QR025CHA

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GENERAL INFORMATION

Description

Introduction

Continuously Variable Transmission (CVT) is widely used in mid-class to high-class vehicles all over the world due to its good shifting performance. CVT can not only realize the best matching between the drive train and engine operating condition within a fairly wide speed ratio range, but also improve the fuel economy of vehicle. At the same time, it also improves the combustion process and reduces exhaust emissions. CVT has adopted a large number of new technologies to further realize energy conservation and emission reduction:

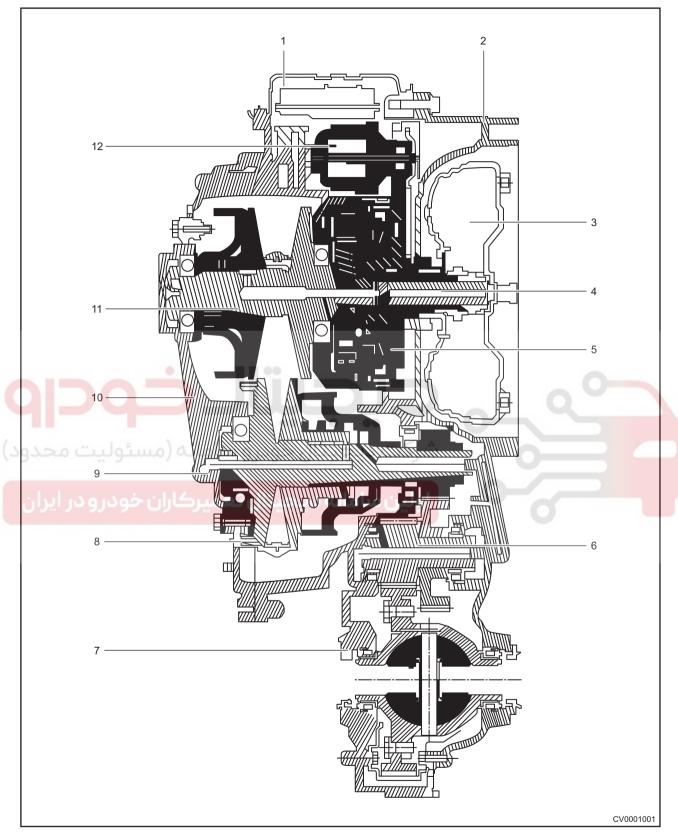
- 1. It adapts advanced double-acting vane pump with high volumetric efficiency and low leakage, which is built in flow control valve, reducing power loss
- 2. Independent hydraulic circuit control is adopted to provide accurate operating pressure for each system, greatly improving system efficiency.
- Latest imported steel belt is adopted to further increase the speed ratio range and improve transmission efficiency. Especially work efficiency at OD speed ratio and LOW speed ratio is significantly improved.
- 4. Hydraulic torque converter adopts high heat capacity lockup clutch with low-speed slip differential lock function and integrates high-performance shock absorbers, which can realize good performance for low-speed power and economy.

Basic Principle

CVT realizes stepless speed change by continuously changing the contact diameter between the drive and driven conical pressure plates and the steel belt. Operation is as follows:

- Transmission Control Unit (TCU) sends command signals to the five solenoid valves in hydraulic system according to the requirements under the vehicle driving conditions (vehicle speed, load, engine speed, etc.).
- 2. The solenoid valve continuously adjusts the operating state according to the commands from TCU. The combination of five solenoid valves in different operating states enables the flow direction and pressure of the hydraulic oil to be adjusted and changed in time, and precisely controls the action of hydraulic actuators (e.g. cylinders, pistons, Spool Valves, etc.).
- 3. When the piston cavity pressure of hydraulic drive and driven conical pressure plate is continuously changed, the conical pressure plate generates corresponding axial movement according to the pressure changes, thereby changing the rotating radius of the steel belt, realizing continuous change of the transmission speed ratio and achieving the purpose of stepless speed change.

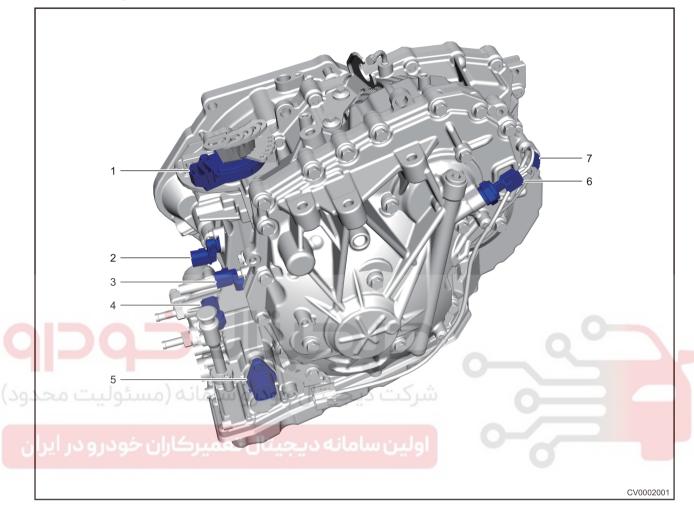
Transmission Internal Construction



1 - Transmission Case Assembly	2 - Torque Converter Case Assembly
3 - Hydraulic Torque Converter Assembly	4 - Input Shaft Assembly
5 - Forward Clutch Assembly	6 - Output Shaft Assembly
7 - Differential Assembly	8 - Steel Belt

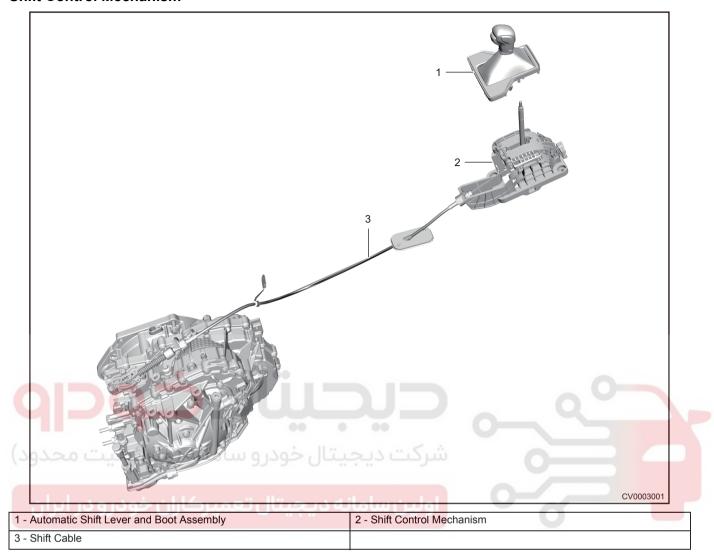
9 - Output Pulley Shaft Assembly	10 - Rear Case Assembly
11 - Input Pulley Shaft Assembly	12 - Oil Pump Assembly

Electronic Components



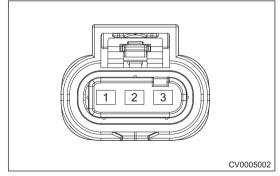
1 - Gear Switch	2 - Speed Sensor (Input Shaft)
3 - Speed Sensor (Input Pulley Shaft)	4 - Oil Pressure Sensor (1st Shaft)
5 - Wire Harness Connector	6 - Oil Pressure Sensor (2nd Shaft)
7 - Speed Sensor (Output Shaft)	

Shift Control Mechanism



Speed Sensor

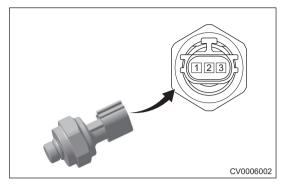
PIN	Definition
1	Ground
2	Signal
3	Power Supply



The speed sensor of CVT25 continuously variable transmission uses two models, a total of three speed sensors.

Oil Pressure Sensor

PIN	Definition
1	Ground
2	Signal
3	Power Supply



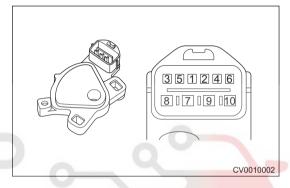
CVT25 continuously variable transmission uses two oil pressure sensors (input shaft, output shaft); at 20 $^{\circ}$ C, measure pin 2 and pin 3 and the resistance should be 10 K Ω .

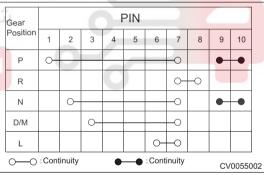
Gear switch



The gear switch sends the gear switch signal to TCU, and the TCU combines with other signals for shift control.

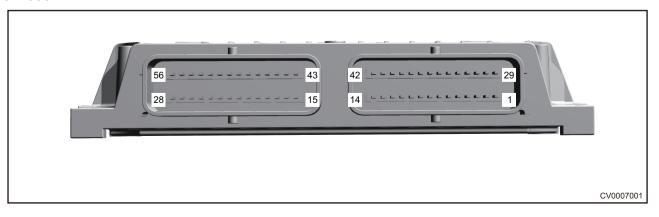
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Transmission Control Module PIN

Transmission Control Unit (TCU) receives the input signals from switches and sensors, primarily controls the operation of shift and lock solenoids. The drive gear is regulated by an electronic shifting system. The TCU processes the input signal and adjusts the transmission hydraulic system by using received information.



PIN	Definition	PIN	Definition
1	Hydraulic Torque Converter/Clutch Control Valve Low Side Control	29	Main Oil Pressure/P Position Lock Control Valve Low Side Control
2	Input Pulley Shaft Pressure Control Valve Low Side Control	30	Output Pulley Shaft Pressure Control Valve Low Side Control
3	Clutch Control Valve High Side Control	31	P Position Lock Control Valve High Side Control
4	Hydraulic Torque Converter Control Valve High Side Control	32	Main Oil Pressure Control Valve High Side Control
5	Null	33	Null
6	Output Pulley Shaft Pressure Control Valve High Side Control	34	Input Pulley Shaft Pressure Control Valve High Side Control
7	Null	35	Null
8	All Vehicle CAN Low	36	All Vehicle CAN High
9	Turbo/Output Pulley Shaft Speed Sensor Ground	37	Input/Output Pulley Shaft Oil Pressure Sensor Ground
10	Input Pulley Shaft Speed Sensor Signal	38	Turbine Speed Sensor Signal
11	Input Pulley Shaft Speed Sensor Ground	39	Output Pulley Shaft Speed Sensor Signal
12	Transmission Oil Temperature Sensor Ground	40	Null
13	Transmission Oil Temperature Sensor Signal	41	Gear Position Monitoring Signal
14	Input Pulley Shaft Oil Pressure Sensor Signal	42	Null
15	Output Pulley Shaft Oil Pressure Sensor Signal	43	Null
16	Null	44	Null
17	P Gear	45	ECO Mode
18	R Gear	46	Downshift
19	N Gear	60 47	Upshift
20	D Gear	48	WINTER Mode
21	Input Pulley Shaft Speed Sensor Power Supply	49	DS Gear (Low Speed Gear)
22	Turbo/Output Pulley Shaft Speed Sensor Power Supply	50	Null
23	Manual Mode	51	KL30
24	Null	52	KL30
25	SPORT Mode	53	KL30
26	Output Pulley Shaft Oil Pressure Sensor Power Supply	54	Input Pulley Shaft Oil Pressure Sensor Power Supply
27	Power Supply Ground 1	55	Power Supply Ground 2
28	KL15	56	Power Supply Ground 3
	1		1

Note: KL15 is switch, KL30 is battery, SPORT mode is sport mode, WINTER mode is snow mode.

Proper Use and Maintenance for Transmission

Correct Operation for Transmission

- 1. Before changing the transmission from parking gear to drive gear (D or R), the engine must be at idle speed, brake pedal must be depressed and hand brake must be pulled. After gear switching, release brake pedal and parking brake, and the vehicle will start to move.
- 2. When the engine speed exceeds idle speed, do not change the transmission from parking gear (N or P) to drive gear (D or R).
- 3. After the vehicle stops completely, shift the shift lever to P, pull hand brake and turn off engine.
- 4. If accelerator pedal is hard depressed at start-up, the transmission will delay upshifting so that it runs in high speed range, ensuring high power output.
- 5. If accelerator pedal is depressed suddenly during driving, the transmission will quickly drop to low gear, engine speed and power will increase.
- 6. Vehicles equipped with automatic transmission cannot be started by traction (or push). If the battery is depleted, it is necessary to use a jumper cable to charge the battery to start the vehicle.
- 7. In the following situations, the transmission needs to perform self-learning, otherwise the shifting and starting will not be smooth:
 - (a) First time driving for new vehicle
 - (b) Replace TCU with a new one
 - (c) Overhaul transmission assembly
- 8. Specific operation of self-learning is as follows:
 - (a) Shift the transmission to P or N gear
 - (b) Start engine
 - (c) Let stand for 2 min
 - (d) Self-learning is completed

Caution:

In order to achieve a good driving effect under various operating conditions, it is necessary to perform self-learning under high temperature, low temperature and normal temperature.

- 9. Gear Position Introduction
 - (a) P (Parking) gear: The transmission output shaft is locked to prevent driving wheel from rotating and cooperate with the hand brake when the vehicle stops for a long time.
 - (1) When the transmission is in P (or N) gear, the engine can be started, and cannot be started in other gears.
 - (2) The shift mechanism is provided with a parking lock. To shift the shift lever from P, the brake pedal must be depressed and the vehicle is in KEY ON state.

Caution:

- If the shift lever cannot be shifted from P, it can be unlocked by mechanical unlocking. For details, please refer to the technical guidance document issued by shift mechanism design department.
- (3) It is forbidden to shift the shift lever to P before the vehicle is completely stopped. Otherwise, the vehicle may be out of control.
- (4) Do not use P gear instead of hand brake, and only after the vehicle is completely stopped, pull the hand brake first and then shift to P gear.
- (5) Do not park on a large slope. The safe parking slope is not more than 30 %.
- (b) R (Reverse) gear: Use this gear to drive backwards
 - (1) Before shifting the shift lever to or out from R, it is necessary to confirm that the vehicle is completely stopped. Otherwise, the transmission may be damaged.
- (c) N (Neutral) gear: When shifting to N, both the driving wheel and the transmission are in free and idle state, which is suitable for short-term parking of vehicle at roadside.
 - (1) When the transmission is in N (or P) gear, the engine can be started, and cannot be started in other gears.

- (3) It is forbidden to shift to N gear while vehicle is running at high speed, otherwise the transmission may be damaged.
- (4) It is forbidden to slide in N gear after the engine is shut down, otherwise the transmission may be damaged easily.
- (d) D (Driving) gear: In the normal forward mode of transmission, stepless speed change can be realized, and in this gear, the transmission will automatically select the appropriate speed ratio according to the driver's intention.
 - (1) Confirm that the vehicle is completely stopped before shifting to D.
 - (2) Before reversing, you need to confirm the surrounding environment and personnel safety.
- (e) M (Manual Mode) gear: There are two positions "+" and "-" on the upper and lower sides of M gear on shift mechanism surface, also called "M+" and "M-".
 - (1) M+: Push the shift lever to M+ once to increase the transmission by one gear.
 - (2) M-: Push the shift lever to M- once to decrease the transmission by one gear.
 - (3) The CVT transmission has 9 forward gears, which can be switched between M and D gears by pushing the shift lever regardless of whether the vehicle is stationary or driving. Unlike the manual transmission, the CVT transmission allows shifting when the accelerator pedal is depressed.

