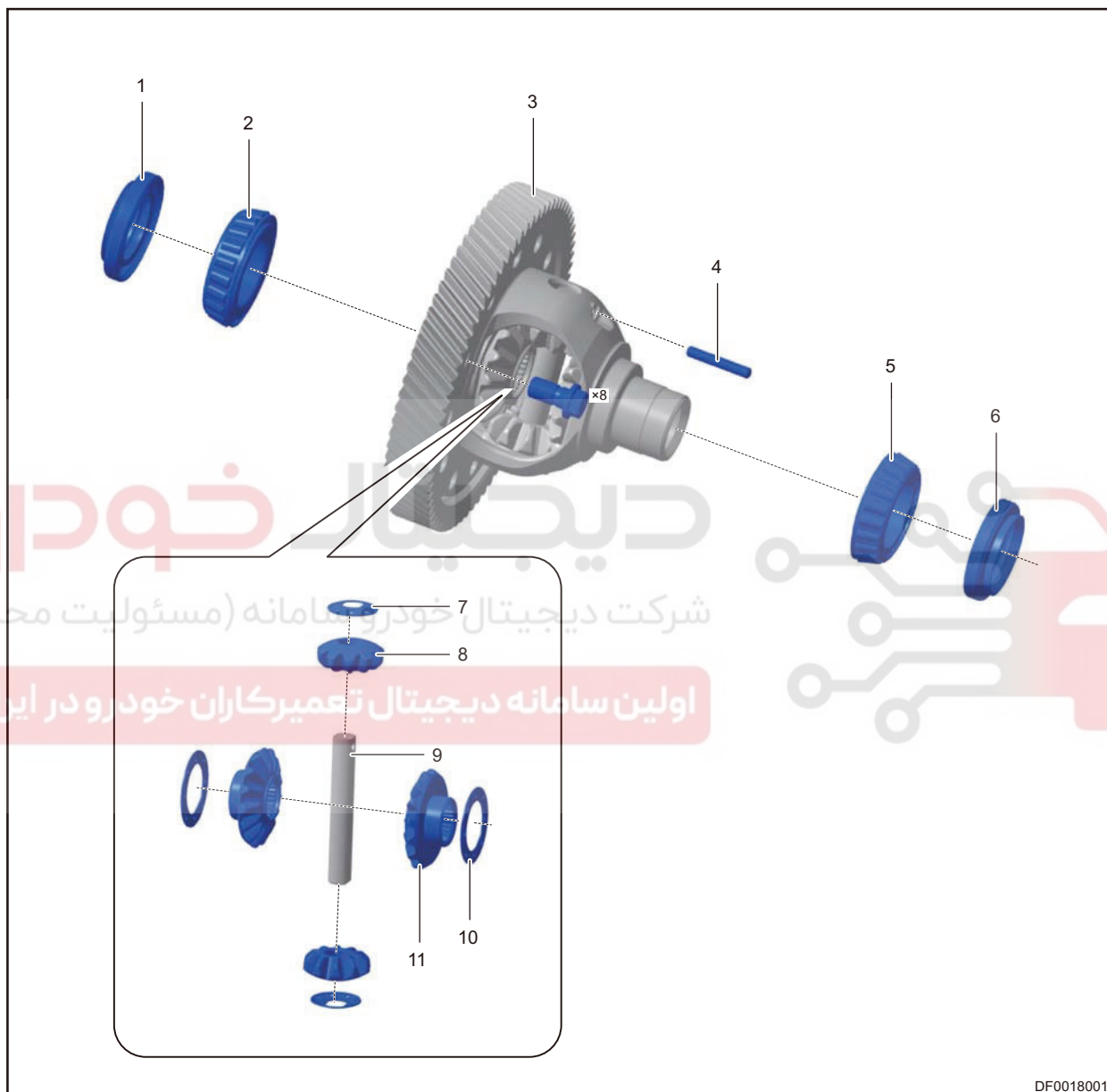


GENERAL INFORMATION

Overview

Description

Differential Set



DF0018001

1 - Differential Tapered Roller Bearing Outer Race	2 - Differential Tapered Roller Bearing
3 - Differential Case with Driven Gear of Final Drive	4 - Dowel Pin
5 - Differential Tapered Roller Bearing	6 - Differential Tapered Roller Bearing Outer Race
7 - Planetary Gear Washer	8 - Planetary Gear
9 - Planetary Gear Shaft	10 - Drive Shaft Gear
11 - Drive Shaft Gear Washer	

19-DIFFERENTIAL

Differential case contains 2 drive shaft gears, planetary gear shaft and 2 planetary gears. Driven gear of final drive is linked up with the differential case by bolts. Planetary gear shaft, which is fixed on differential case, drives planetary gears to rotate when differential operates, thus driving the drive shaft gears to turn. Drive shaft gears are connected with drive shaft to transmit effort to wheels.

