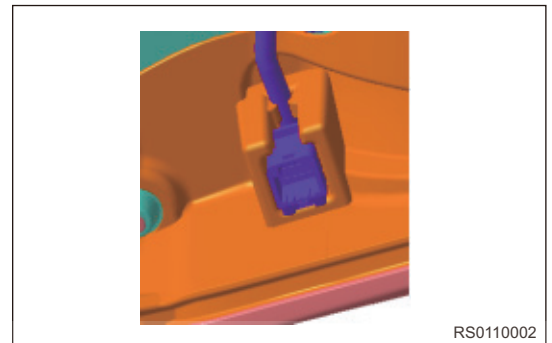
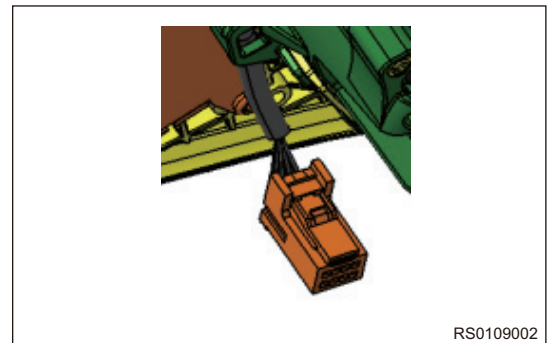
- (a) Insert the horn connector into horn metal plate on DAB side in direction of arrow.



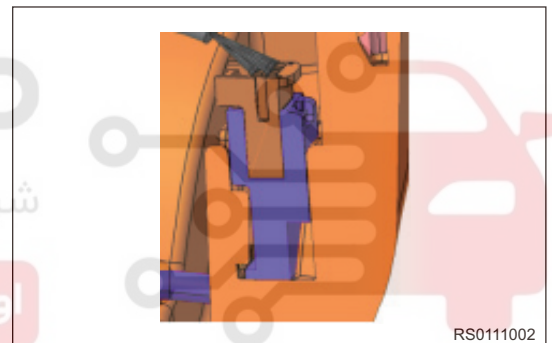
3. Connect DAB multi-function switch connector to the corresponding port on steering wheel until a "click" sound is heard, which means that the connector is connected in place. Then press the oppositely connected connector to the bottom of steering wheel fixing hole for fixing.

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

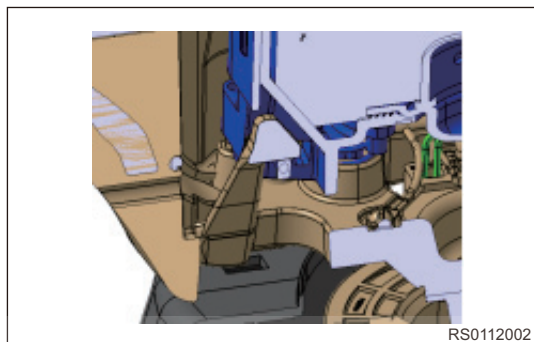
اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



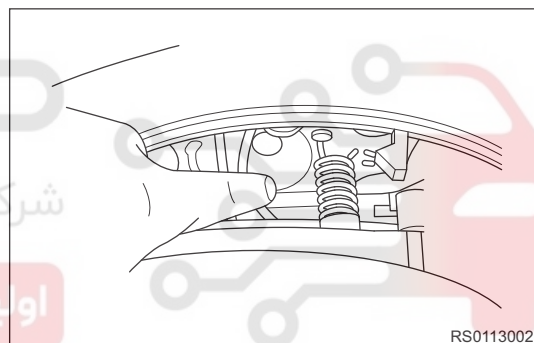
- (a) Connect DAB multi-function switch connector to the corresponding port on steering wheel and press the inserted connector to the bottom of steering wheel fixing hole for fixing.



4. DAB on M1D model uses press-in type installation structure without using any installation tool. Place DAB on steering wheel and toggle horn wire harness to the center of steering wheel in direction as indicated in illustration. After confirming that locating pillar aligns with steering wheel, press center part of airbag trim cover with palms of both hands until a "click" sound is heard, which means that the airbag and steering wheel have been fixed and installation is completed.



- (a) Press the center part of steering wheel by hand in direction of arrow until a "click" sound is heard, indicating that the installation is completed.

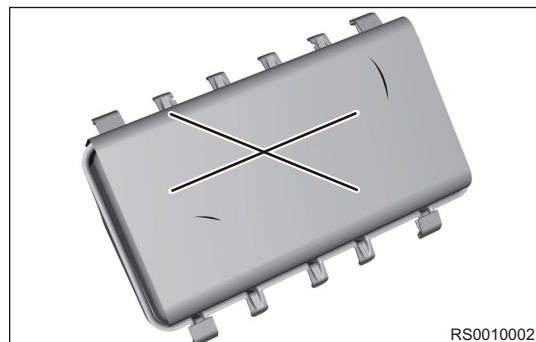


Front Passenger Airbag Assembly

On-vehicle Inspection

Warning/Caution/Hint

- Be sure to follow correct procedures to remove and install front passenger airbag assembly.
- 1. Check the front passenger airbag assembly (vehicle is involved in a collision, but airbag is not deployed).
 - (a) Perform a diagnosis system inspection.



- (b) Perform visual inspection with front passenger airbag assembly removed from vehicle.
 - Check for cuts, cracks or wear on front passenger airbag assembly.
 - Check for cracks or other damage on connector.
 - Check instrument panel or instrument panel crossmember assembly for deformation or damage.
 - If any defect above is found, replace front passenger airbag assembly with a new one.

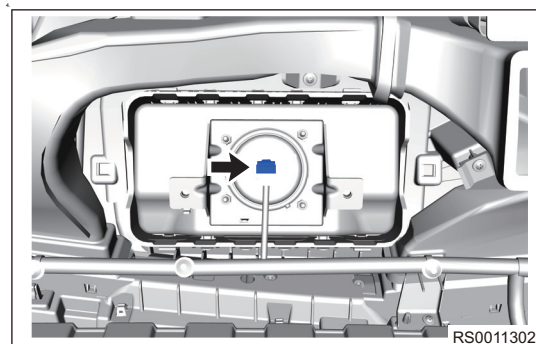
Removal

Warning/Caution/Hint

- Handle airbag assembly and airbag control module assembly carefully, and never tap or strike them fiercely.
- Removal, inspection and installation of airbag system must meet relevant requirements and specifications, and never perform operation casually.
- Removed airbag should be kept properly with face up. Store the airbag in a place with enough spare space to prevent accidental airbag deployment.

Caution:

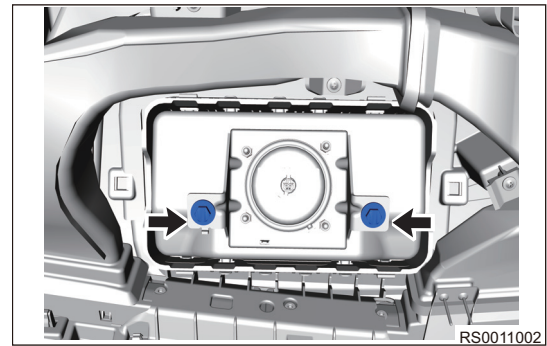
- Wait at least 90 seconds after disconnecting the negative battery cable to disable supplementary restraint system.
- 1. Turn off all electrical equipment and the ENGINE START STOP switch.
- 2. Disconnect the negative battery cable.
- 3. Remove the glove box assembly.
 - (a) Remove the front passenger airbag assembly wire harness connector (arrow).



- (b) Remove 2 coupling bolts (arrow) between front passenger airbag assembly and instrument panel crossmember assembly.

Tightening torque

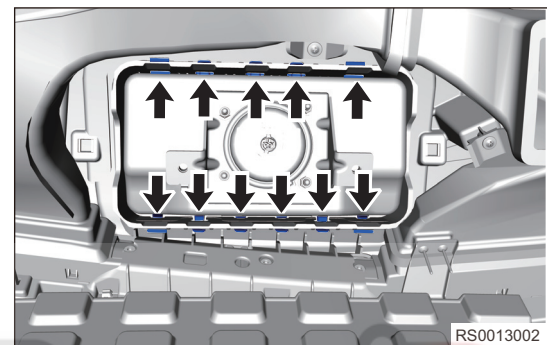
$23 \pm 2 \text{ N}\cdot\text{m}$



5. Remove the instrument panel upper body assembly.
6. Remove the front passenger airbag assembly.

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- (a) Using a flat tip screwdriver wrapped with protective tape, slightly pry fixing claws (arrow) around front passenger airbag assembly mounting bracket to separate it from instrument panel body assembly.