Caution:

- In manual mode, the driver must perform shifting action under appropriate working conditions to avoid the engine speed approaching the red line, high load and long-term running.
- Shifting in manual mode requires certain throttle conditions and speed conditions. If the conditions are not met, even if the shift lever is pushed, the transmission will not shift.
- (f) L (Low Speed) gear: In this gear, the transmission will be fixed in low-speed gear, engine braking can be used when driving downhill or on long-distance slopes.
- (g) Snow mode: Press the snow mode button and TCU selects snow mode program, which is suitable for driving on low adhesion roads. Press the mode button again to exit snow mode.
 - (1) In snow mode, TCU controls the transmission to start in second gear to prevent the vehicle from slipping.
 - (2) When the vehicle matches ESP, do not turn on snow mode of transmission and TCS function in ESP at the same time, because they will conflict with each other and weaken each other.
- (h) Sport mode: Press the sport mode button and TCU selects sport mode program. Press the mode button again to exit sport mode.
- (i) ECO mode: Press the ECO mode button and TCU selects ECO mode program. Press the mode button again to exit ECO mode.

Transmission Oil Standard

1. Transmission oil selection standard

Transmission Oil Type	Standard Capacity
CVTF WCF-1	7.3 L

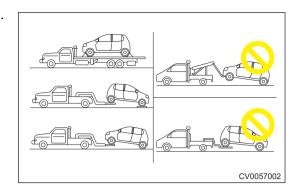
Caution:

Do not use other oil instead. Damage caused by using other oil is not covered by the warranty.

Vehicle Towing

- 1. Towing in the right way can avoid unnecessary secondary damage to the vehicle
 - (a) Use a flatbed truck or a large flatbed cart to fully lift the vehicle and then haul it.
 - (b) Use a hard traction to lift the non-drive wheel while using a small flatbed (ground wheel) to lift the drive wheel and haul it.

(c) Use a hard traction to lift the drive wheel and haul it.

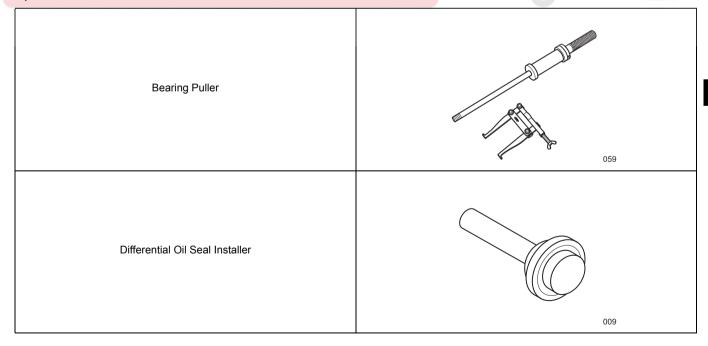


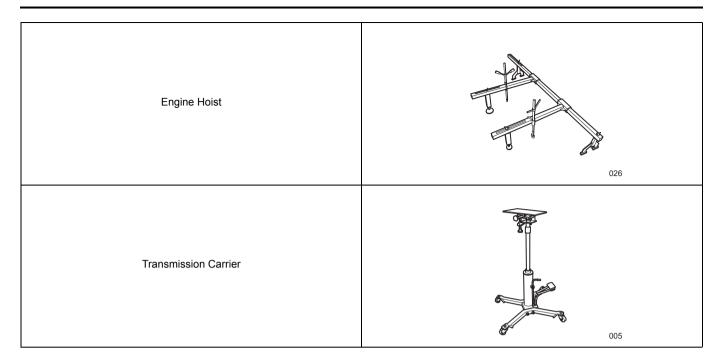
Basic Parameters

Item	Parameter	
Model	025CHA	
Туре	Continuously Variable Transmission (CVT)	
Layout	Transverse front-drive	
Start Clutch	Hydraulic torque converter	
Control Method	Electronic hydraulic control	
Dimensions (L × W × H)	365 mm × 440 mm × 550 mm	
Weight (w/o cooling oil)	85 kg	
Center Distance	197 mm	
Maximum Allowable Input Torque	250 N·m	
Final Drive Ratio	5.4 6.08	
Pulley Speed Ratio Range	0.38 - 2.69	
Oil Type	CVTF WCF-1 (CVTF for short)	
Total Transmission Oil	7.3 ± 0.2 L	

Tools

Special Tools

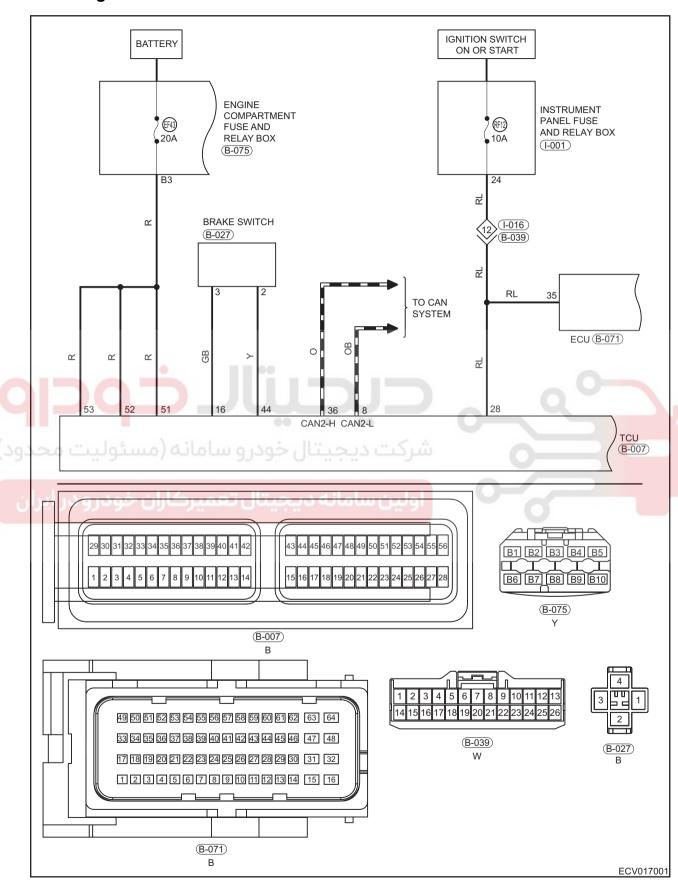


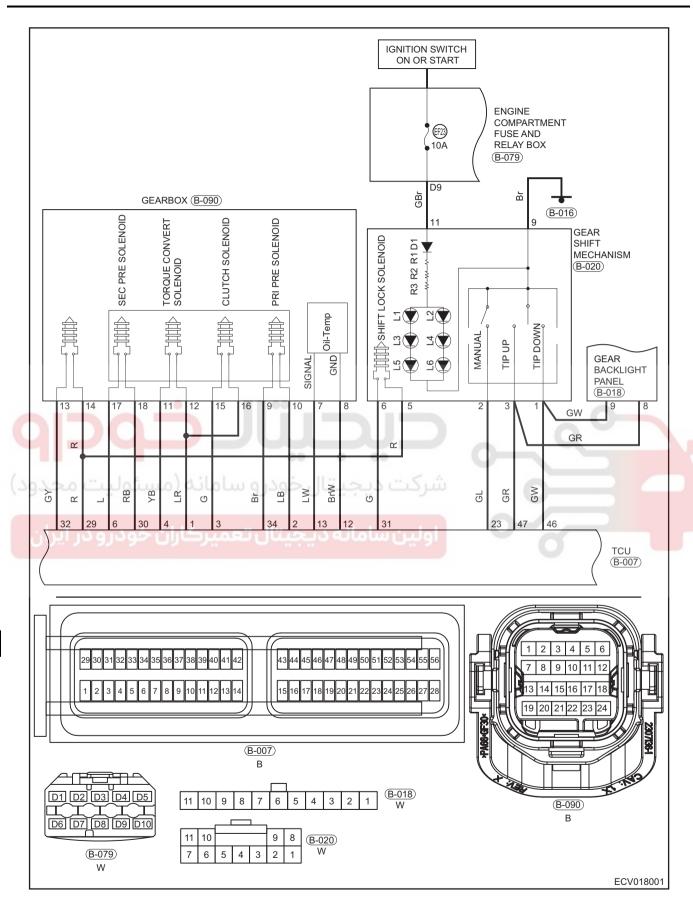


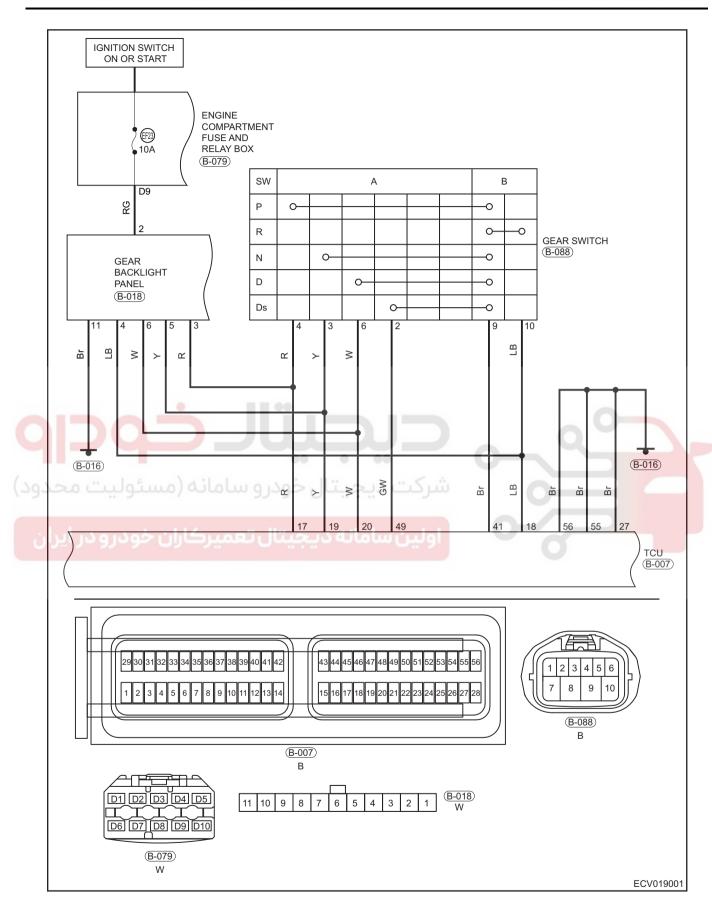


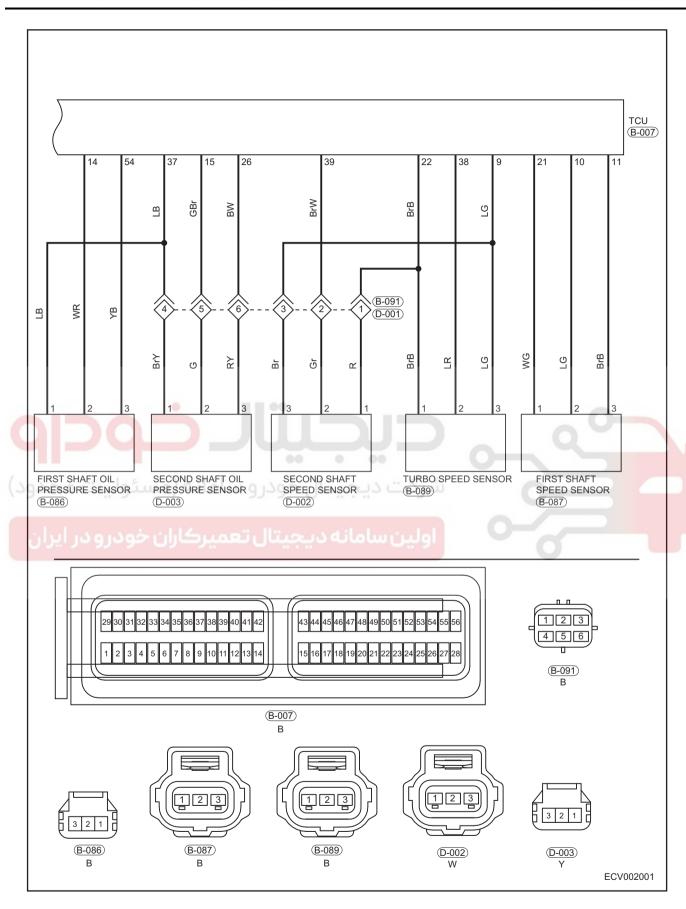


Circuit Diagram









DIAGNOSIS & TESTING

DIAGNOSIS & TESTING

DTC Check and Clear

Hint:

- IG is in OFF position.
- · Connect the diagnostic tester.
- IG is in ON position.
- Using diagnostic tester, check DTCs.
- Read DTCs and follow the DTC Diagnostics to perform the troubleshooting steps.
- Clear DTCs
- Disconnect the diagnostic tester.

Problem Symptoms Table

P074811	Line Solenoid SCG
P074812	Line Solenoid SCB
P074813	Line Solenoid OL
P074815	Line Solenoid SCB or OL
P077811	Input Solenoid SCG
P077812	Input Solenoid SCB
P077813	Input Solenoid OL
P077815	Input Solenoid SCB or OL
P079811	Output Solenoid SCG
P079812	Output Solenoid SCB
P079813	Output Solenoid OL
P079815	Output Solenoid SCB or OL
P271611	Clutch Solenoid SCG
P271612	Clutch Solenoid SCB
P271613	Clutch Solenoid OL
P271615	Clutch Solenoid SCB or OL
P272511	Torque Converter Clutch Solenoid SCG
P272512	Torque Converter Clutch Solenoid SCB
P272513	Torque Converter Clutch Solenoid OL
P272515	Torque Converter Clutch Solenoid SCB or OL
P092811	Shift Lock Solenoid SCG
P092812	Shift Lock Solenoid SCB
P092813	Shift Lock Solenoid OL
P092815	Shift Lock Solenoid SCB or OL
P084012	Input Pressure Sensor SCB
P084014	Input Pressure Sensor SCG or OL
P084512	Output Pressure Sensor SCB
P084514	Output Pressure Sensor SCG or OL
P17041C	Input Pressure Sensor Supply Fault
P17051C	Output Pressure Sensor Supply Fault
P079229	Input Speed Sensor Fault
P072129	Output Speed Sensor Fault
P071629	Turbine Speed Sensor Fault
P093715	Transmission Oil Temp Sensor SCB or OL
P093711	Transmission Oil Temp Sensor SCG

D070040	I Danie Berther Const Foot
P07061C	Range Position Signal Fault
P073094	Ratio Control Error
P279794	Input Pressure Control Error
P279894	Output Pressure Control Error
P081E74	Reverse Clutch Slippage
P081174	Drive Clutch Slippage
P089474	Torque Converter Clutch Slippage
P021898	Oil Temperature Too High
P176798	Oil Temperature Critical
P088017	Battery Voltage Too High
P088016	Battery Voltage Too Low
P171900	TCU EOL Fault
P172000	Anti-thief Authentication Failure
P061308	Solenoid Control Chip Communication
U007388	CAN Bus Off
P060341	TCU NVM Broken
P060344	TCU NVM Error
P060444	TCU RAM Error
P060544	TCU ROM Error
P061309	TCU PLL Error
P061302	TCU AD Error
P061304	TCU Time Slice Error
P061347	TCU Monitor Unit Error
P061301	TCU VDD Range Error
P061300	TCU Other Error
P061397	TCU Cut Off Test Fault
U014087	Lost Communication With BCM
U010087	Lost Communication With ECM
U012987	Lost Communication With BSM
U012687	Lost Communication With SAM
U042281	BCM Signal Invalid
U040181	EMS Signal Invalid
U041881	BSM Signal Invalid
U042881	SAM Signal Invalid
P175081	Engine Speed Signal Error
P175181	Engine Torque Signal Error
P175281	Brake Pedal Signal Error
P175381	Gas Pedal Signal Error
P175481	Vehicle Speed Signal Error
P175581	Wheel Speed Error - Front Left
P175681	Wheel Speed Error - Front Right
P175781	Wheel Speed Error - Rear Left
P175881	Wheel Speed Error - Rear Right
P175981	Coolant Signal Error
P176081	-
1 17 000 1	Odometer Signal Error
	Odometer Signal Error ABS satus Signal Error
P176181	ABS_satus Signal Error
P176181 P095629	ABS_satus Signal Error Manual Mode Fault
P176181	ABS_satus Signal Error

Diagnosis Procedure

HINT

Use following procedures to troubleshoot the brake control system.