Operation

- When driving on a bumpy road or turning, the travel distance of outside wheels is longer than that of inside wheels, so the speed of outside wheels is faster, which breaks the balance of vehicle drive train.
- The planetary gear mechanism in differential can transmit the speed difference between outside and inside wheels via drive shaft when turning. It forces the planetary gears to rotate, thus allowing inside and outside wheels to spin at two different speeds in order to balance the speed difference and keep vehicle moving smoothly.
- Final drive is a component to reduce the rotation speed and increase the torque of drive train.

Specifications

Torque Specifications

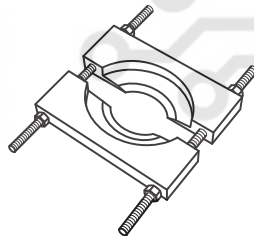
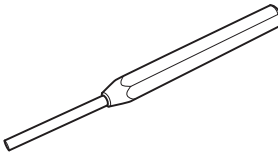
Description	Torque (N·m)
Final Drive Driven Gear Bolt	137 ± 3

Clearance Specification

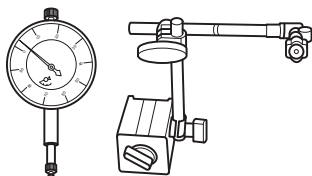
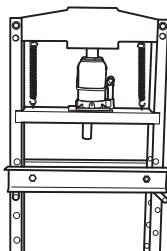
Description	Acceptable Range (mm)
Clearance Between Differential Case and Planetary Gear	0.025 - 0.150

Tools

Special Tools

Bearing Remover	CH-30057	 011
Punch	CH-30040	 073

General Tools

Dial Indicator and Magnetic Holder	 023
Hydraulic Press	 012

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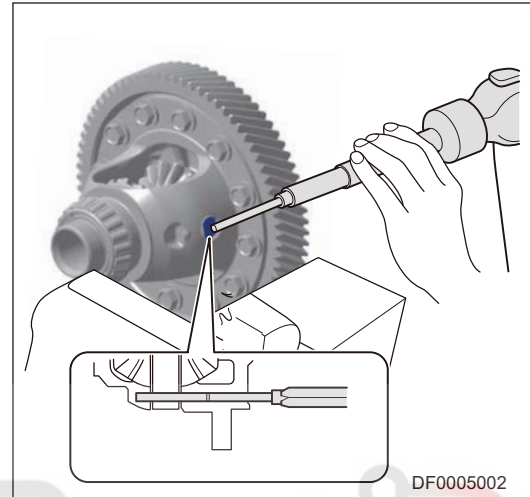


ON-VEHICLE SERVICE

Differential Assembly

Removal

1. Remove the straight pin.
 - (a) Hold differential assembly in a vise between aluminum plates.
 - (b) Remove straight pin from differential assembly using 5 mm pin punch and hammer.



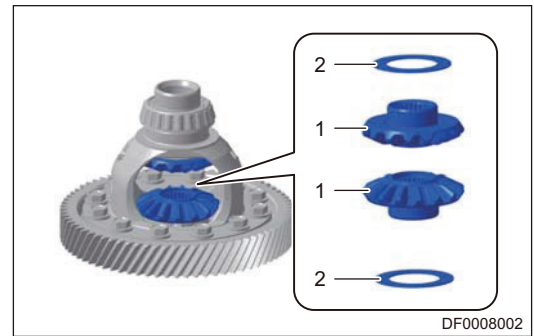
2. Remove the planetary gear shaft.
 - (a) Remove planetary gear shaft from differential assembly.



3. Remove the drive shaft gear.
 - (a) Turn planetary gear and drive shaft gear, then remove 2 planetary gears and 2 spherical washers from differential case.

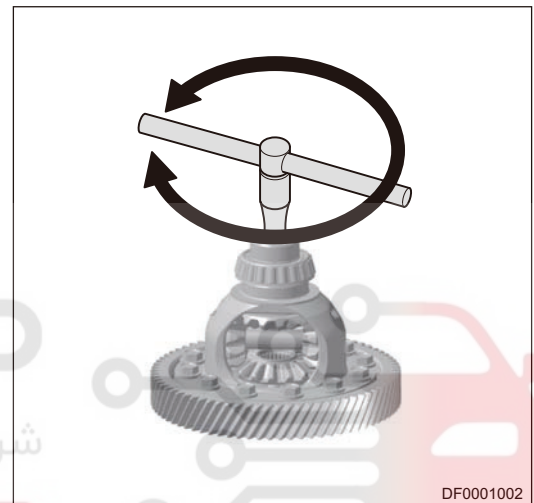


- (b) Remove 2 drive shaft gears and 2 adjusting washers from differential case.