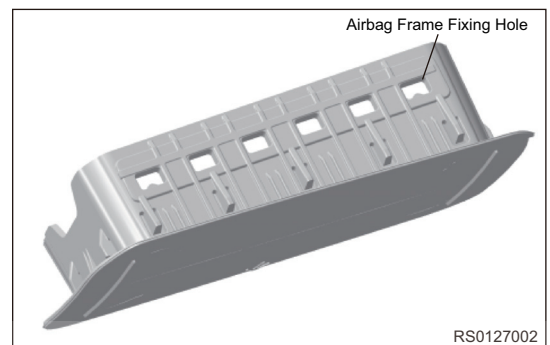
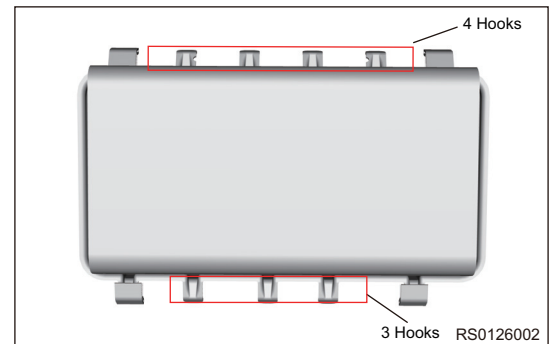
- (b) Remove the front passenger airbag assembly.

Installation

Warning/Caution/Hint

- Before installing tightening bolts, always make sure that airbag wire harness is not held down or stuck. Adjust if necessary and install it in place.
 - Make sure to tighten fixing bolts to specified torque during installation.
 - When installing front passenger airbag assembly, first slide the hook on one side into locating hole in airbag box, and then press in hook on the other side firmly, making sure that hooks on both sides enter the corresponding locating holes correctly.
 - Always keep vehicle power off during installation. It is forbidden to install the front passenger airbag assembly with vehicle power on.
 - Check SRS warning light after installation, and make sure that supplemental restraint system operates normally.
1. Detailed description and technology requirements during assembly
- (a) Inspect and confirm that parts surface should be free of chips and damages and labels and bar codes should be intact and clear before assembly; Peel off one bar code after inspection and attach it to record card in vehicle;

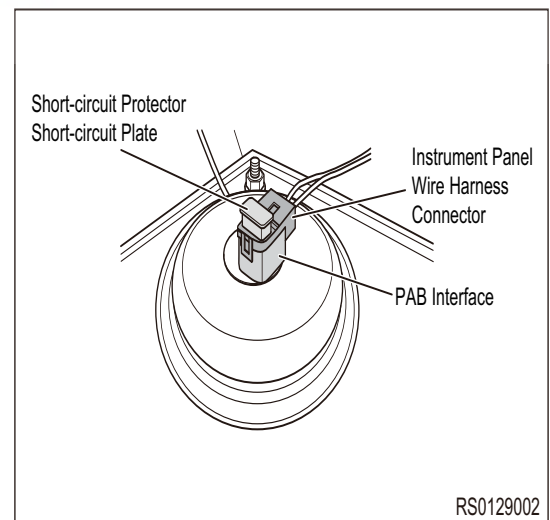
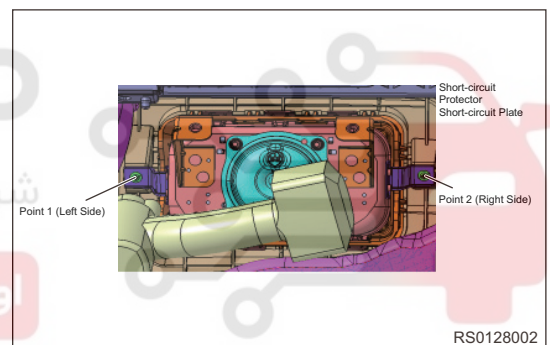
- (b) PAB should be installed firstly to instrument panel upper body. Place PAB entirely into airbag bracket on back side of instrument panel upper body. First hang 3 hooks into fixing holes in airbag frame, then press 4 hooks on the other side firmly into bracket holes and make sure that hooks on both sides have been put into the corresponding fixing holes.



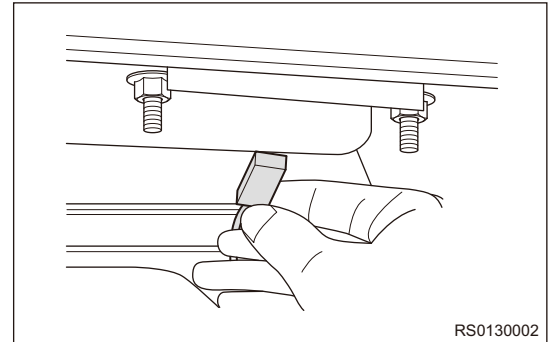
- (c) Using 2 cross-recessed button head self-tapping screws, tighten front passenger airbag assembly to instrument panel airbag frame. First tighten point 2 on right side, then tighten point 1 on left side and finally tighten fixing bolts with installing tools according to set torque value.

Tightening torque:

$2.5 \pm 0.5 \text{ N}\cdot\text{m}$



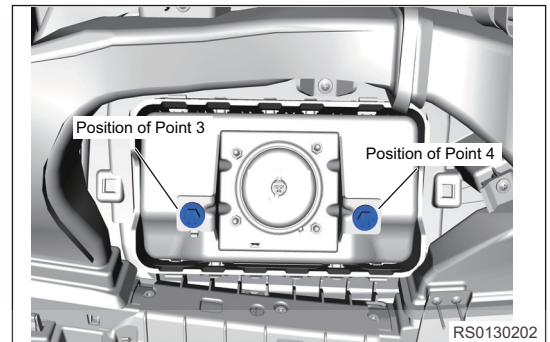
- (d) After putting instrument panel body into packing machine, insert instrument cluster wire harness connector into PAB generator port while keeping the connector fitting flatly with the generator. And press down short-circuit plate to keep its upper surface be flush with connector surface on wire harness end, which indicates that it is installed in place. PAB port has failure-proof function and it's forbidden to connect forcibly;



- (e) After installing instrument panel body, pre-tighten 2 bolts of PAB to CCB bracket in glove box port. Tighten point 3 on left side, then tighten point 4 on right side and finally tightens bolts with installing tools according to set torque value.

Tightening torque:

$23 \pm 2 \text{ N}\cdot\text{m}$



دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران

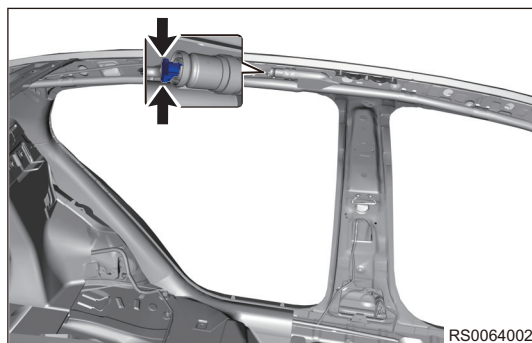


Removal and Installation of Side Curtain (CAB) (If equipped)

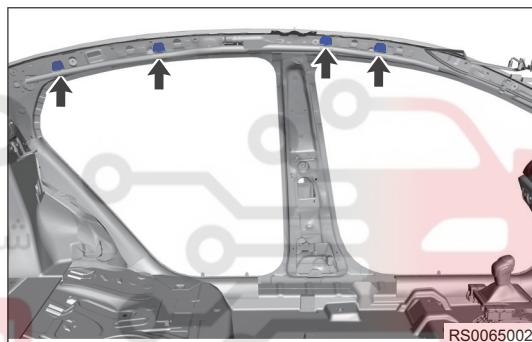
Removal

1. Turn off all electrical equipment and ENGINE START STOP switch.
2. Disconnect the negative battery cable and wait for 90 seconds.
3. Remove protector and roof.
4. Remove the seat belt retractor.
5. Remove the left side curtain.