1 Vehicle brought to workshop

Result

Proceed to	
NEXT	

NEXT

2 Check battery voltage

Check if battery voltage is normal.

OK

Standard Voltage: Not less than 12 V

Result



Replace the battery

OK

3 **Customer problem analysis**

Result

Proceed to
NEXT

NEXT

4 **Read DTCs**

Result

Result
No DTC
Current DTC
History DTC

History DTC

5	Proble	lem Repair (No DTC)	
Result			
		Proceed to	
		NEXT	
NEXT	> [Go to step 7	
6	Troubl	bleshoot according to Diagnostic Trouble Code (DTC) cl	nart
Result			
		Proceed to	
		NEXT	
NEXT	> [Go to step 7	
	_ L	·	
7	Troubl	bleshoot according to Problem Symptoms Table	
Result			- 0-
rtodate		Proceed to	
		NEXT	
/			
		شرکت دیجیتال خودرو سامانه (مسئولی	NEXT
			NEXT
	حدال	اولين سامانه ديديتال تعميكاران خمديد	
8	Condu	luct test and confirm malfunction has been repaired	0
Result			
		Proceed to	
		NEXT	
NEXT	> lı	End	

DTC Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to OFF.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Intermittent DTC Troubleshooting

If malfunction is intermittent, perform the followings:

- · Check if connector is loose.
- Check if wire harness is worn, pierced, pinched or partially broken.
- · Monitor diagnostic tester (the latest software) data that is related to this circuit.
- · Wiggle related wire harness and connector and observe if signal in related circuit is interrupted.
- If possible, try to duplicate the conditions under which DTC was set.
- Look for data that has changed or DTC to reset during wiggle test.
- Check for broken, bent, protruded or corroded terminals.
- Inspect sensors and mounting areas for damage, foreign matter, etc. that will cause incorrect signals.
- Use data recorder and/or oscilloscope to help diagnose intermittent malfunctions.
- Remove the Transmission Control Unit (TCU) from malfunctioning vehicle and install it to a new vehicle
 to perform a test. If DTC cannot be cleared, TCU is malfunctioning. If DTC can be cleared, reinstall
 TCU to original vehicle.

Ground Inspection

Ground points are very important to the proper operation of circuits. Ground points are often exposed to moisture, dirt and other corrosive environments. Corrosion (rust) may increase load resistance. This situation may change the way in which a circuit works. Circuits are very sensitive to proper grounding. A loose or corroded ground can affect the control circuit. Check the ground points as follows:

- 1. Remove ground bolt or nut.
- 2. Check all contact surfaces for tarnish, dirt and rust, etc.
- 3. Clean as necessary to ensure that contacting is in good condition.
- 4. Reinstall ground bolt or nut securely.
- 5. Check if add-on accessories interfere with ground circuit.
- 6. If several wire harnesses are crimped into one ground terminal, check for proper crimps. Make sure that all wire harnesses are clean and securely fastened while providing a good ground path.

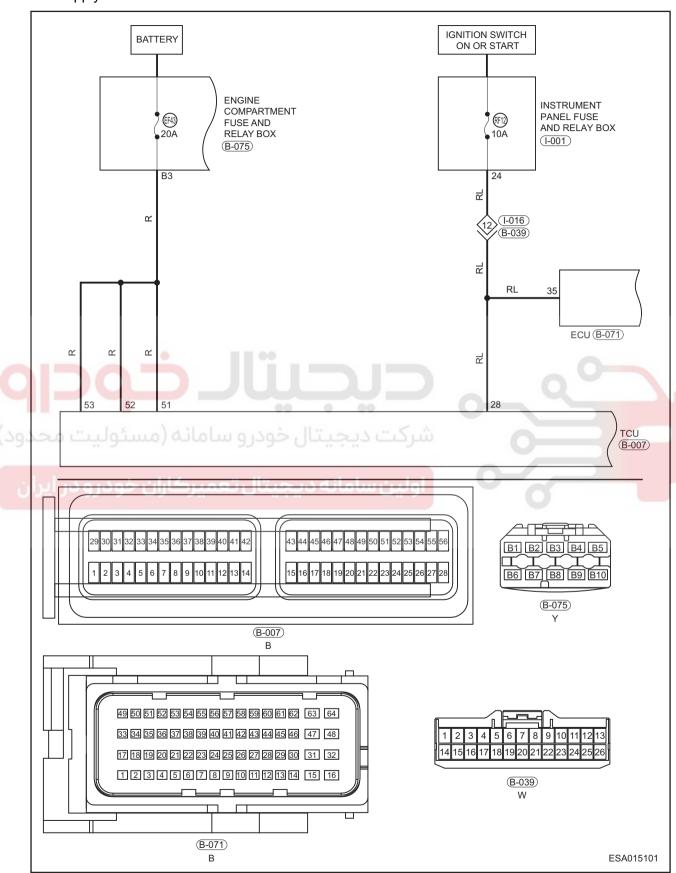
DTC	P088017	Battery Voltage Too High	
DTC	P088016	Battery Voltage Too Low	



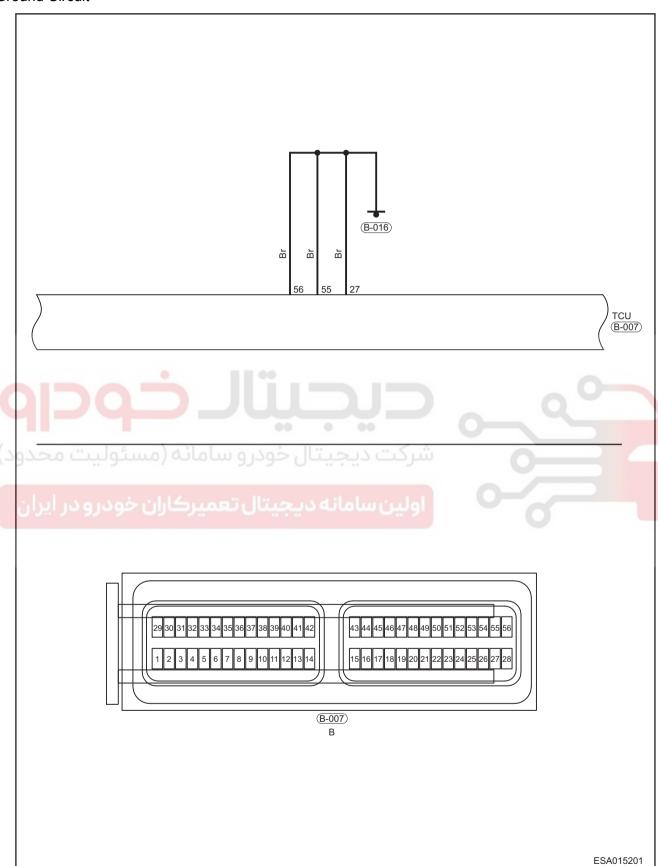


Circuit Diagram

Power Supply Circuit



Ground Circuit



Description

DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation
P088017	Battery Voltage Too High	Overvoltage: Circuit voltage > 16 V	TCU reset Solenoid valve operates abnormally	Check wire harness and connector Check the battery
P088016	Battery Voltage Too Low	Low voltage: Circuit voltage < 9 V	abnormally Sensor operates abnormally CAN bus abnormal	Replace the battery Replace TCU

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

شرکت درچیتال خودرو سامانه (مسئولیت مجدود

- 1 Check TCU fuse RF12 and EF43.
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find TCU fuses EF43 (20A) and RF12 (10A) from engine compartment fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to
OK
NG

NG >

Replace TCU fuse

OK

- 2 Check the battery
- (a) Turn ENGINE START STOP switch to OFF.
- (b) Using a multimeter, measure voltage between positive battery terminal and negative battery terminal.

OK

Voltage between positive battery terminal and negative battery terminal is normal.

Result

Proceed to	
OK	
NG	

MG >

Replace the battery

OK

- 3 Check TCU power supply circuit voltage
- (a) Turn ENGINE START STOP switch to OFF.
- (b) Disconnect the TCU connector B-007. Voltage inspection (using a digital multimeter)

Multimeter Connection	Condition	Specified Condition
B-007 (51, 52, 53) - Body ground	Always	Not less than 12 V

OK

Voltage between terminal of TCU connector B-007 and body ground is normal.

Result

	Proceed to		
/ I s	OK		11
ستوليت محدود	NG	حودرر	تاديجيتال



18

Go to step 3

ОК

- 4 Check TCU power supply circuit (IGN power supply)
- (a) Turn ENGINE START STOP switch to OFF.
- (b) Disconnect the TCU connector B-007.

Check voltage between terminal of TCU connector B-007-28 and body ground (using digital multimeter or 21W test lamp).

Voltage Inspection

Multimeter Connection	Condition	Specified Condition
B-007 (28) - Body ground	Always	Not less than 12 V

OK

Voltage between terminal of TCU connector B-007 and body ground is normal.

Result

Proceed to	
OK	
NG	

NG >

Go to step 6

5 Check wire harness and connector (TCU - instrument panel fuse box and body ground)

(a) Check wire harness between connector terminals on wire harness side and instrument panel fuse and relay box terminal.

Check for Open

Multimeter Connection	Specified Condition	
B-007 (28) - Instrument panel fuse and relay box (24)	Resistance ≤ 1 Ω	

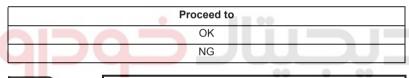
Check for Short

Multimeter Connection	Specified Condition
B-007 (28) or instrument panel fuse and relay box (24) - Body ground	Resistance ∞
B-007 (28) or instrument panel fuse and relay box (24) - Battery positive	Resistance ∞

OK

Wire harness between connector terminals on wire harness side is normal.

Result



NG

Repair or replace wire harness and connector

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ОК

- 6 Check ground circuit
- (a) Check TCU ground point
- (b) Check the TCU ground wire harness. Check for Open

Multimeter Connection	Specified Condition
B-007 (27, 55, 56) - Body ground	Resistance \leq 1 Ω

OK

Ground point and ground wire harness are normal.

Result

Proceed to	
OK	
NG	

NG

Repair or replace wire harness and connector

OK

7 Reconfirm DTCs

- (a) Connect the negative battery cable.
- (b) Use diagnostic tester to clear DTCs.
- (c) Start the engine.
- (d) Check if the same DTCs are still output.

OK

Same DTCs are not output.

Result

Proceed to		
OK		
NG		

ок

System operates normally

NG

Replace TCU control module assembly



شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

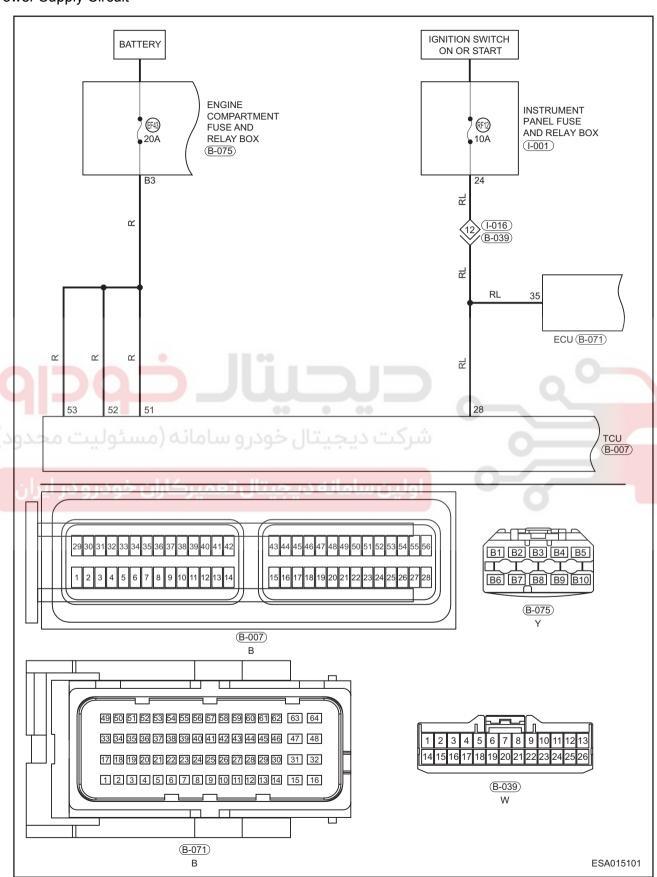
ولین سامانه دیجیتال تعمیرکاران خودرو در ایران



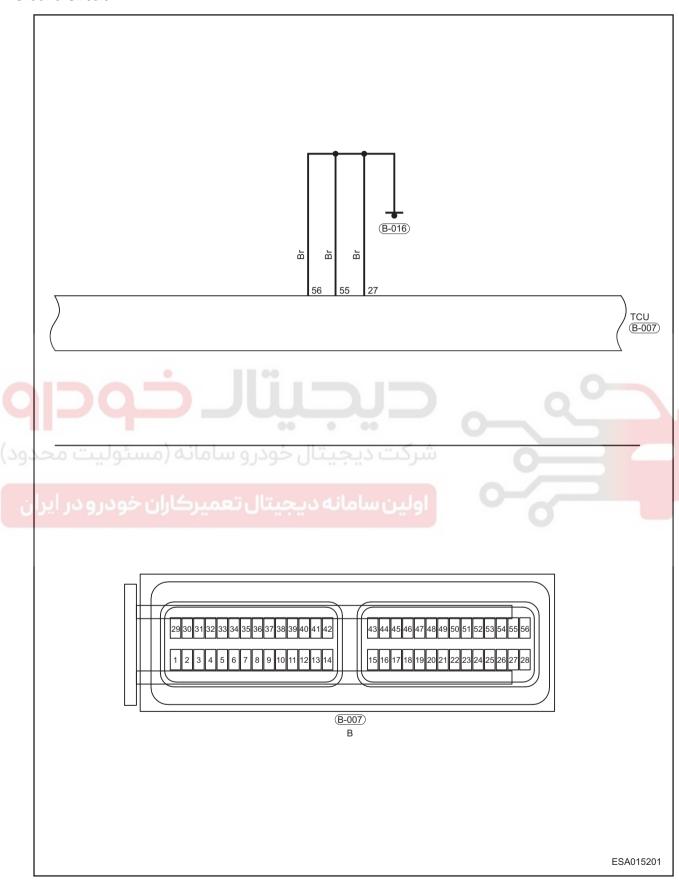
DTC	P061308	Solenoid Control Chip Communication
DTC	P060341	TCU NVM Broken
DTC	P060344	TCU NVM Error
DTC	P060444	TCU RAM Error
DTC	P060544	TCU ROM Error
DTC	P061309	TCU PLL Error
DTC	P061302	TCU AD Error
DTC	P061304	TCU Time Slice Error
DTC	P061347	TCU Monitor Unit Error
DTC	P061301	TCU VDD Range Error
DTC	P061300	TCU Other Error
DTC	P061397	TCU Cut Off Test Fault
DTC	P061348	WatchDog Error

Circuit Diagram

Power Supply Circuit



Ground Circuit



Description

DTC	DTC Definition		Possible Effects of Malfunction		Repair Recommendation
P061308	Solenoid Control Chip Communication				
P060341	TCU NVM Broken				
P060344	TCU NVM Error				
P060444	TCU RAM Error				
P060544	TCU ROM Error				
P061309	TCU PLL Error		TCU cannot work properly	1.	Check wire harness and connector
P061302	TCU AD Error	1 •	Transmission warning light turns on	2.	Replace TCU
P061304	TCU Time Slice Error				
P061347	TCU Monitor Unit Error				
P061301	TCU VDD Range Error				
P061300	TCU Other Error				
P061397	TCU Cut Off Test Fault				
P061348	WatchDog Error				

Caution:

When performing electrical equipment diagnosis and test, always refer to circuit diagram for related circuit and component information.