Inspection

1. Check operation of differential assembly.
Use a tool to turn the drive shaft gear as shown in the illustration.

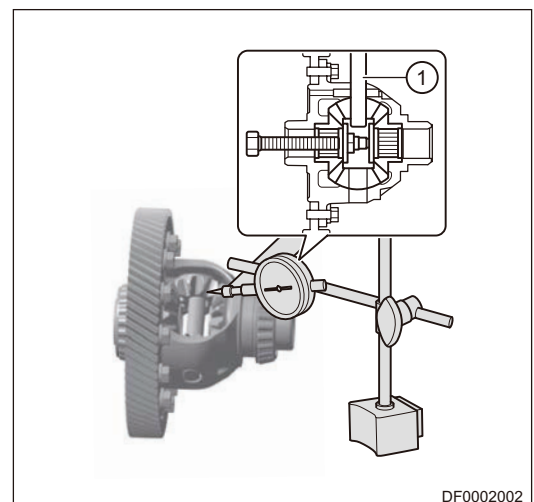


Standard

Drive shaft gear may not lock when turning in any direction.

Caution:

- If drive shaft gear locks, perform all inspections. If drive shaft gear still locks after faulty part is replaced, replace the differential assembly.
2. Check planetary gear backlash.
 - (a) Hold differential assembly in a vise between aluminum plates.
 - (b) Install planetary gear shaft to planetary gear as shown in illustration.



19-DIFFERENTIAL

- (c) Using a dial indicator, measure clearance of planetary gear.

Gear clearance

0.05 - 0.2 mm

Caution:

- If gear clearance is not as specified, replace adjusting washer with one of different thickness. Refer to the table, select the adjusting washer that can ensure that the backlash is within the specified range.
- Select adjusting washers with same thickness for right and left sides.

3. Check the spherical gasket.

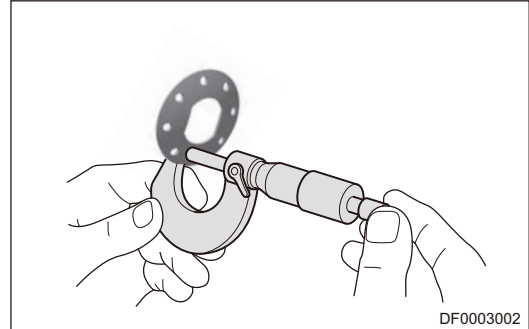
- (a) Using a micrometer, measure thickness of spherical washer.

Minimum thickness

0.92 mm

Caution:

- If thickness is less than minimum value, replace the spherical washer.



4. Check planetary gear shaft.

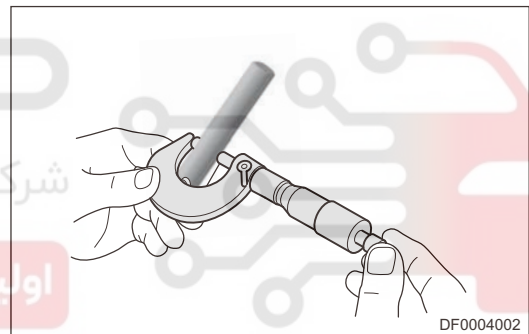
- (a) Using a micrometer, measure outer diameter of planetary gear shaft.

Minimum outer diameter

16.982 mm

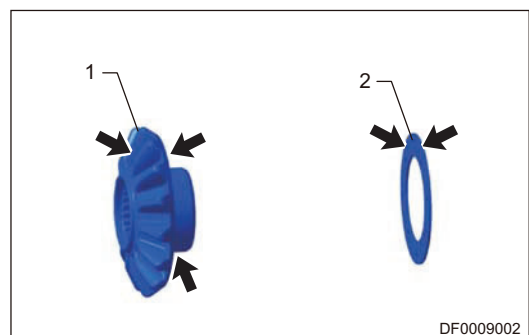
Caution:

- If outer diameter is less than minimum value, replace the planetary gear shaft.

**Installation**

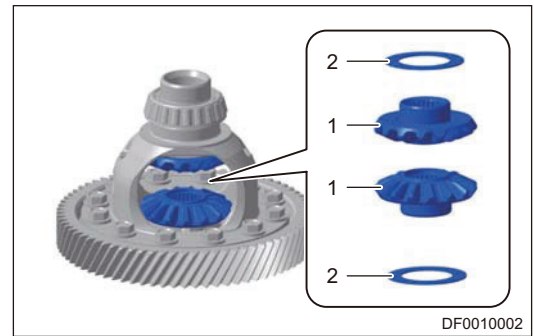
1. Install the planetary gear.