- (a) Disconnect the curtain shield airbag connector (arrow).



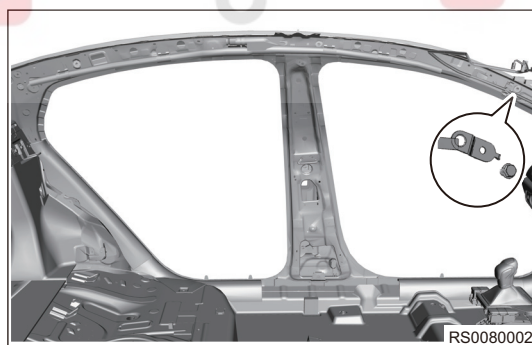
- (b) Using a needle nose plier, remove air bag clips (arrow) fixing CAB in sequence.



- (c) Remove 1 fixing bolt from airbag strip metal plate on A-pillar side.

Tightening torque

$10 \pm 1 \text{ N}\cdot\text{m}$

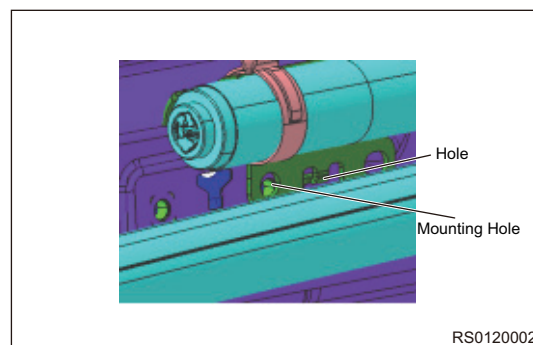


Installation

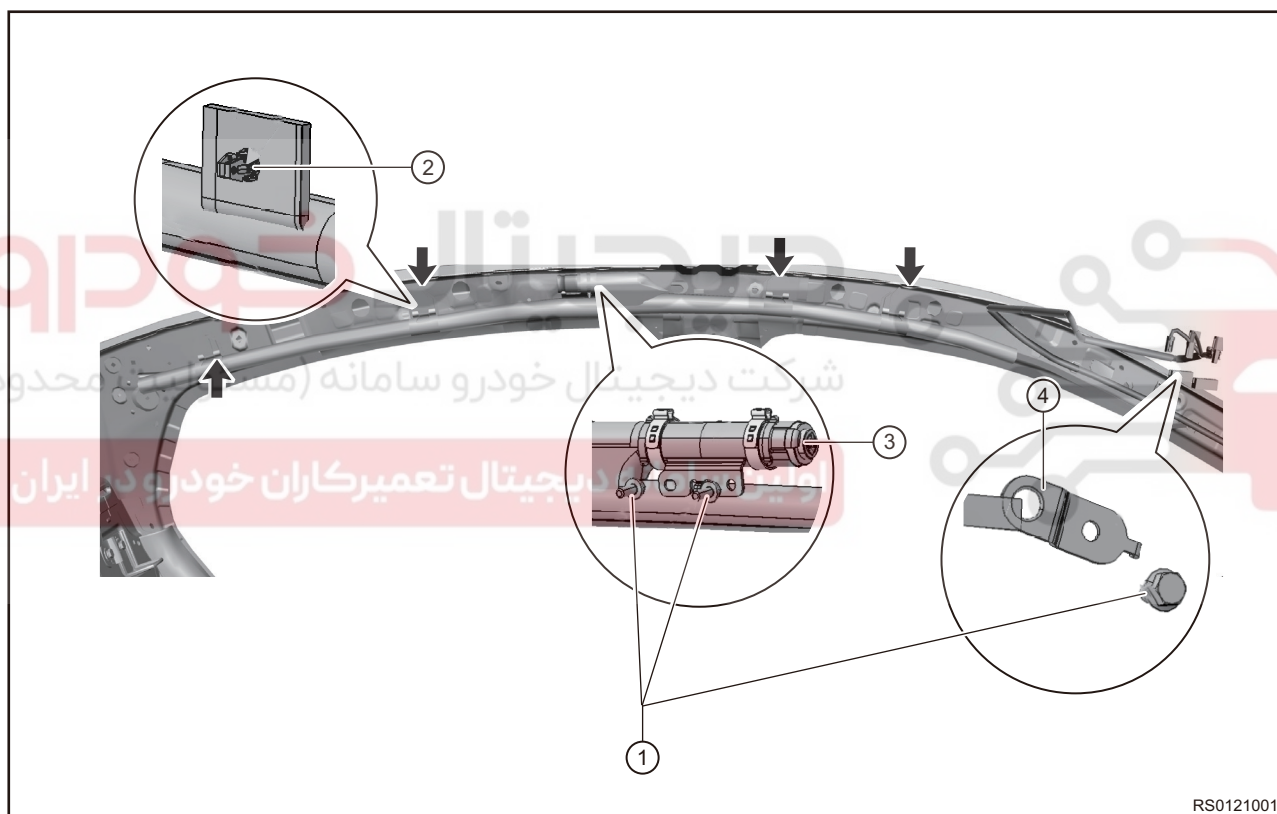
Warning/Caution/Hint

- It is essential to check if protecting bag stitching of air bag is in lower part of air bag during assembly.
- Air bag on each armrest installation bracket should be in lower part of armrest bracket. If air bag covers armrest installation bracket, it's necessary to adjust air bag to lower part of the bracket with hands.
- Always keep vehicle power off during installation. It is forbidden to install the airbag controller assembly with vehicle power on.
- During assembly, insert locating pin of the sensor into waist-shaped locating hole.
- Check that airbag components surface should be free of damages before assembly and labels and bar codes should be intact and clear; it's also necessary to check that CAB installation area on vehicle body should be free of rags, sharp corners, welding spatters etc.

- Be sure to follow correct procedures to remove and install side curtain shield airbag.
- Check that airbag components surface should be free of damages before assembly and labels and bar codes should be intact and clear; it's also necessary to check that CAB installation area on vehicle body should be free of rags, sharp corners, welding spatters etc.; peel off one bar code after the checking and attach it to record card in vehicle.
- Hang the hook on CAB generator bracket into vehicle body swallow tail groove and then press clip into the corresponding installation hole in vehicle body; lightly hold the air bag with one hand and use tools to pre-tighten round hole and then waist-shaped hole on CAB generator bracket with the other hand and finally tighten the bolt to vehicle body according to torque requirements.

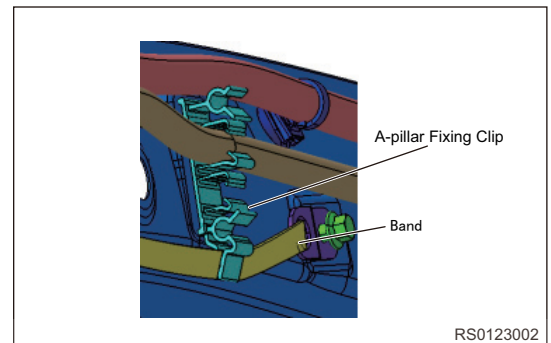
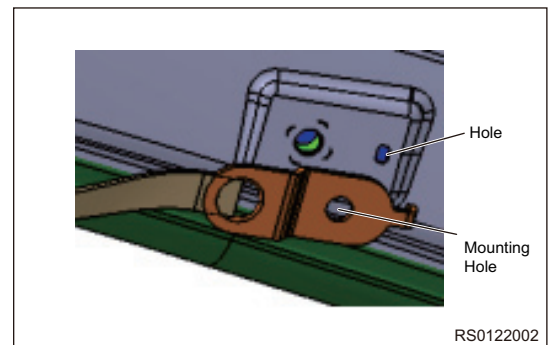