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to OFF.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

18

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

1 Check TCU connector

(a) Check TCU connector B-007 and engine compartment fuse and relay box for poor connection, damage, cracks or poor installation.

Result

Proceed to	
OK	
NG	

NG >

Repair or replace connector

OK

2 Check TCU ground point

- (a) Turn ENGINE START STOP switch to OFF.
- (b) Disconnect the negative battery cable.
- (c) Check TCU ground point GB-016.

OK

Ground point is normal

Result

Proceed to
OK
NG

NG >

Repair or replace ground wire harness or ground point

OK

- 3 Reconfirm DTCs
- (a) Connect the negative battery cable.
- (b) Use diagnostic tester to clear DTCs.
- (c) Start the engine.
- (d) Check if the same DTCs are still output.

شرکت دیجیتال خودرو سامانه (مسئولیت **٥ĸ** دور

Same DTCs are not output.

Result

Proceed to	
OK	
NG	

ok >

System operates normally

NG

Replace TCU control module assembly

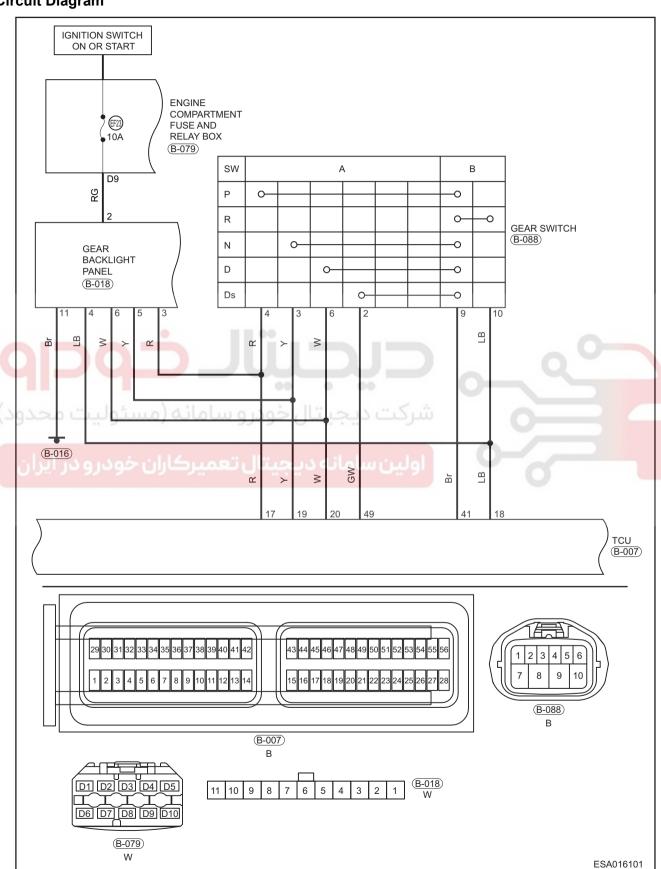
1Ω

DTC

P07061C

Range Position Signal Fault

Circuit Diagram



Description

DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation	
P07061C	Range Position Signal Fault	While reading P/R/ N/D/L gear signal, if there are multiple signals at the same time or no gear signals, the malfunction is confirmed.	Vehicle cannot be started Shift shock is large Transmission warning light turns on	Adjust shift cable position Check wire harness, connector or terminal for abnormality Replace gear switch Replace TCU	

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

شرکت دیجیتال خودر و سامانه (مسئولی Procedure

- 1 Check fuse EF23 in engine compartment fuse and relay box.
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF23 (10A) in engine compartment fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Pro	ceed to
	OK
	NG

NG Replace fuse

OK

2 Check shift cable

(a) Check whether the connector is loose, the connection is poor, or the appearance is damaged, etc.

(b) Remove the shift cable and manually move the gear switch to confirm whether the instrument shows that whole vehicle is functioning properly.

Result

Proceed to		
	OK	
	NG	

NG >

Reinstall shift cable

OK

3 Check gear switch

- (a) Turn ENGINE START STOP switch to OFF.
- (b) Measure gear switch connector B-088. Perform inspection (using a digital multimeter).

Multimeter Connection	Condition	Specified Condition
B-088 (4) - B-088 (9)	Shift lever in P	Continuity
B-088 (9) - B-088 (10)	Shift lever in R	Continuity
B-088 (3) - B-088 (9)	Shift lever in N Continuity	Continuity
B-088 (6) - B-088 (9)	Shift lever in D Continuity	Continuity
B-088 (2) - B-088 (9)	Shift lever in L Continuity	Continuity

Result



ОК

18

4 Check the wire harness.

- (a) Turn ENGINE START STOP switch to OFF.
- (b) Disconnect the TCU connector B-007. Inspection

Multimeter Connection	Condition	Specified Condition
B-007 (41) - Battery negative	Always	Continuity
B-007 (17) - B-007 (41)	Shift lever in P	Continuity
B-007 (18) - B-007 (41)	Shift lever in R	Continuity
B-007 (19) - B-007 (41)	Shift lever in N Continuity	Continuity
B-007 (20) - B-007 (41)	Shift lever in D Continuity	Continuity
B-007 (49) - B-007 (41)	Continuity as Shift lever in L	Continuity

OK

Wire harness between connector terminals on wire harness side is normal.

Result

Proceed to
OK
NG

NG

Repair or replace wire harness and connector

OK

5 Reconfirm DTCs

- (a) Connect the negative battery cable.
- (b) Use diagnostic tester to clear DTCs.
- (c) Start the engine.
- (d) Check if the same DTCs are still output.

OK

Same DTCs are not output.

Result

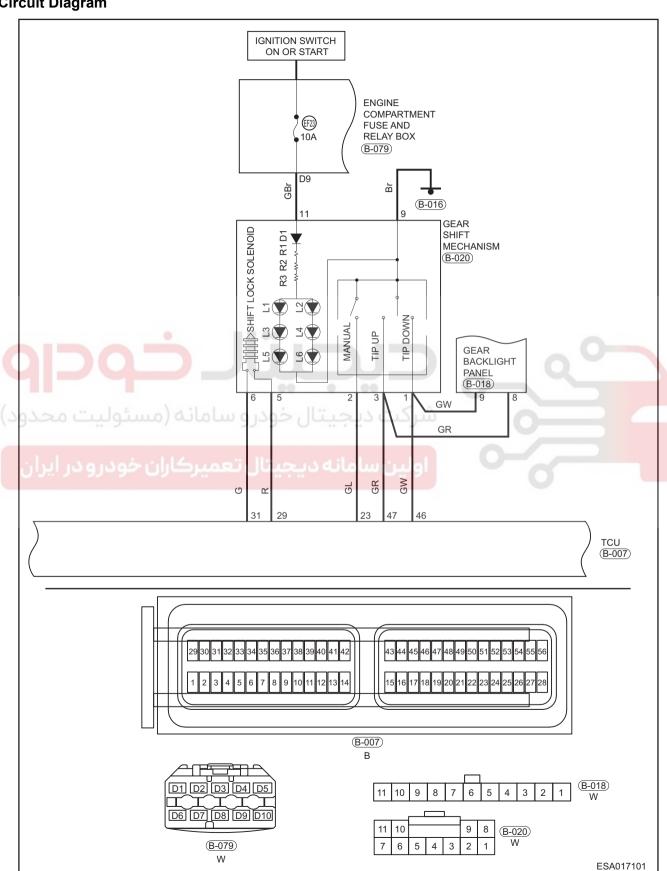
	Proceed to	
	ОК	
	NG	
OK	System operates normally	
NG	Replace TCU control module assembly	
	اولین سامانه دیجیتال تعمیرکاران خودر	

DTC

P095629

Manual Mode Fault

Circuit Diagram



DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation
P095629	Manual Mode Fault	While reading manual mode signal, if M/M+/M- is detected when there are three (M,M+,M-), two (M+, M-), or in non-D gear, malfunction is confirmed.	Vehicle cannot be started Shift shock is large Transmission warning light turns on Manual mode does not respond	Check wire harness, connector or terminal for abnormality Replace gear shift mechanism Replace TCU

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

Check fuse EF23 in engine compartment fuse and relay box

- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF23 (10A) in engine compartment fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to
OK
NG

NG

Replace fuse

OK

2 Check wire harness connector

- (a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.
- (b) Disconnect the gear shift mechanism connector B-020.

Multimeter Connection	Condition	Specified Condition
B-020 (9) - Body ground	Always	Continuity
B-020 (11) - Body ground	Always	Voltage always > 12 V

Result

Proceed to	
OK	
NG	

NG

Repair or replace wire harness and connector

OK

- 3 Check gear shift mechanism
- (a) Turn ENGINE START STOP switch to OFF.
- (b) Check the continuity of gear shift mechanism connector B-020 with a digital multimeter.

Multimeter Connection	Condition	Specified Condition	
B-007 (23, 46, 47) - Body ground	Shift lever in P	No continuity	
B-007 (23, 46, 47) - Body ground	Shift lever in R	No continuity	
B-007 (23, 46, 47) - Body ground	. ' Shift lever in N Continuity I No co		
B-007 (23, 46, 47) - Body ground	Shift lever in L Continuity	No continuity	
B-070 (20, 23) - Body ground	Shift lever in M Continuity	Continuity	
B-070 (20, 23, 47) - Body ground	Shift lever in M+ Continuity	Continuity	
B-070 (20, 23, 46) - Body ground	Shift lever in M- Continuity	Continuity	

Result

Proceed to	
OK	
NG	

NG

Replace the gear shift mechanism.

OK

4 Reconfirm DTCs

(a) Connect the negative battery cable.

- (b) Use diagnostic tester to clear DTCs.
- (c) Start the engine.
- (d) Check if the same DTCs are still output.

OK

Same DTCs are not output.

Result

ſ	Proceed to
Ī	OK
Ī	NG

System operates normally

NG

Replace TCU control module assembly



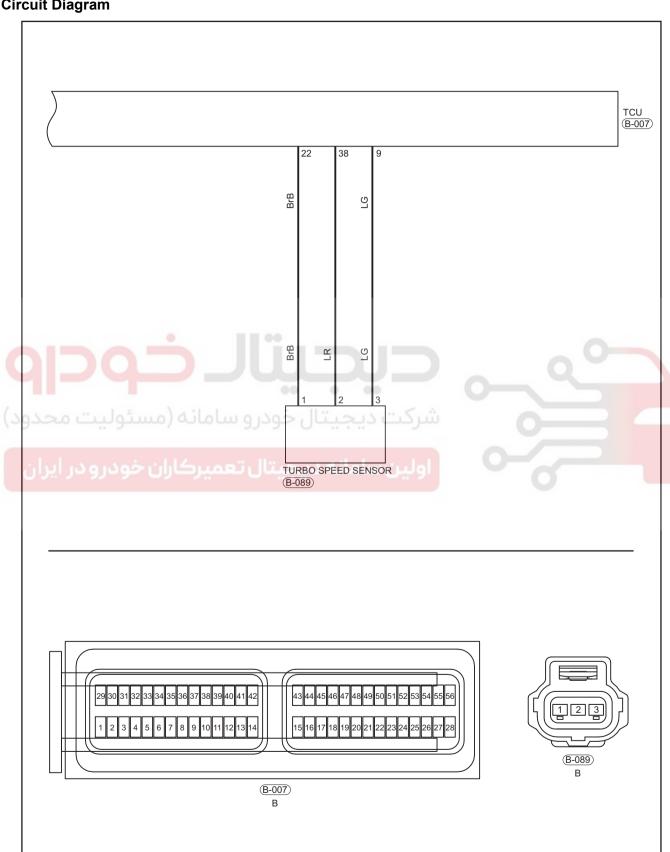
شرکت دیجیتال خودرو سامانه (مسئولیت محدود)

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DTC Turbine Speed Sensor Fault P071629

Circuit Diagram



ESA018101

DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation
P071629	Turbine Speed Sensor Fault	When the turbine speed is equal to 0 during driving, malfunction is confirmed.	Shift shock is large Transmission warning light turns on Vehicle is unable to accelerate	Check wire harness, connector or terminal for abnormality Replace turbo speed sensor Replace TCU

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

• When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

- 1 Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box. Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to
OK
NG

NG >

Replace fuse

OK

2 Check wire harness connector

(a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.

(b) Disconnect the turbo speed sensor connector B-089.

Multimeter Connection	Condition	Specified Condition
B-089 (1) - B-007 (22)	Always	Continuity
B-089 (2) - B-007 (38)	Always	Continuity
B-089 (3) - B-007 (9)	Always	Continuity

Result

Pro	oceed to
	OK
	NG

NG

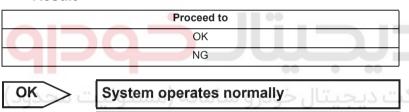
Repair or replace wire harness and connector

OK

3 Replace turbo speed sensor

(a) Replace turbo speed sensor.