- (a) Apply gear oil (arrow) to drive shaft gear (1) and adjusting washer (2).

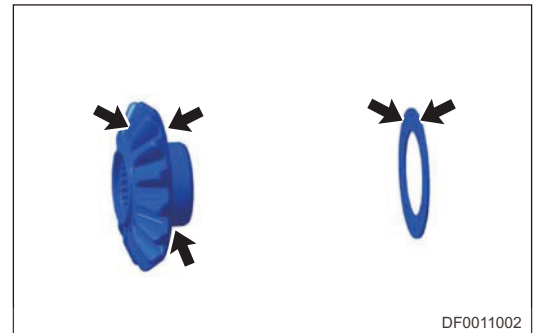


19-DIFFERENTIAL

- (b) Install 2 drive shaft gears (1) and 2 adjusting washers (2) into differential case.



- (c) Apply gear oil (arrow) to planetary gear and spherical washer.



- (d) Turn drive shaft gear, and install 2 planetary gears and 2 spherical washers.



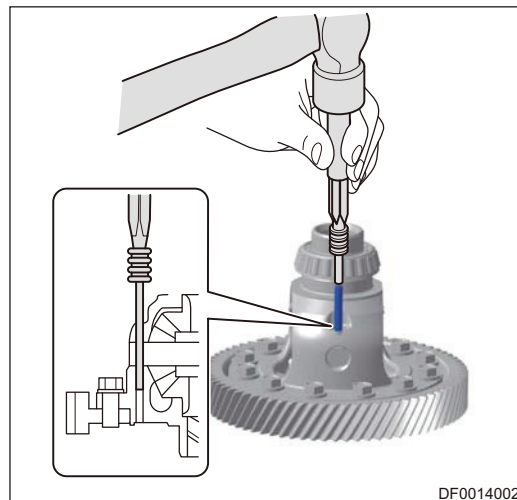
2. Install the planetary gear shaft.

- (a) Apply gear oil to planetary gear shaft.
- (b) Install planetary gear shaft to differential assembly so that the straight pin hole of planetary gear shaft is aligned with differential case hole.

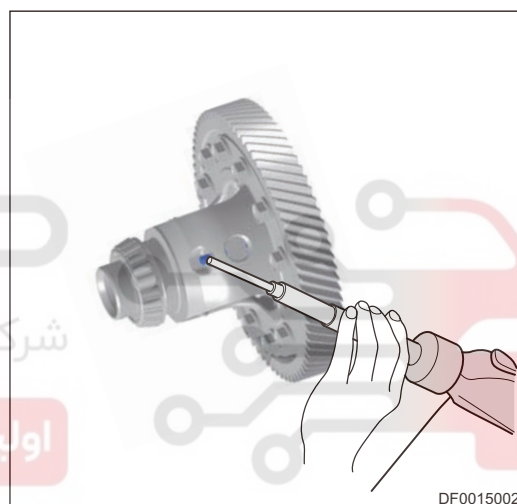


19-DIFFERENTIAL

3. Install the straight pin.
- (a) Install straight pin to differential sub-assembly using 5 mm pin punch and hammer.



- (b) Install straight pin into differential case using punch and hammer.



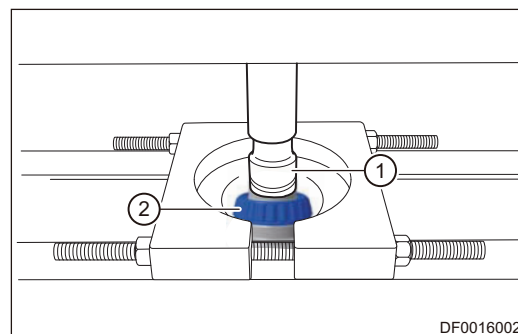
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Differential Bearing

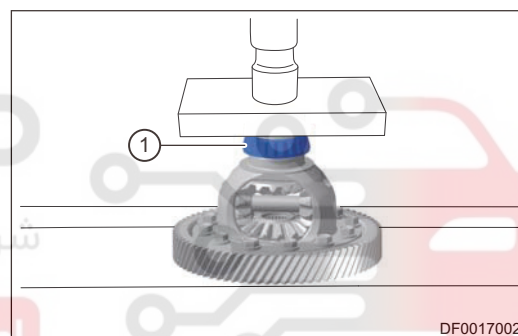
Removal

1. Remove the differential.
2. Remove the differential bearing.
 - (a) Using hydraulic press (1) and bearing remover, separate the bearing (2) from differential.



Installation

1. Install the differential bearing
 - (a) Using a hydraulic press, press the bearing (1) into differential.



- MEMO -

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