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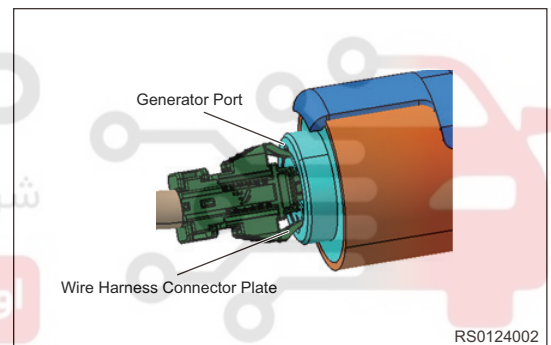


- Press 4 air bag clips (equipped with the generator) on front and rear part of generator into the corresponding installation holes in vehicle body in sequence; protecting bag stitching of air bag must be in lower part of air bag during assembly, it's necessary to perform the installation strictly as indicated in illustration and it's forbidden to clip into peripheral hole forcibly; Check if all clips are firmly secured by pulling lightly. (See illustration above)

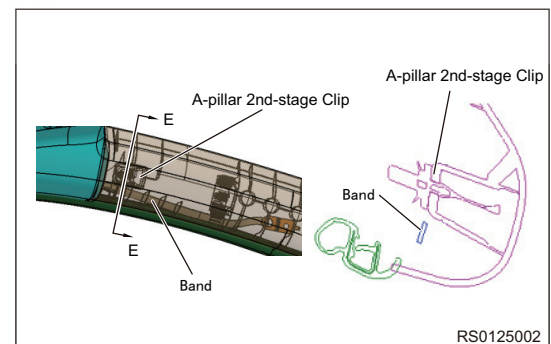
- First hang the hook on strip fixing end plate into hook hole in vehicle body and now strip should operate normally and then tighten the bolt to vehicle body; then clip strip into A pillar fixing clip.



- Insert the connector on wire harness end into generator end and make sure that the connector is assembled into place. Insert wire harness end connector directly into generator end and a "click" sound indicates that it is installed in place; the port has failure-proof function and do not insert it forcibly.



- When assembling A pillar protector, perform fine adjustment of strip with hand. After controlling strip under A pillar secondary clip, fix A pillar protector according to assembly instruction manual of pillar protector system.

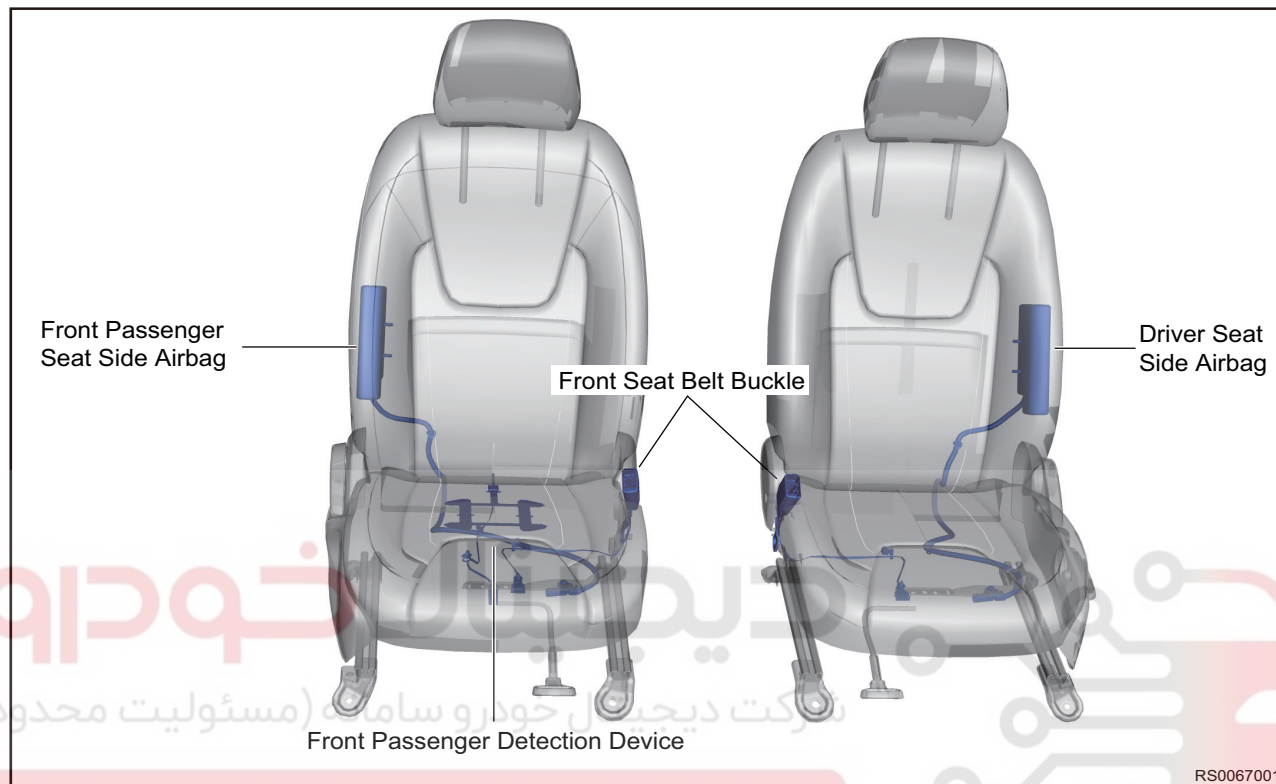


- Installation is in the reverse order of removal.

Front Passenger Side Airbag (If equipped)

Description

1. Installation positions of front passenger side airbag, front passenger seat belt buckle and front passenger detection device.



Caution:

- Airbag resistance on seat: $2.0 + 0.5 / -0.3 \Omega$, it's strictly forbidden to measure resistance with multimeter.
- Front passenger side airbag is non-removable and must be removed together with seat assembly.
- Passenger loading status: When detected external resistance is lower than 100Ω , it's judged that there is passenger. When resistance is higher than 400Ω , it's judged that there is no passenger.

Spiral Cable

Removal

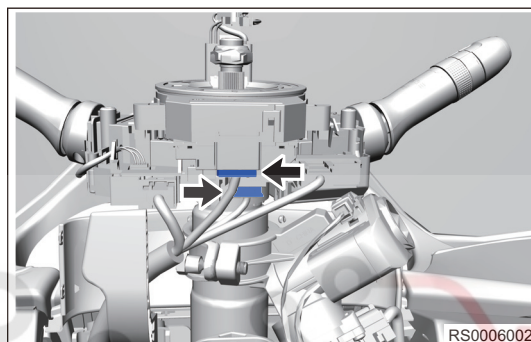
Warning/Caution/Hint

Caution:

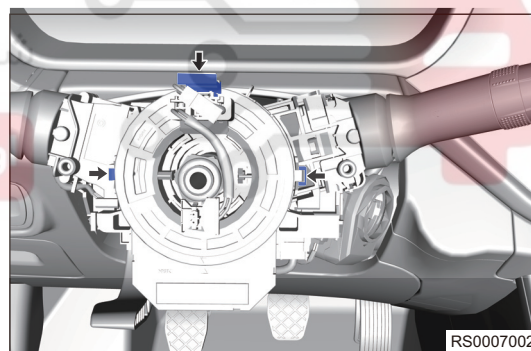
- Wait at least 90 seconds after disconnecting the negative battery cable to disable supplementary restraint system.

1. Turn off all electrical equipment and the ENGINE START STOP switch.
2. Disconnect the negative battery cable.
3. Position the front wheels straight ahead.
4. Remove the steering wheel assembly.
5. Remove the combination switch cover assembly.
6. Remove the spiral cable.

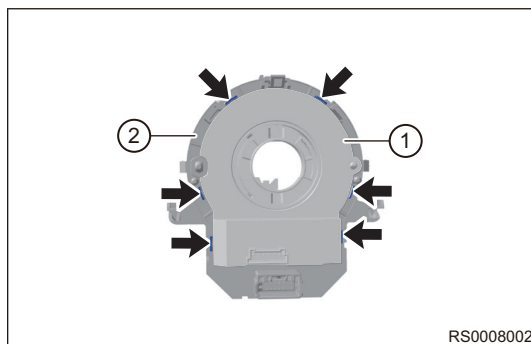
- (a) Disconnect the spiral cable wire harness connector (arrow) and angle sensor connector (arrow).