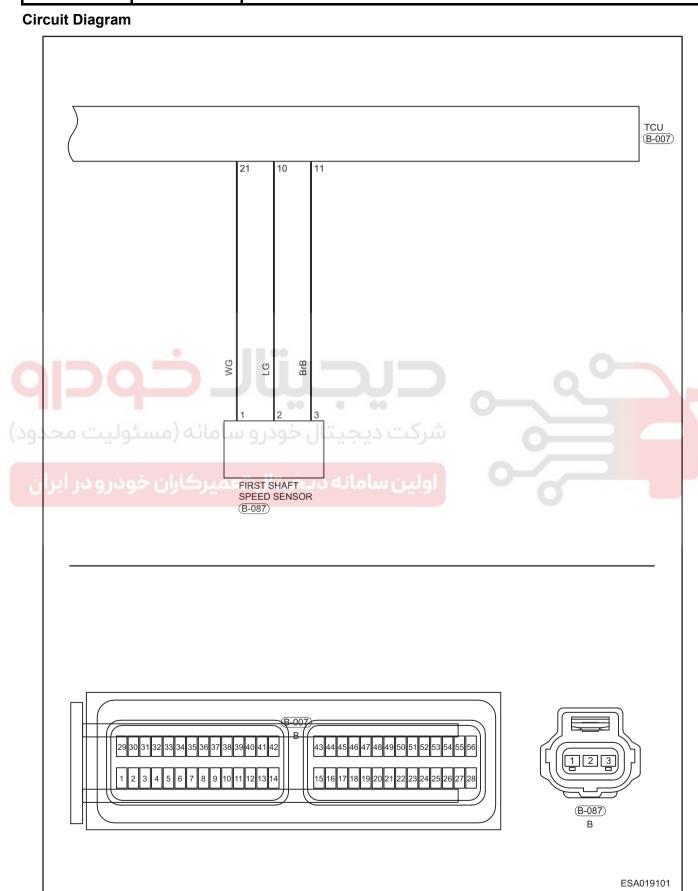
Result



NG

Replace TCU control module assembly

DTC P079229 Input Speed Sensor Fault



DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation
P079229	Input Speed Sensor Fault	When the input speed is equal to 0 during driving, malfunction is confirmed.	Clutch and hydraulic torque converter slippage Transmission warning light turns on Vehicle is unable to accelerate	Check wire harness, connector or terminal for abnormality Replace input pulley shaft speed sensor Replace TCU

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

- Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box. Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

18

Fuse is not burned out

Result

Proceed to
OK
NG

NG	Replace fuse

OK

2 Check wire harness connector

(a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.

(b) Disconnect the primary shaft speed sensor connector B-087.

Multimeter Connection	Multimeter Connection Condition	
B-087 (1) - B-007 (21)	Always	Continuity
B-087 (2) - B-007 (10)	Always	Continuity
B-087 (3) - B-007 (11)	Always	Continuity

Result

Proceed to	
OK	
NG	

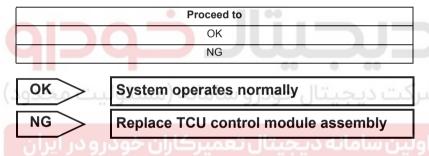
NG >

Repair or replace wire harness and connector

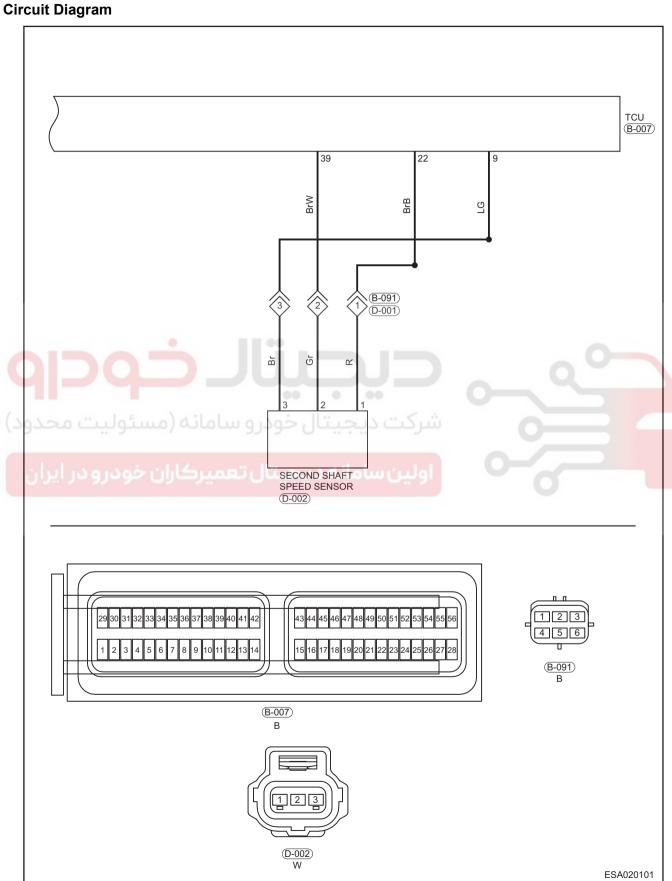
OK

- 3 Replace primary shaft speed sensor
- (a) Replace the primary shaft speed sensor.

Result



DTC Output Speed Sensor Fault P072129



DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation
P072129	Output Speed Sensor Fault	When the output speed is equal to 0 during driving, malfunction is confirmed.	Transmission warning light turns on Vehicle is unable to accelerate	Check wire harness, connector or terminal for abnormality Replace output pulley shaft speed sensor Replace TCU

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

- 1 Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box. Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (1) Of the interest of the contract of the con
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to
OK
NG

NG

Replace fuse

ок

2 Check wire harness connector

(a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.

(b) Disconnect the second shaft speed sensor connector D-002.

Multimeter Connection	Condition	Specified Condition
D-002 (3) - B-007 (9)	Always	Continuity
D-002 (2) - B-007 (39)	Always	Continuity
D-002 (1) - B-007 (22)	Always	Continuity

Result

Proceed to
OK
NG

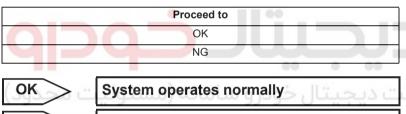
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Repair or replace wire harness and connector

OK

- Replace second shaft speed sensor
- (a) Replace the second shaft speed sensor.

Result



NG

Replace TCU control module assembly

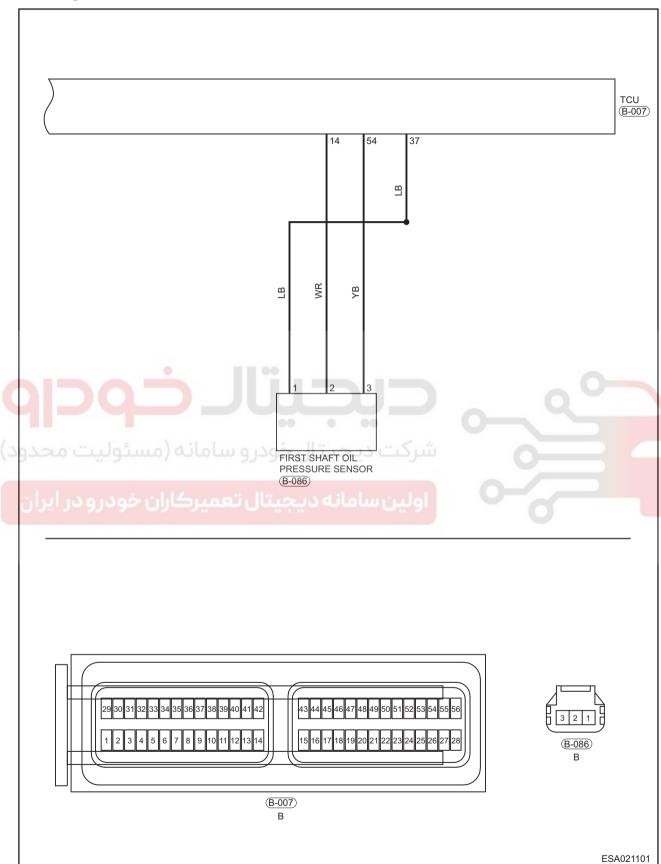
DTC	P17041C	Input Pressure Sensor Supply Fault
DTC	P17051C	Output Pressure Sensor Supply Fault
DTC	P084012	Input Pressure Sensor SCB
DTC	P084014	Input Pressure Sensor SCG or OL



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Circuit Diagram



DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction Repair Recommendation
P17041C	Input Pressure Sensor Supply Fault	When the transmission	
P17051C	Output Pressure Sensor Supply Fault	pressure sensor voltage is less than or greater than the set threshold, malfunction is confirmed.	 Transmission warning light turns on Vehicle is unable to 1. Check wire harness, connector or terminal for abnormality
P084012	Input Pressure Sensor SCB	When the transmission input pulley shaft	accelerate 2. Replace oil pressure sensor 3. Replace TCU
P084014	Input Pressure Sensor SCG or OL	pressure sensor oil pressure is less than or greater than the set threshold, malfunction is confirmed.	

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

- 1 Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box.
- Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Q

OK

Fuse is not burned out

Result

Proceed to	
OK	
NG	

NG

Replace fuse

ОК

2 Check wire harness connector

- (a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.
- (b) Disconnect the primary shaft oil pressure sensor connector B-086.

Multimeter Connection	Condition	Specified Condition
B-086 (3) - B-007 (54)	Always	Continuity
B-086 (2) - B-007 (14)	Always	Continuity
B-086 (1) - B-007 (37)	Always	Continuity

Result

Proceed to	
OK	
NG	

NG

Repair or replace wire harness and connector

OK

- Replace primary shaft oil pressure sensor
- (a) Replace the primary shaft oil pressure sensor.Result

Proceed to
OK OK NG

ОК

System operates normally

NG

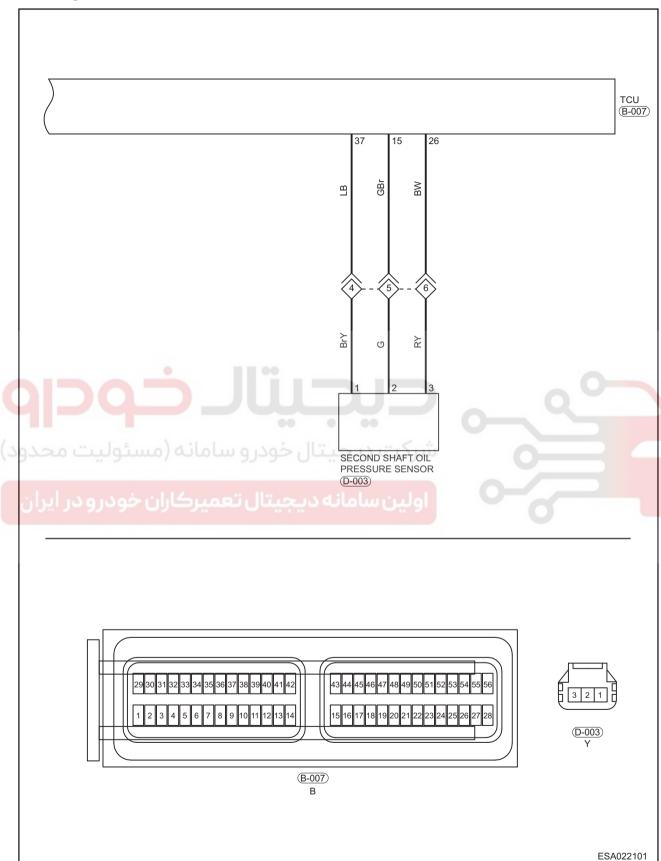
Replace TCU control module assembly

DTC	P084512	Output Pressure Sensor SCB
DTC	P084514	Output Pressure Sensor SCG or OL





Circuit Diagram



DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation
P084512	Output Pressure Sensor SCB	When the transmission		4. Chaple with harmon
P084514	Output Pressure Sensor SCG or OL	output pulley shaft sensor oil pressure is less than or greater than the set threshold, malfunction is confirmed.	Transmission warning light turns on Vehicle is unable to accelerate	Check wire harness, connector or terminal for abnormality Replace oil pressure sensor Replace TCU
Confirmation Confirm that be		less than 12 V bef	ore performina followina pr	ocedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

شرکت دیجیتال خودرو سامانه (مسئولیت Procedure

- Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box. Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to	
OK	
NG	

NG

Replace fuse

OK

2 Check wire harness connector

- (a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.
- (b) Disconnect the second shaft oil pressure sensor connector D-003 and TCU connector B-007.

Multimeter Connection	Condition	Specified Condition
D-003 (3) - B-007 (26)	Always	Continuity
D-003 (2) - B-007 (15)	Always	Continuity
D-003 (1) - B-007 (37)	Always	Continuity

Result

Proceed to
OK
NG

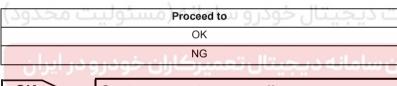
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Repair or replace wire harness and connector

OK

- 3 Replace second shaft oil pressure sensor
- (a) Replace the second shaft oil pressure sensor.

 Result



ОК

System operates normally

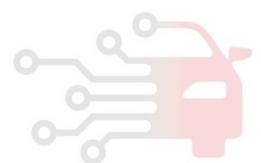
NG >

Replace TCU control module assembly

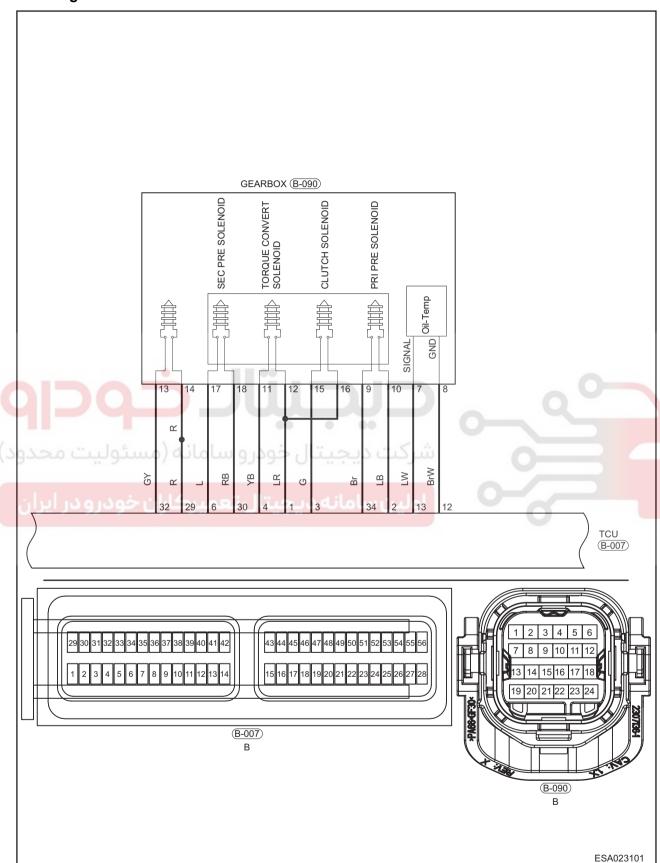
DTC	P074811	Line Solenoid SCG
DTC	P074812	Line Solenoid SCB
DTC	P074813	Line Solenoid OL
DTC	P074815	Line Solenoid SCB or OL



ولین سامانه دیجیتال تعمیرکاران خودرو در ایران



Circuit Diagram



DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation
P074811	Line Solenoid SCG	TCU detects that	Vehicle does not move when	
P074812	Line Solenoid SCB	the solenoid valve is short to power	shifting	Check wire harness,
P074813	Line Solenoid OL	supply, short to	Transmission warning light turns on	connector or terminal for abnormality
P074815	Line Solenoid SCB or OL	ground or open circuit, malfunction is confirmed.	Vehicle is unable to accelerate	Replace transmission

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

- 1 Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box. Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to	
OK	
NG	

NG >

Replace fuse

OK

2 Check wire harness connector

(a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.