- (b) Detach the fixing claws (arrow) between spiral cable and combination switch assembly.



- (c) Detach the angle sensor fixing claws and separate the angle sensor (1) and spiral cable (2).



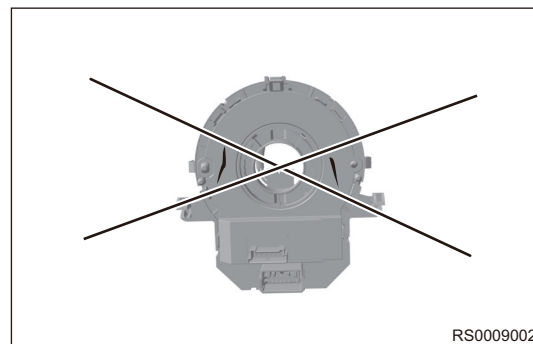
Inspection

Hint:

- An activation prevention mechanism is built in airbag system connector. When connector is disconnected, this mechanism cuts off circuit by bringing short spring plate into contact with terminals, thus insulating the circuit from external power sources to prevent accidental airbag activation.
- To release activation prevention mechanism, insert a piece of paper with the same thickness as male terminal between terminals and short spring plate to disconnect the connection.

1. Check the spiral cable.

- (a) Check that there are no scratches or cracks on connectors, or no cracks, dents or chipping on the cable.



- (b) If there are scratches, cracks, dents or cuts on connectors or spiral cable, replace the spiral cable with a new one.

2. Remove spiral cable and measure pin 1 and pin 2

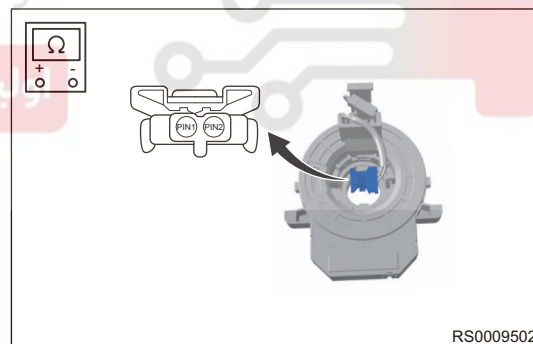
Use circuit diagram as a guide to perform the following procedures:

- Turn ENGINE START STOP switch to "OFF", disconnect the negative battery cable and wait for at least 90 seconds.
- Remove the single piece of spiral cable.
- Using ohm band of multimeter, measure resistance between 2 pins of spiral cable.

Specified Condition

Multimeter Connection	Condition	Specified Condition
PIN1-PIN2	ENGINE START STOP switch "OFF"	$\leq 1 \Omega$

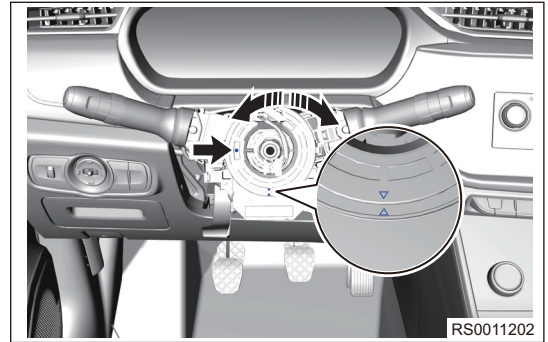
If result is not as specified, replace spiral cable assembly.



Installation

Hint:

Always install spiral cable correctly according to matchmarks on spiral cable and steering column (fully turn spiral cable in a direction slowly, then turn it in the opposite direction until yellow ball appears in transparent neutral window and arrow marks align with each other), otherwise the spiral cable may be damaged.



Caution:

- Always install spiral cable correctly according to specified operating instructions.
 - DO NOT rotate the spiral cable over specified turns to prevent it from breaking.
 - Be sure to install fixing claws in place when installing spiral cable.
 - Check that horn operates normally after installation.
 - Check SRS warning light after installation, and make sure that supplemental restraint system operates normally.
1. Installation is in the reverse order of removal.

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



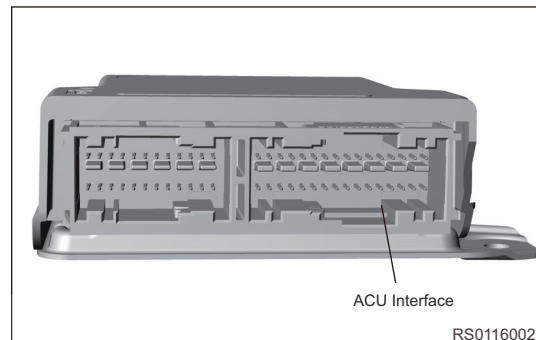
Airbag System Controller

Removal

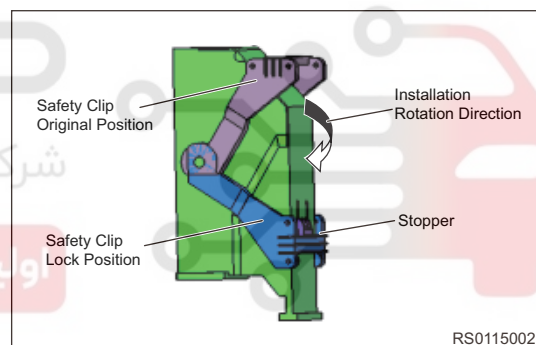
Warning/Caution/Hint

- Be sure to follow correct procedures to remove and install airbag system controller.
- Inspect and confirm that part number in ACU label matches with configuration card part number in vehicle; parts surface should be free of chips and labels and bar codes should be intact and clear before assembly; Peel off one bar code after inspection and attach it to record card in vehicle;
- Place ACU module on passage bottom panel in body with arrow direction in label facing vehicle head while aligning 3 installation holes of ACU with vehicle body projection welding nut hole. Pre-tighten the bolts and tighten 3 bolts to specified torque with a tool;

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- Insert wire harness connector into ACU port: Rotate fuse clip from initial position to final lock position following installation rotation direction and make sure that fuse clip goes over stop block. Generally a "click" sound will be heard, which indicates that fuse clip has been clamped into place. Make sure that fuse clip is in initial position before installation. ACU port has failure-proof function, which causes impossible inserting with incorrect configuration, so never assemble it forcibly.

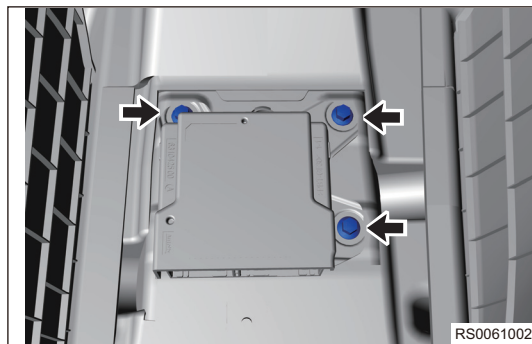


- Peel off the entire bar code and attach it to record card in vehicle for relevant information tracing.
 - ACU ignition circuits are divided into 2 circuits, 8 circuits separately and first confirm the vehicle configuration information during installation.
 - Handle ACU carefully and it's strictly forbidden to tap and crash it fiercely.
 - There should be no other objects between ACU installation plane and ACU and ACU must be installed directly on body panel.
 - When installing and tightening bolts of ACU, make sure that start button is in OFF and it's forbidden to install it with power on.
 - Reconfirm the installation direction of airbag controller assembly after installation and make sure that label arrow direction is facing vehicle head. If fitted reversely, airbag controller assembly will not operate normally.
1. Turn off all electrical equipment and the ENGINE START STOP switch.
 2. Disconnect the negative battery cable and wait for 90 seconds.
 3. Remove the auxiliary fascia console assembly.
 4. Remove the airbag controller assembly.

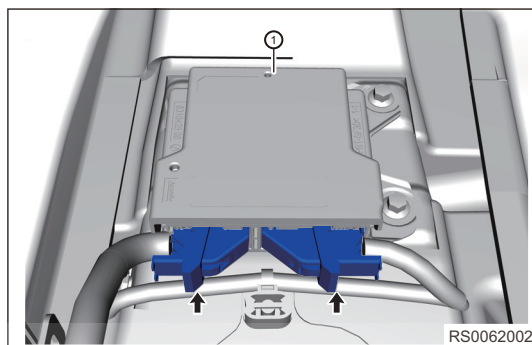
- (a) Remove 3 fixing bolts from airbag controller (arrow).

Tightening torque

$9 \pm 1 \text{ N}\cdot\text{m}$



- (b) Press lower limit clamp to separate it from wire harness connector (arrow) and remove airbag controller assembly (1).



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Installation

Warning/Caution/Hint

- Before installing tightening bolts, always make sure that airbag wire harness is not held down or stuck. Adjust if necessary and install it in place.
- Make sure to tighten fixing bolts to specified torque during installation.
- Always keep vehicle power off during installation. It is forbidden to install the airbag controller assembly with vehicle power on.
- Check SRS warning light after installation, and make sure that supplemental restraint system operates normally.

1. Installation is in the reverse order of removal.

Front Passenger Side Airbag (If equipped)

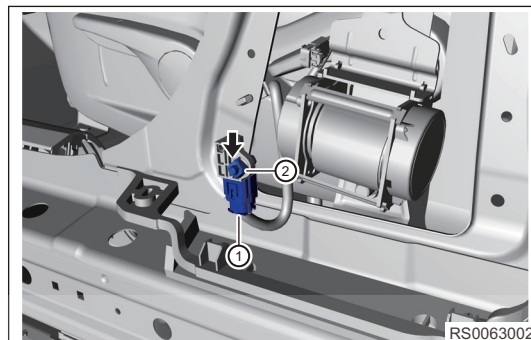
Removal

Warning/Caution/Hint

1. Turn off all electrical equipment and ENGINE START STOP switch.
2. Disconnect the negative battery cable and wait for 90 seconds.
3. Remove front left doorsill pressure plate, rear left doorsill pressure plate and left B-pillar lower protector.
4. Remove the side collision sensor.
 - (a) Unplug connector (1) then loosen and unscrew fixing bolt (arrow) and remove sensor assembly (2).

Tightening torque

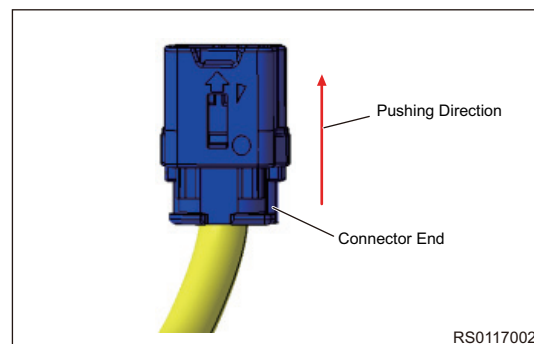
$9 \pm 1 \text{ N}\cdot\text{m}$



Installation

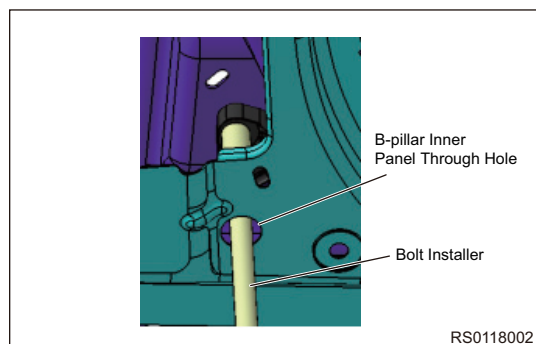
Warning/Caution/Hint

- Before installing tightening bolts, always make sure that airbag wire harness is not held down or stuck. Adjust if necessary and install it in place.
- Make sure to tighten fixing bolts to specified torque during installation.
- Always keep vehicle power off during installation. It is forbidden to install the airbag controller assembly with vehicle power on.
- Check SRS warning light after installation, and make sure that supplemental restraint system operates normally.
- During assembly, insert locating pin of the sensor into waist-shaped locating hole.
- Be sure to follow correct procedures to remove and install side collision sensor.
- Insert wire harness connector into side collision sensor port and generally a "click" sound will be heard after pushing into connector end to lock, which indicates that it is clamped into place; connector port has failure-proof function. If it cannot be inserted, adjust and insert it again and do not insert it forcibly.



- Install SIS waist-shaped pin into waist-shaped hole of B pillar reinforcing plate and bolt installation hole of SIS and bolt installation hole on B pillar reinforcing plate are aligned basically.

- Pass bolt installation tool through B pillar inner plate through hole and tighten SIS to B pillar reinforcing plate metal sheet according to torque requirements with bolt.



1. Installation is in the reverse order of removal.

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



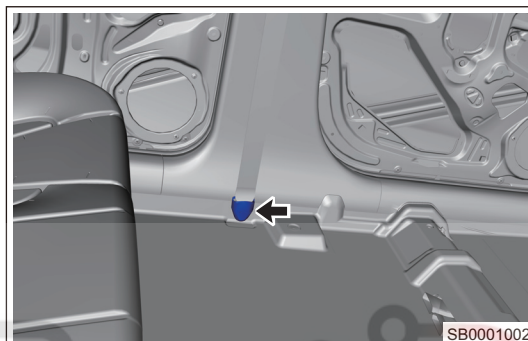
Front Seat Belt Assembly

Removal

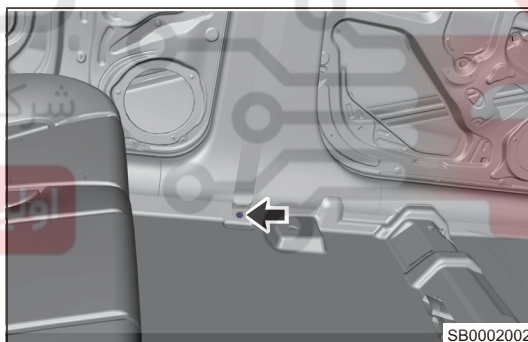
- Be sure to wear safety equipment to prevent accidents, when removing front seat belt assembly.
 - Appropriate force should be applied, when removing front seat belt assembly. Be careful not to operate roughly.
 - Try to prevent interior from being scratched, when removing front seat belt assembly.
1. Turn off all electrical equipment and the ENGINE START STOP switch.
 2. Disconnect the negative battery cable.
 3. Remove the left B-pillar lower protector assembly (See page 52-20).
 4. Remove the front left seat belt assembly.

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- (a) Using a screwdriver wrapped with protective tape, pry off front seat belt assembly lower bolt protective cap (arrow).



- (b) Remove the front seat belt assembly lower fixing bolt (arrow).



Tightening torque

Tightening torque: $50 \pm 5 \text{ N}\cdot\text{m}$

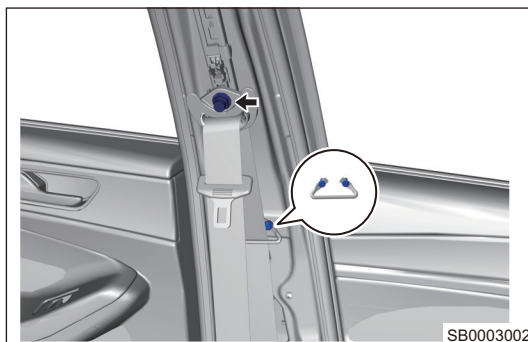
- (c) Remove the left B-pillar upper protector assembly.
- (d) Remove 1 fixing bolt (arrow) from upper part of front seat belt assembly and 2 fixing screws from seat belt assembly fork bracket.

Tightening torque:

$50 \pm 5 \text{ N}\cdot\text{m}$

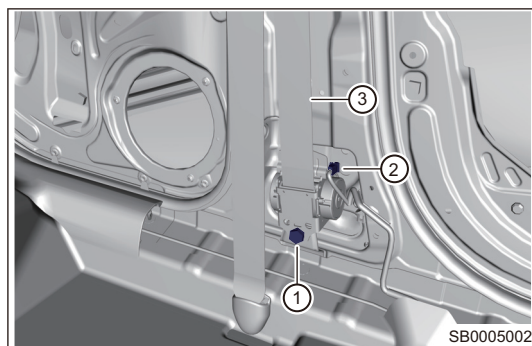
Tightening torque:

$2.5 \pm 0.5 \text{ N}\cdot\text{m}$



- (e) Remove front seat belt retractor fixing bolt (1).