(b) Disconnect TCU connector B-007 and transmission connector B-090.

Multimeter Connection	Condition	Specified Condition
B-090 (13) - B-007 (32)	Always	Continuity
B-090 (14) - B-007 (29)	Always	Continuity

Result

Proceed to	
OK	
NG	

NG

Repair or replace wire harness and connector

OK

3 Check solenoid valve

(a) Connect transmission connector B-090

Multimeter Connection	Condition	Specified Condition
B-007 (29) - B-007 (32)	Always	Resistance is $5.3 \pm 0.3 \Omega$

Result

	Proceed to	UU		JU.
	OK	00	•	00
(10100111108	NG	. \	11	

OK NG

System operates normally

Replace transmission assembly

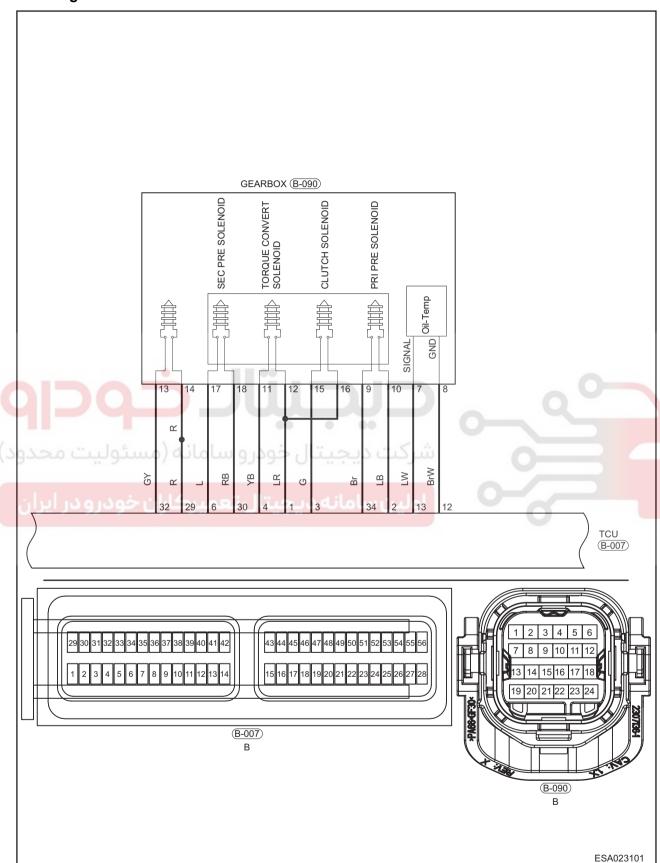
DTC	P077811	Input Solenoid SCG
DTC	P077812	Input Solenoid SCB
DTC	P077813	Input Solenoid OL
DTC	P077815	Input Solenoid SCB or OL



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Circuit Diagram



DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation
P077811	Input Solenoid SCG	TCU detects that	Vehicle does not move when	
P077812	Input Solenoid SCB	the solenoid valve is short to power	shifting	Check wire harness,
P077813	Input Solenoid OL	supply, short to	Transmission warning light turns on	connector or terminal for abnormality
P077815	Input Solenoid SCB or OL	ground or open circuit, malfunction is confirmed.	Vehicle is unable to accelerate	Replace transmission

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

- Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box. Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to	
OK	
NG	

NG >

Replace fuse

OK

2 Check wire harness connector

(a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.

(b) Disconnect TCU connector B-007 and transmission connector B-090.

Multimeter Connection	Condition	Specified Condition
B-090 (9) - B-007 (34)	Always	Continuity
B-090 (10) - B-007 (2)	Always	Continuity

Result

Procee	d to
OK	
NG	

NG

Repair or replace wire harness and connector

OK

3 Check solenoid valve

(a) Connect transmission connector B-090

Multimeter Connection	Condition	Specified Condition
B-007 (2) - B-007 (34)	Always	Resistance is $5.3 \pm 0.3 \Omega$

Result

	Proceed to			
	OK	00		00
/	NG		11	

OK NG

System operates normally

Replace transmission assembly

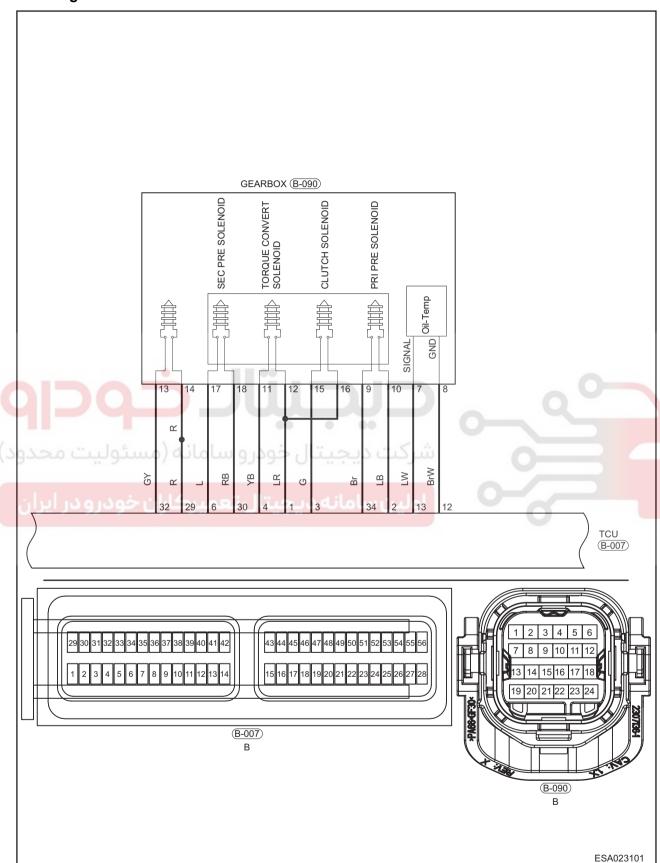
DTC	P079811	Output Solenoid SCG
DTC	P079812	Output Solenoid SCB
DTC	P079813	Output Solenoid OL
DTC	P079815	Output Solenoid SCB or OL



اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



Circuit Diagram



DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation	
P079811	Output Solenoid SCG	TCU detects that	Vehicle does not move when		
P079812	Output Solenoid SCB	the solenoid valve is short to power supply, short to ground or open circuit, malfunction is confirmed.	shifting	Check wire harness,	
P079813	Output Solenoid OL		supply, short to • Transmission warning light	Transmission warning light turns on	connector or terminal for abnormality
P079815	Output Solenoid SCB or OL		Vehicle is unable to accelerate	Replace transmission	

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

- Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box.
 - Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to
OK
NG

NG

Replace fuse

OK

2 Check wire harness connector

(a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.

(b) Disconnect the TCU connector B-007 and transmission connector B-090.

Multimeter Connection	Condition	Specified Condition
B-090 (17) - B-007 (6)	Always	Continuity
B-090 (18) - B-007 (30)	Always	Continuity

Result

Proceed to	
ОК	
NG	

NG

Repair or replace wire harness and connector

OK

3 Check solenoid valve

(a) Connect transmission connector B-090

Multimeter Connection	Condition	Specified Condition	
B-007 (30) - B-007 (6)	Always	Resistance is $5.3 \pm 0.3 \Omega$	

Result

Proceed to			
OK	00		00
 NG		11	

OK NG System operates normally

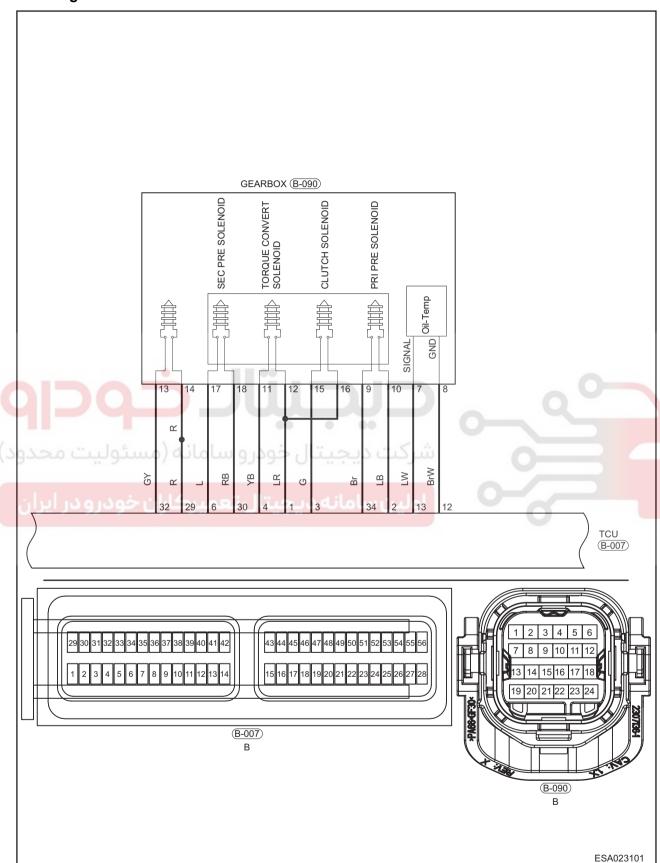
Replace transmission assembly

DTC	P272511	Torque Converter Clutch Solenoid SCG
DTC	P272512	Torque Converter Clutch Solenoid SCB
DTC	P272513	Torque Converter Clutch Solenoid OL
DTC	P272515	Torque Converter Clutch Solenoid SCB or OL





Circuit Diagram



DTC Definition

Repair Recommendation

DTC

P272511	Torque Converter Clutch Solenoid SCG	TCU detects that		
P272512	Torque Converter Clutch Solenoid SCB	the solenoid valve is short to power supply, short to ground or open circuit, malfunction is confirmed.	Hydraulic torque converter and clutch slippage Transmission warning light turns on	Check wire harness, connector or terminal for
P272513	Torque Converter Clutch Solenoid OL			abnormality 2. Replace transmission
P272515	Torque Converter Clutch Solenoid SCB or OL			
	on Procedure at battery voltage is no	less than 12 V befo	ore performing following p	procedures.

Possible Effects of Malfunction

Malfunction

Condition

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

- Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box. Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proc	eed to
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1	IG

NG

Replace fuse

OK

2 Check wire harness connector

- (a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.
- (b) Disconnect the TCU connector B-007 and transmission connector B-090.

Multimeter Connection	Condition	Specified Condition
B-090 (11) - B-007 (4)	Always	Continuity
B-090 (12) - B-007 (1)	Always	Continuity

Result

Proceed to	
OK	
NG	

NG

Repair or replace wire harness and connector

OK

3 Check solenoid valve

(a) Connect transmission connector B-090

Multimeter Connection	Condition	Specified Condition
B-007 (1) - B-007 (4)	Always	Resistance is $5.3 \pm 0.3 \Omega$

Result

	Proceed to	
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	NG	

ок

System operates normally

NG

Replace transmission assembly

DTC	P271611	Clutch Solenoid SCG
DTC	P271612	Clutch Solenoid SCB
DTC	P271613	Clutch Solenoid OL
DTC	P271615	Clutch Solenoid SCB or OL

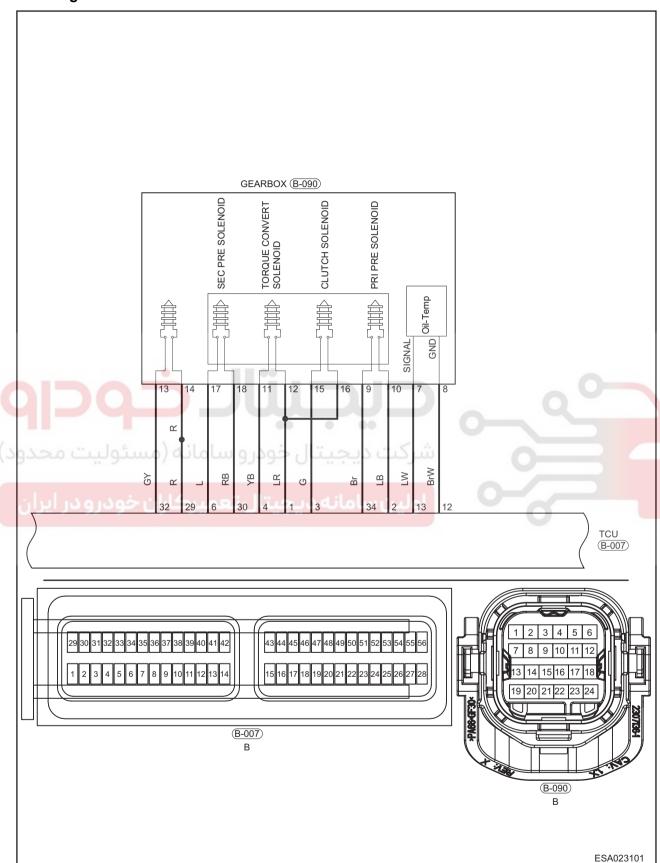


سرحت دیجیت را حودرو ساماه رسسودیت سام

اولین سامانه دیجیتال تعمیرکاران خودرو در ایران



Circuit Diagram



Description

DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation	
P271611	Clutch Solenoid SCG	TCU detects that			
P271612	Clutch Solenoid SCB	the solenoid valve is short to power	Shift shock is large	Check wire harness,	
P271613	Clutch Solenoid OL	supply, short to ground or open circuit, malfunction is confirmed.	supply, short to • Trans	Transmission warning light	connector or terminal for abnormality
P271615	Clutch Solenoid SCB or OL		turns on	Replace transmission	

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

- 1 Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box. Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to	
OK	
NG	

NG >

Replace fuse

OK

2 Check wire harness connector

(a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.

(b) Disconnect the TCU connector B-007 and transmission connector B-090.