Tightening torque:
 $50 \pm 5 \text{ N}\cdot\text{m}$



- (f) Remove front seat belt retractor connector (2). (Seat belt with high configuration)
(g) Remove the front left seat belt assembly (3).

دیجیتال خودرو

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



Second Row Seat Belt Assembly (Take left side as an example)

Removal

Hint:

- Use same procedures for right and left sides.
- Procedures listed below are for left side.

Caution:

Warning/Caution/Hint

- Be sure to wear safety equipment to prevent accidents, when removing second row seat belt assembly.
- Appropriate force should be applied, when removing second row seat belt assembly. Be careful not to operate roughly.
- Try to prevent interior from being scratched, when removing second row seat belt assembly.

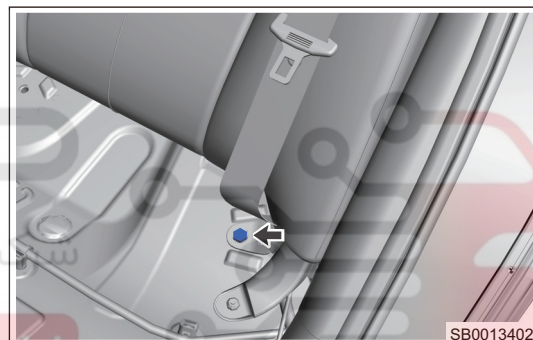
32

1. Turn off all electrical equipment and the ignition switch.
2. Disconnect the negative battery cable.
3. Remove the rear seat cushion assembly ([See page 49-11](#)).
4. Remove the tonneau cover assembly ([See page 52-35](#)).
5. Remove the second row seat belt assembly.

- (a) Remove the second row seat belt lower fixing bolt (arrow).

Tightening torque:

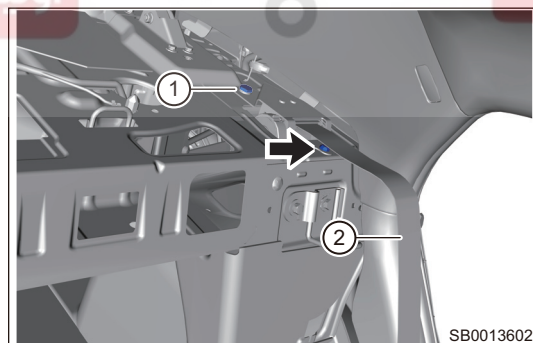
$50 \pm 5 \text{ N}\cdot\text{m}$



- (b) Remove second row seat belt retractor fixing screw (arrow). Remove second row seat belt retractor fixing bolt (1). Remove second row left side seat belt assembly (2).

Tightening torque:

$7 \pm 1 \text{ N}\cdot\text{m}$



Installation

Warning/Caution/Hint

Caution:

- When installing second row seat belt assembly, keep the seat belt assembly clean without oil attached and check the seat belt assembly for damage.
 - Make sure to tighten all fixing bolts and fixing screws to specified torque when installing second row seat belt assembly.
 - Be sure to perform assembly of vehicle in accordance with BOM strictly. It is not allowed to replace the parts assembly without permission.
 - During assembly of vehicle, tighten parts with specified torque in list strictly.
 - It is not allowed to replace the components of parts assembly without permission, such as bolt, washer etc.
 - If the parts assembly is accidentally dropped during handling and installation, please check the plastic parts of parts assembly (such as retractor) for cracks. If there is crack, insulate and dispose it after packaging and marking to prevent accidental injury.
 - It is necessary to check whether the seat belt is in good condition before installing it; Pull the webbing and lock the buckle after assembling to ensure that the webbing can be extended and retracted smoothly, the buckle can be locked and unlocked normally. Make sure that there are no objects (such as tools, etc.) can scratch the webbing during assembling the seat belt.
1. Install the second row seat belt assembly.
 - (a) Installation is in the reverse order of removal.
 2. Connect the negative battery cable.

Inspection

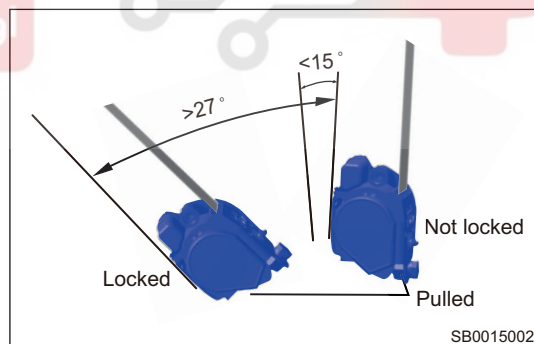
Warning/Caution/Hint

Caution:

- DO NOT disassemble the second row seat belt retractor.

Hint:

- There is a problem in the range of locking angle. It should not be locked within 15° to each side in the range of retractor installation angle. It can be locked or unlocked if the angle is between 15° and 27° while it must be locked if the angle is greater than 27° .

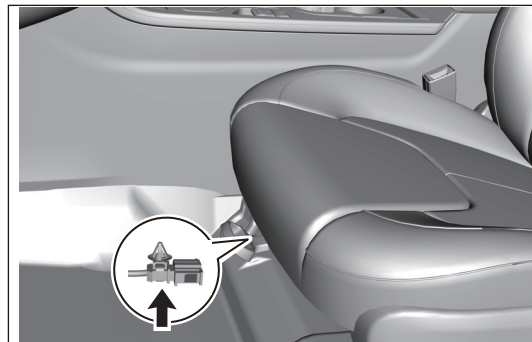


- If result is not as specified, replace second row seat belt assembly.

Front Seat Belt Buckle Assembly (Take left side as an example)

On-vehicle Inspection

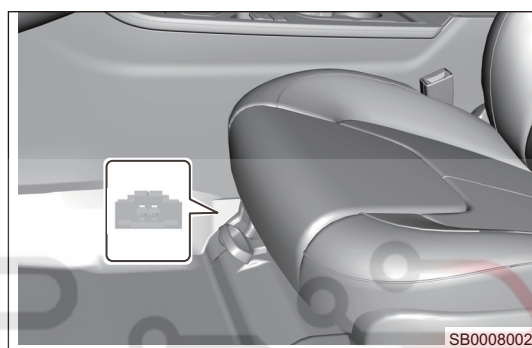
1. Check the front seat belt buckle assembly.
 - (a) Disconnect the front seat belt buckle connector (arrow).



- (b) Measure resistance between terminals 1 and 2 of front seat belt buckle assembly connector with a digital multimeter.

Under normal condition, the measured resistance should be $\infty \Omega$ (no continuity) when front seat belt assembly is fastened; The measured resistance should be less than 1Ω (continuity) when front seat belt assembly is unfastened.

If result is not as specified, replace front seat belt buckle assembly.



Removal

Hint:

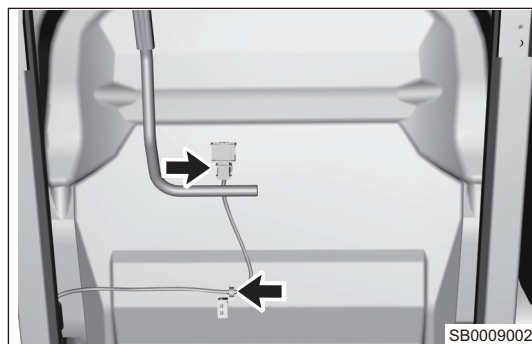
- Use same procedures for front passenger seat belt buckle assembly and driver seat belt buckle assembly.
- Procedures listed below are for driver seat belt buckle assembly.

Caution:

- Be sure to wear safety equipment to prevent accidents, when removing front seat belt buckle assembly.
- Try to prevent interior from being scratched, when removing front seat belt buckle assembly.
- Try to prevent wire harness and connector from being damaged, when removing front seat belt buckle assembly.

1. Turn off all electrical equipment and the ignition switch.
2. Disconnect the negative battery cable.
3. Remove the front seat assembly (See page 49-6).
4. Remove the driver seat belt buckle assembly.