Multimeter Connection	Condition	Specified Condition
B-090 (15) - B-007 (3)	Always	Continuity
B-090 (16) - B-007 (1)	Always	Continuity

Result

Proceed to	
OK	
NG	

NG

Repair or replace wire harness and connector

OK

3 Check solenoid valve

(a) Connect transmission connector B-090

Multimeter Connection	Condition	Specified Condition
B-007 (1) - B-007 (3)	Always	Resistance is $5.3 \pm 0.3 \Omega$

Result

	Proceed to	UU		U,
	OK	00	•	00
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OK NG System operates normally

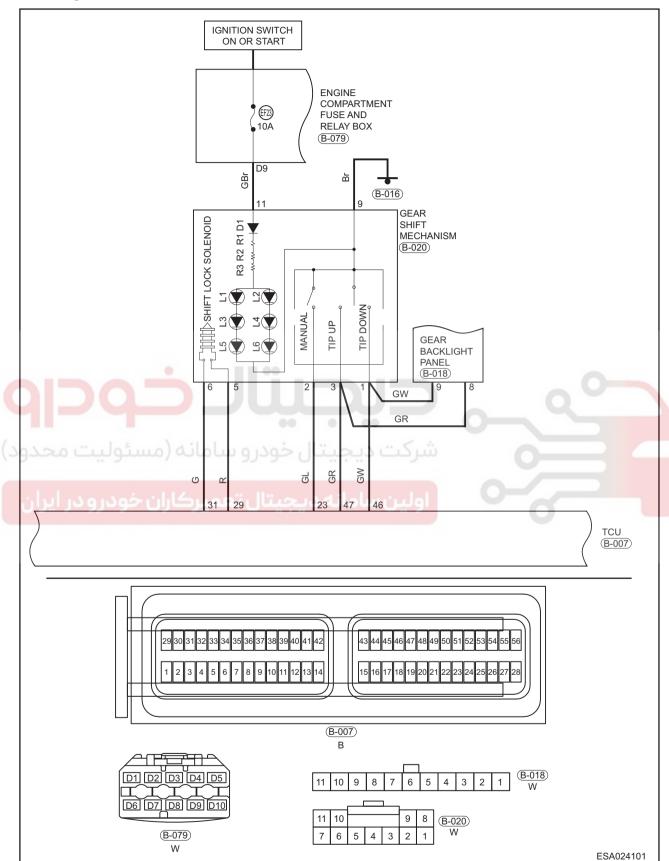
Replace transmission assembly

DTC	P092811	Shift Lock Solenoid SCG
DTC	P092812	Shift Lock Solenoid SCB
DTC	P092813	Shift Lock Solenoid OL
DTC	P092815	Shift Lock Solenoid SCB or OL





Circuit Diagram



Description

DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation	
P092811	Shift Lock Solenoid SCG	When the feedback current of		Check wire harness.	
P092812	Shift Lock Solenoid SCB	the P-lock solenoid valve is less than or greater than the set threshold,	valve is less than	Shift lever cannot shift from P Transmission warning light	connector or terminal for abnormality
P092813	Shift Lock Solenoid OL		turns on	Replace gear shift mechanism assembly	
P092815	Shift Lock Solenoid SCB or OL	malfunction is confirmed.		песнанып аззеныну	

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

شرکت دیجیتال خودر و سامانه (مسئولی Procedure

- Check fuse EF23 in engine compartment fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF23 (10A) in engine compartment fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to
OK
NG

NG

Replace fuse

OK

2 Check wire harness connector

(a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.

(b) Disconnect the TCU connector B-007.

Multimeter Connection	Condition	Specified Condition
B-090 (11) - B-007 (31)	Always	Continuity
B-090 (9) - B-007 (29)	Always	Continuity

Result

I	Proceed to
I	OK
I	NG

NG

Repair or replace wire harness and connector

OK

3 Check solenoid valve

(a) Connect gear shift mechanism connector B-020

Multimeter Connection	Condition	Specified Condition
B-007 (29) - B-007 (31)	Always	Resistance is 10 - 32 Ω

Result

	Proceed to	UU		JU.
	OK	00	•	00
(10100111108	NG	. \	11	

OK NG

System operates normally

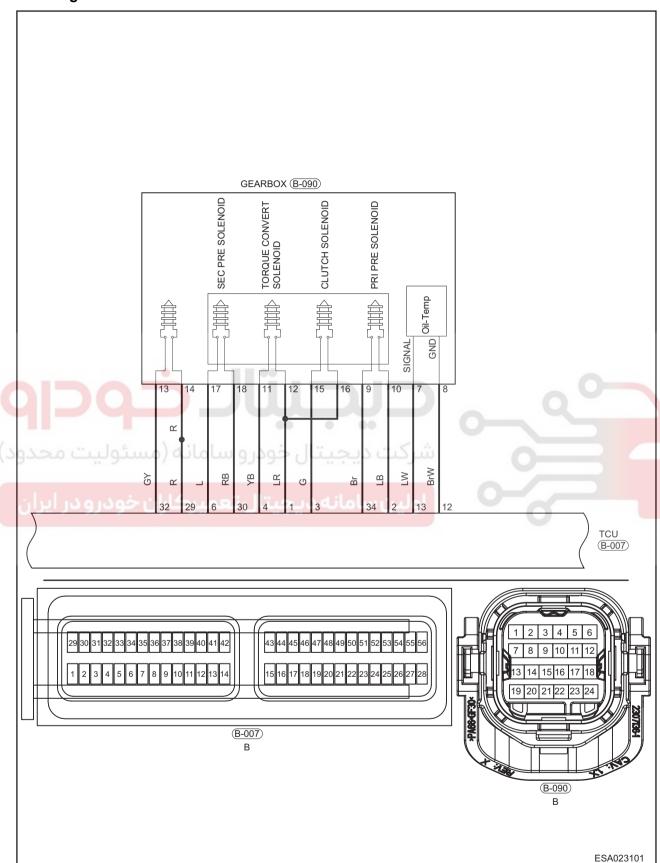
Replace gear shift mechanism assembly

DTC	P093715	Transmission Oil Temp Sensor SCB or OL
DTC	P093711	Transmission Oil Temp Sensor SCG





Circuit Diagram



Description

DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation
P093715	Transmission Oil Temp Sensor SCB or OL	When the CVT oil temperature	Vehicle is unable to	Check wire harness,
P093711	Transmission Oil Temp Sensor SCG	sensor voltage exceeds the threshold, malfunction is confirmed.	accelerate Transmission warning light turns on	connector or terminal for abnormality 2. Replace transmission assembly

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

- Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box.
 - Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to	
OK	
NG	

NG

Replace fuse

OK

2 Check wire harness connector

(a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.

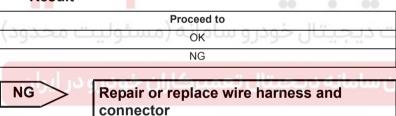
(b) Disconnect TCU connector B-007 and measure the resistance between B-007 (12) and B-007 (13). For details, refer to the table below.

Temperature (°C)	Resistance (KΩ)
-40	120.3333
-30	66.7653
-20	38.6509
-10	23.2365
0	14.4494
10	9.2621
20	6.1021
30	4.1213
40	2.8472
50	2.008
60	1.4438
70	1.0559
80	0.7847
90	0.5919
100	0.4527
110	0.3509
120	0.2753

Hint:

Resistance error is around 10%

Result



OK

18

Check oil temperature sensor

(a) Pull out the oil temperature sensor wire harness connector and observe if the oil temperature sensor is normal.

Result

3

Proceed to
OK
NG

ОК

System operates normally

NG

Replace transmission assembly

DTC	P021898	Oil Temperature Too High
DTC	P176798	Oil Temperature Critical

Description

DTC	DTC Definition		Malfunction Condition	Po	essible Effects of Malfunction		Repair Recommendation	
P021898	Oil Temperature Too High	•	When the oil temperature is		Vehicle is unable to			
P176798	Oil Temperature Critical		greater than 128°C or 135°C, malfunction is confirmed.	or 135°C, malfunction is	•	accelerate Transmission warning light turns on	1.	Replace transmission assembly

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

 When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

اولین سامانه دیجیتال تعمیرکاران خودروProcedure

- 1 Check fuse EF43 in engine compartment fuse and relay box and fuse RF12 in instrument panel fuse and relay box
- (a) Turn ENGINE START STOP switch to OFF
- (b) Disconnect the negative battery cable.
- (c) Find fuse EF43 (20A) in engine compartment fuse and relay box. Find fuse RF12 (10A) in instrument panel fuse and relay box.
- (d) Check resistance of fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to	
OK	
NG	

NG >

Replace fuse

ОК

2 Check wire harness connector

- (a) Check whether the connector is loose, the connection is poor, the appearance is damaged, etc.
- (b) Disconnect the TCU connector B-007 and measure the resistance between B-007 (12) and B-007 (13) as detailed in the table below.

Temperature (°C)	Resistance (KΩ)
-40	120.3333
-30	66.7653
-20	38.6509
-10	23.2365
0	14.4494
10	9.2621
20	6.1021
30	4.1213
40	2.8472
50	2.008
60	1.4438
70	1.0559
80	0.7847
90	0.5919
100	0.4527
110	0.3509
120	0.2753

Hint:

Resistance error is around 10%

Result

Proceed to
OK
NG

NG

18

Repair or replace wire harness and connector

OK

3 Check position and line of transmission oil cooler

(a) Check if position and line of transmission oil cooler are normal. Check if vehicle fan is working properly.

Result

Proceed to	
OK	
NG	

ok >

System operates normally

NG

Replace transmission assembly





DTC	P176181	ABS_satus Signal Error
DTC	U014087	Lost Communication With BCM
DTC	U010087	Lost Communication With ECM
DTC	U012987	Lost Communication With BSM
DTC	U012687	Lost Communication With SAM
DTC	U042281	BCM Signal Invalid
DTC	U040181	EMS Signal Invalid
DTC	U041881	BSM Signal Invalid
DTC	U042881	SAM Signal Invalid
DTC	P175081	Engine Speed Signal Error
DTC	P175181	Engine Torque Signal Error
DTC	P175281	Brake Pedal Signal Error
DTC	P175381	Gas Pedal Signal Error
DTC	P175481	Vehicle Speed Signal Error
DTC	P175581	Wheel Speed Error - Front Left
DTC	P175681	Wheel Speed Error - Front Right
DTC	P175781	Wheel Speed Error - Rear Left
DTC	P175881	Wheel Speed Error - Rear Right
DTC	P175981	Coolant Signal Error
DTC	P176081	Odometer Signal Error
DTC	P176281	Master Cylinder Pressure Signal Error

Description

DTC	DTC Definition	Malfunction Condition	Possible Effects of Malfunction	Repair Recommendation
P176181	ABS_satus Signal Error			
U014087	Lost Communication With BCM			
U010087	Lost Communication With ECM			
U012987	Lost Communication With BSM			
U012687	Lost Communication With SAM			
U042281	BCM Signal Invalid			
U040181	EMS Signal Invalid			
U041881	BSM Signal Invalid			
U042881	SAM Signal Invalid			
P175081	Engine Speed Signal Error		Vehicle is unable to accelerate	
P175181	Engine Torque Signal Error	The TCU cannot acquire or receive	Shift is abnormal Apply parking brake and turn off vehicle	Related controller sensor failure
P175281	Brake Pedal Signal Error	signals on the CAN network.	Vehicle LimpHomeVehicle CAN network is	Abnormal vehicle CAN network
P175381	Gas Pedal Signal Error	I II 00	abnormalAbnormal TCU operation	
P175481	Vehicle Speed Signal Error		Abriormal 100 operation	0
P1 7 5581	Wheel Speed Error - Front Left	•• •	0-	
P175681	Wheel Speed Error - Front Right	جيتال خودرو	شرکت دی	
P175781	Wheel Speed Error - Rear Left	مانه دیجیتال رت	O-	
P175881	Wheel Speed Error - Rear Right	ه ۱۳۰۵ و تا	اوتياس	0
P175981	Coolant Signal Error			
P176081	Odometer Signal Error			
P176281	Master Cylinder Pressure Signal Error			

Confirmation Procedure

Confirm that battery voltage is no less than 12 V before performing following procedures.

- 1. Turn ENGINE START STOP switch to ON.
- 2. Connect diagnostic tester (the latest software) to Data Link Connector (DLC).
- 3. Confirm that malfunction is current, and carry out diagnostic test and repair procedures.
- 4. If DTC cannot be deleted, malfunction is current.
- 5. Only use a digital multimeter to measure voltage of electronic system.
- 6. Refer to any Technical Bulletin that may apply to this malfunction.
- 7. Visually check the related wire harness.
- 8. Check and clean all Transmission Control Unit (TCU) ground related to latest DTC.
- 9. If multiple trouble codes were set, use circuit diagrams and look for any common ground circuit or power supply circuit applied to DTC.

Caution:

• When performing circuit diagnosis and test, always refer to the circuit diagram for specific circuit and component information.

Procedure

(a) Check resistance of corresponding fuse.

Standard Resistance

Less than 1 Ω

OK

Fuse is not burned out

Result

Proceed to		
OK		
NG		

NG `

Replace fuse

OK

2 Check sensor

(a) Check if the corresponding sensor and wire harness are abnormal.

Result

	Proceed to	00	0 00
(101001:105.	OK	20110	11:1011
موت محود	NG	9,09-	

NG

18

Repair or replace wire harness or corresponding sensor

OK

3 Check CAN network

(a) Check if the vehicle CAN network is abnormal.

Result

Proceed to	
OK	
NG	

ок

System operates normally

NG >

Check and repair CAN network

10

ON-VEHICLE SERVICE

Transmission Oil

Automatic transmission oil is a very important component that provides hydraulic transmission, lubrication, cooling and other functions during the operation of automatic transmission.

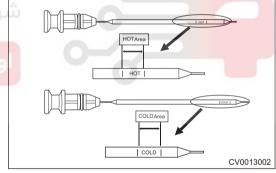
Maintenance Period

1. In order to extend the service life of the transmission, it is required to replace the transmission oil once when the vehicle is traveling 40,000 km, and then it is not necessary to replace it.

Transmission Oil Level Inspection

- 1. After the vehicle has been running on the road for a period of time, the transmission oil temperature reaches $80 \pm 5^{\circ}$ C or $25 \pm 5^{\circ}$ C (it can be measured with a diagnostic tester).
- 2. Stop the vehicle on a level surface and pull up the parking brake handle.
- 3. When the engine is running at idle speed, depress the brake pedal, shift the gears in the order of R, N and D for three cycles (A reciprocating motion for each cycle), each gear is kept for 5 s, and finally shift the shift lever to "P" or "N" position.
- 4. Wipe off dust and oil stains around the oil dipstick
- 5. Pull out the oil dipstick from oil dipstick sleeve, wipe it with lint-free paper and insert it into the sleeve to prevent foreign matter from falling into the transmission
- 6. Pull out the oil dipstick and record the scale position

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If the oil level is within the corresponding scale range, the oil level is normal.

If the oil level is not within corresponding scale range, refill or drain oil until oil level is in the middle of corresponding range to achieve best performance of the transmission.

7. Finally, insert the oil dipstick into the sleeve and ensure that it is installed in place.

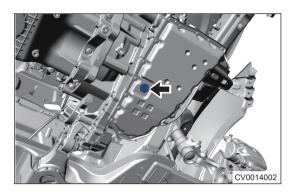
Inspection of Oil Status

- The new transmission oil should be light yellow, but light yellow is not the quality indicator of the oil.
 As the vehicle is used, the color of the oil will gradually deepen and eventually become light brown:
 - If the oil is dark brown with burnt smell, change it and check vehicle condition;
 - If the oil is milky white or turbid, It indicates that the water enters the oil; change the oil, check the leakage point and confirm whether the transmission is damaged.
 - If the oil is black and mixed with a large amount of powder, there is abnormal wear in CVT, and the transmission needs to be repaired.