- (a) Disengage the seat belt buckle wire harness connector clip (arrow) from bottom part of seat.



- (b) Disengage the left side seat belt buckle wire harness connector clip (arrow) from bottom part of seat.
- (c) Remove fixing nut (1) from seat belt buckle assembly, and remove driver seat belt with buckle assembly (2).

Tightening torque

$50 \pm 5 \text{ N}\cdot\text{m}$



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Installation

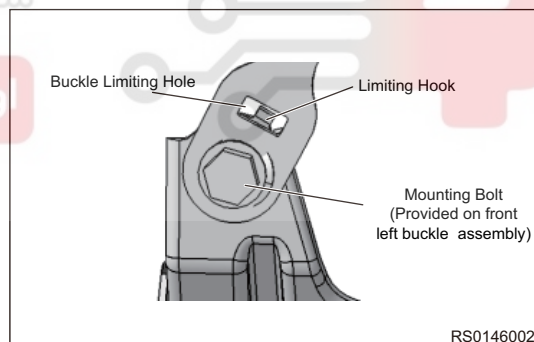
Warning/Caution/Hint

- Be sure to tighten the fixing nut to specified torque when installing front seat belt buckle assembly.
- Install connector in place, when installing front seat belt buckle assembly.
- Step a and b are carried out at the seat factory, and step c is carried out in the assembly shop of Chery Automobile Co., Ltd.;
- The front right buckle assembly assembling adjustment method is similar to the front left buckle assembly. The difference is that step c is not required for front right buckle assembly.

- (a) First take out the front left buckle assembly that is in good condition, pre-tighten the buckle mounting bolt, align the buckle limit hook with seat frame limit hook and tighten the mounting bolt.

Tightening torque

$50 \pm 5 \text{ N}\cdot\text{m}$



- (b) Wire harness clips of front left buckle are secured on the specified location.
- (c) Front left buckle assembly is installed on the seat and supplied with seat assembly. Connect the wire harness connector of front left buckle assembly with the interior wire harness connector and ensure that the connector is connected properly and clamped in place.

Second Row Double Seat Belt Buckle Assembly

On-vehicle Inspection

Removal

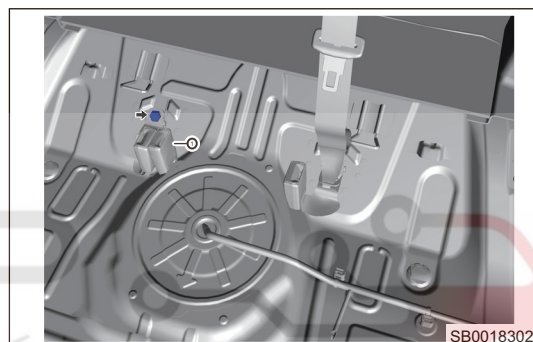
Hint:

Caution:

- Be sure to wear safety equipment to prevent accidents, when removing second row double seat belt buckle assembly.
 - Try to prevent interior from being scratched, when removing second row double seat belt buckle assembly.
1. Turn off all electrical equipment and the ignition switch.
 2. Disconnect the negative battery cable.
 3. Remove the rear seat cushion assembly (See page 49-11).
 4. Remove the second row double seat belt buckle assembly.
 - (a) Remove fixing bolt of double buckle assembly (arrow), and remove double buckle assembly (1).

Tightening torque:

$50 \pm 5 \text{ N}\cdot\text{m}$



Installation

Warning/Caution/Hint

- Be sure to tighten the fixing nut to specified torque when installing second row left seat belt buckle assembly.
 - Perform assembling at seat factory and supplied with seat assembly.
 - The seat factory should test the above installation torque by a ratio of 100%.
1. Installation is in the reverse order of removal.

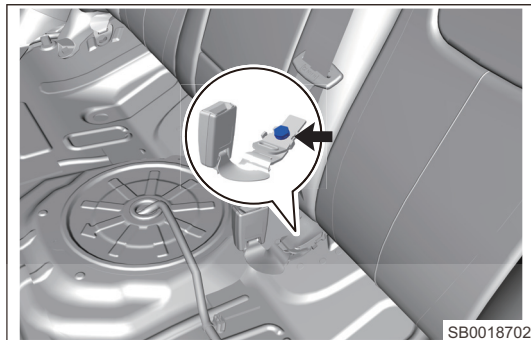
Second Row Left Seat Belt Buckle Assembly

Removal

Hint:

Caution:

- Be sure to wear safety equipment to prevent accidents, when removing second row left seat belt buckle assembly.
 - Try to prevent interior from being scratched, when removing second row left seat belt buckle assembly.
1. Turn off all electrical equipment and the ignition switch.
 2. Disconnect the negative battery cable.
 3. Remove the second row left seat belt buckle assembly.
 - (a) Remove mounting bolt (arrow) and second row left seat belt buckle assembly.



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Installation

Warning/Caution/Hint

- Be sure to tighten the fixing nut to specified torque when installing second row left seat belt buckle assembly.
 - Perform assembling at seat factory and supplied with seat assembly.
 - The seat factory should test the above installation torque by a ratio of 100%.
1. Installation procedure is in reverse order of removal.

Height Adjuster Assembly

Removal

Hint:

- Use same procedures for right and left sides.
- Procedures listed below are for left side.

Caution:

Warning/Caution/Hint

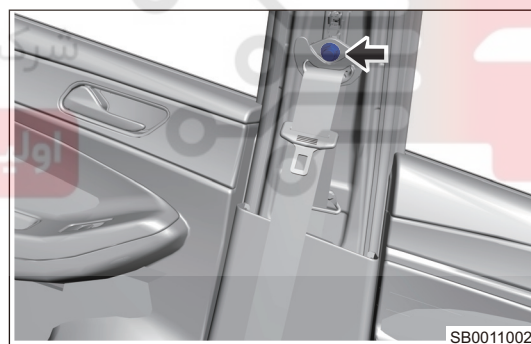
- Be sure to wear safety equipment to prevent accidents, when removing height adjuster assembly.
- Appropriate force should be applied, when removing the height adjuster assembly. Be careful not to operate roughly.
- Try to prevent interior from being scratched, when removing height adjuster assembly.
- Take the height adjuster assembly that is in good condition, first align the mounting bolts of height adjuster assembly with the upper and lower mounting nuts at fixing points of height adjuster for body B-pillar respectively and pre-tighten them. After that, the limit hook of height adjuster assembly should be engaged with the body limit hook; Finally tighten the mounting bolts.
- It is necessary to press the unlock button all the time when the height adjuster assembly of M1D seat belt is adjusted up and down. DO NOT push up directly or forcefully or quickly downward to unlock. Adjust the height adjuster to highest position after assembling.

1. Turn off all electrical equipment and the ignition switch.
2. Disconnect the negative battery cable.
3. Remove the left B-pillar lower protector assembly (See page 52-20).
4. Remove the left B-pillar upper protector assembly (See page 52-21).
5. Remove the height adjuster assembly.

- (a) Remove the front seat belt assembly upper fixing bolt (arrow).

Tightening torque

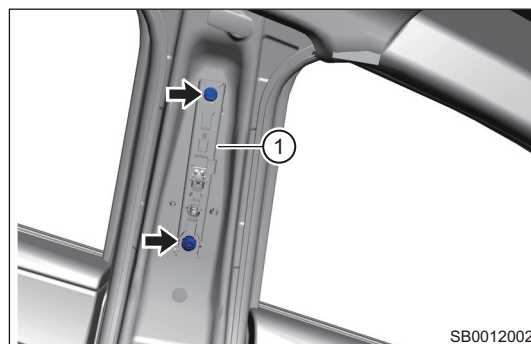
$50 \pm 5 \text{ N}\cdot\text{m}$



- (b) Remove 2 fixing bolts (arrow) from height adjuster assembly.

Tightening torque

$50 \pm 5 \text{ N}\cdot\text{m}$



- (c) Remove height adjuster assembly (1) from dowel pin.

Installation

Warning/Caution/Hint

- Be sure to tighten the fixing bolts to specified torque when installing height adjuster assembly. Installation is in the reverse order of removal.