Transmission Oil Draining/Refilling

Warning/Caution/Hint:

- Be sure to wear necessary safety equipment to prevent accidents.
- · Check if safety lock of lift is locked when repairing or inspecting the lifted vehicle.
- 1. Raise vehicle with a lift.
- 2. Remove the transmission drain plug.



Caution:

- Drain plug and plug washer are non-reusable components, and replace them after removal.
- 3. Drain the transmission oil.
- 4. Then re-tighten the drain plug; do not miss the seal washer.
- 5. Pull out the oil dipstick assembly and fill the new transmission oil from mounting port.



Caution:

- · When replacing, the filling amount is the drained transmission oil amount
- If the transmission is newly changed, it does not need to drain oil, and it can be directly added with 5.8 ± 0.1 L of oil.

Differential Oil Seal

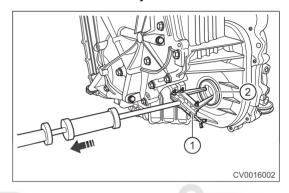
Warning/Caution/Hint:

Caution:

- · Use same procedures for right and left sides.
- Procedures listed below are for left side.

Removal

- Drain the transmission oil (See page 18-94). 1.
- 2 Remove the front left wheel.
- 3. Remove the left drive shaft (See page 20-5).
- 4. Use a special tool to remove left drive shaft oil seal from transmission assembly.

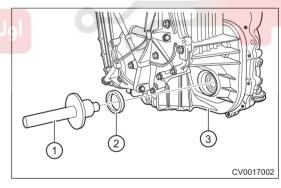


Caution:

- Drive shaft oil seal is a non-reusable component, and replace it after removal.
- 5. Removal is completed.

Installation

anation
Installation is in the reversed order of removal



Caution:

- Apply a proper amount of MP grease to new oil seal lip.
- · Use special tool and hammer to install left drive shaft oil seal to transmission assembly.
- Do not damage oil seal lip during installation.
- Drive shaft oil seal is a non-reusable component, and replace it after removal.
- · Add specified transmission oil.

Speed Sensor

Removal

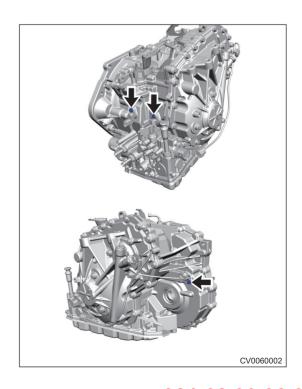
- 1. Turn off electrical equipments and ignition switch.
- 2. Disconnect the negative battery cable.
- 3. Remove the air filter assembly (See page 10-8).
- 4. Remove the battery tray assembly (See page 16-12).
- 5. Disconnect the speed sensor connector.
- 6. Remove fixing bolt and speed sensor.



Installation

1. Install speed sensor and tighten bolts in place.





Tightening torque

8 - 10 N·m

Caution:

• Apply proper amount of automatic transmission oil to sensor O-ring.

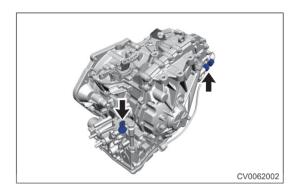




Oil Pressure Sensor

Removal

- 1. Turn off electrical equipments and ENGINE START STOP switch.
- 2. Disconnect the negative battery cable.
- 3. Remove the air filter assembly (See page 10-8).
- 4. Remove the battery tray assembly (See page 16-12).
- 5. Disconnect the oil pressure sensor connector.
- 6. Remove the oil pressure sensor.



Installation

Install the oil pressure sensor and tighten it in place.



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Tightening torque

15 - 22 N·m

Caution:

· Apply proper amount of automatic transmission oil to the sensor O-ring.

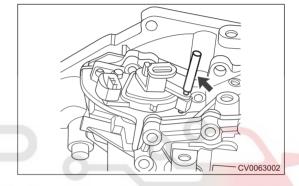
Shift Cable

Warning / Caution / Hint:

• When removing and installing the shift cable bracket, be sure to use the dowel pin correctly according to the requirements to avoid gear disorder and other faults.

Removal

- 1. Shift the shift lever to N gear (transmission shift arm should be in N position correspondingly).
- 2. Turn off electrical equipments and ENGINE START STOP switch.
- 3. Disconnect the negative battery cable.
- 4. Remove the battery (See page 16-10).
- 5. Remove the battery tray (See page 16-12).
- 6. Remove the auxiliary fascia console assembly (See page 48-7).
- 7. At this time, the positioning hole on the shift arm is aligned with the positioning hole on the gear switch and the dowel pin is inserted into it.

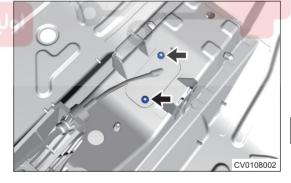




- 8. Disconnect shift cable from shift control mechanism.
- 9. Remove 2 fixing bolts (arrows) of shift cable dust boot from body.

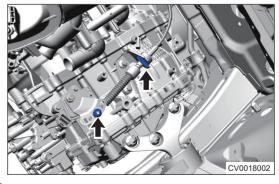
Tightening torque

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10. Remove fixing nut and clip from shift cable.



- 11. Remove 2 fixing bolts between shift cable and vehicle body.
- 12. Remove the shift cable.

Installation

1. Installation is in the reversed order of removal.

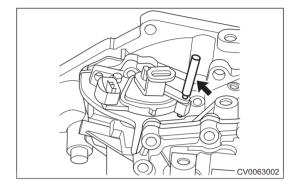




Shift Arm, Gear Switch

Removal

- 1. Turn off electrical equipments and ignition switch.
- 2. Disconnect the negative battery cable.
- 3. Remove the battery assembly (See page 16-10).
- 4. Remove the battery tray assembly (See page 16-12).
- 5. The positioning hole on the shift arm is aligned with the positioning hole on gear switch and the dowel pin is inserted into it.

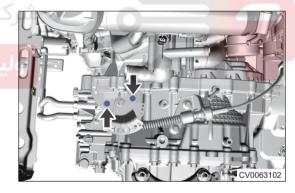


- 6. Remove fixing nut from shift arm.
- 7. Remove the spring washer.
- 8. Remove the dowel pin.
- 9. Remove the shift arm.
- 10. Remove 2 fixing bolts and gear switch.

تال خودر و سامانه Tightening torque دو

8 - 10 N·m

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Caution:

· During removal and installation, the whole vehicle is in N gear.

Installation

Installation is in the reversed order of removal

Cooling Pipe Assembly

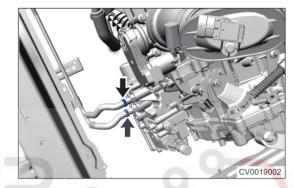
Warning/Caution/Hint:

- During removal and installation, do not operate violently to avoid damaging the transmission oil pipe assembly.
- Avoid foreign objects entering the transmission from the oil pipe assembly nozzle.
- The transmission cooling hose is connected to the internal oil passage of the transmission, so it is necessary to ensure that the inside of hose is clean.

Removal

- 1. Drain the transmission oil (See page 18-94).
- 2. Remove the water tank lower protector assembly (See page 51-20).
- 3. Using a suitable clamp plier, loosen the clamp and remove the cooling oil inlet pipe and return pipe assembly.

Tightening torque 40 - 45 N·m



Warning/Caution/Hint:

Be sure to fasten the clamp to correct position during installation.

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1. Installation is in the reversed order of removal.

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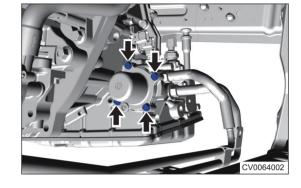
External Filter

Removal

- 1. Drain the transmission oil (See page 18-94).
- 2. Remove the water tank lower protector assembly (See page 51-20).
- 3. Remove 4 fixing bolts between external filter case and transmission.

Tightening torque

8 - 10 N·m



- 4. Remove the external filter case.
- 5. Remove the external filter assembly.
- 6. Remove the gasket.

Installation

1. Installation is in the reversed order of removal.



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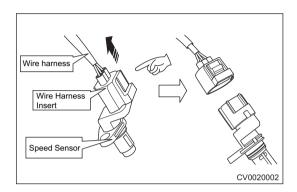
Speed Sensor Connector

Warning/Caution/Hint:

- The connection of connectors mostly uses injection-molded clip structure. Do not pull it strongly to avoid the sensor breaking, clip loosening/breaking and wire harness breaking.
- Make sure the connector is inserted in place during installation: when it is inserted, it will make a "click" sound.

Removal

1. Press the connector lock mechanism (arrow).



- 2. Remove the wire harness connector.
- 3. Removal is completed.

Installation

Installation is in the reversed order of removal.

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)



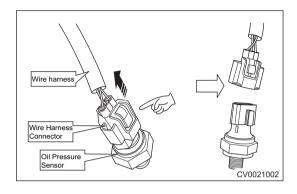
Oil Pressure Sensor Connector

Warning/Caution/Hint:

- The connection of the connectors is mostly an injection-molded buckle structure. Do not pull it strongly to avoid the sensor breaking, buckle loosening / breaking and wire harness breaking.
- Make sure the connector is inserted in place during installation: when it is inserted, it will make a "click" sound.

Removal

1. Press the connector lock mechanism (arrow).

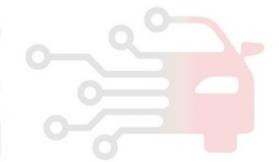


- 2. Remove the wire harness connector.
- 3. Removal is completed.

Installation

Installation is in the reversed order of removal.

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)



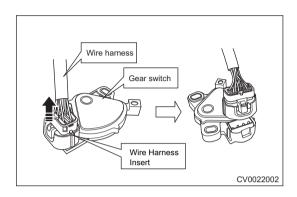
Gear Switch Connector

Warning/Caution/Hint:

- The connection of connectors mostly uses injection-molded clip structure. Do not pull it strongly to avoid the sensor breaking, clip loosening/breaking and wire harness breaking.
- Make sure the connector is inserted in place during installation: when it is inserted, it will make a "click" sound.

Removal

1. Press the connector lock mechanism (arrow).



- 2. Remove the wire harness connector.
- 3. Removal is completed.

Installation

Installation is in the reversed order of removal.

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)



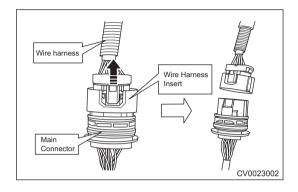
Wire Harness Main Connector

Warning/Caution/Hint:

- The connection of connectors mostly uses injection-molded clip structure. Do not pull it strongly to avoid the sensor breaking, clip loosening/breaking and wire harness breaking.
- Make sure the connector is inserted in place during installation: when it is inserted, it will make a "click" sound.

Removal

1. Press the connector lock mechanism (arrow).



- 2. Remove the wire harness connector.
- 3. Removal is completed.

Installation

Installation is in the reversed order of removal.

شرکت دیجیتال خودرو سامانه (مسئولیت محدود)



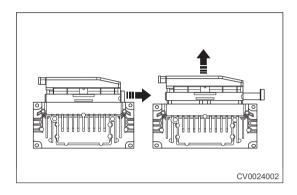
Transmission Control Module Connector

Warning/Caution/Hint:

- The connection of connectors mostly uses injection-molded clip structure. Do not pull it strongly to avoid the sensor breaking, clip loosening/breaking and wire harness breaking.
- Make sure the connector is inserted in place during installation: when it is inserted, it will make a "click" sound.

Removal

- 1. Pull the connector to the right (arrow).
- 2. Then lift up the connector (arrow).



- 3. Remove the wire harness connector.
- 4. Removal is completed.

Installation

1. Installation is in the reversed order of removal.





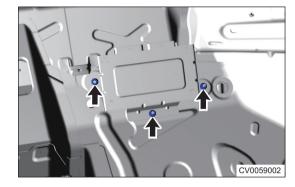
Transmission Control Module

Removal

- 1. Turn off electrical equipments and ignition switch.
- 2. Disconnect the negative battery cable.
- 3. Disconnect the transmission control module connector.
- 4. Remove 3 fixing bolts (arrow) from transmission control module.

Tightening torque

6 ± 1 N·m



5. Removal is completed.

Installation

1. Installation is in the reversed order of removal.

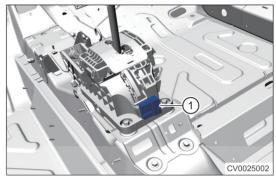




Gear Shift Mechanism Controller

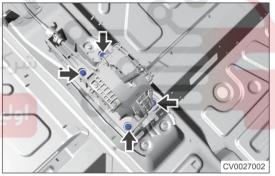
Removal

- 1. Pull up the parking brake.
- 2. Shift to N position.
- 3. Turn ignition switch to OFF.
- 4. Disconnect the negative battery cable.
- 5. Remove the auxiliary fascia console assembly (See page 48-7).
- 6. Disconnect connection between shift cable and gear shift controller.
- 7. Disconnect the gear shift mechanism controller wire harness connector (1).



8. Remove fixing bolts (arrow) from gear shift mechanism controller.





9. Removal is completed.

Installation

1. Installation is in the reversed order of removal.

Transmission Assembly

Warning/Caution/Hint:

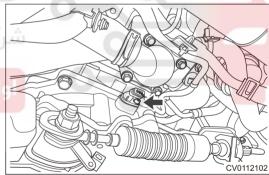
Caution:

- The transmission oil should be drained before powertrain is removed.
- When disassembling the transmission, make sure that the bolt connecting the hydraulic torque converter and the flexible disc is removed first. The hydraulic torque converter is separated from the engine together with the transmission, and engine and transmission are kept as coaxial as possible to avoid the hydraulic torque converter from detaching or falling off.
 - (a) If the hydraulic torque converter accidentally falls off and needs to be reinstalled, do not forcibly install it to avoid damaging the internal components of transmission.
 - (b) The hydraulic torque converter is a high-precision component with high requirements for moment of inertia. If it is accidentally bumped and deformed, it needs to be replaced.
- While separating engine and transmission, be careful not to damage the accessories of transmission, such as cooling hoses, pressure sensors, etc. If damaged, replace them as required.

Removal

- 1. Turn off all electrical equipment and the ignition switch.
- 2. Disconnect the negative battery cable.
- 3. Remove the battery (See page 16-10).
- 4. Remove the battery tray (See page 16-12).
- 5. Remove the air filter assembly (See page 10-8).
- 6. Remove the crankshaft position sensor.
 - (a) Disconnect the crankshaft position sensor connector.
- (b) Remove fixing bolt (arrow) from crankshaft position sensor.

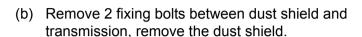




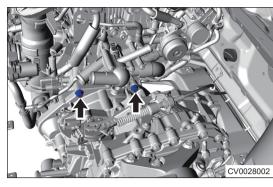
- (c) Remove the crankshaft position sensor.
- 7. Remove front tire.
- 8. Remove the tank lower protector (See page 51-20).
- 9. Drain the transmission oil (See page 18-94).
- 10. Drain the coolant (See page 12-10).
- 11. Remove the drive shaft (See page 20-5).
- 12. Remove the transmission ground wire, disconnect the speed sensor connector and the oil pressure sensor connector and remove the wire harness.
- 13. Remove fixing nut between shift cable and gear switch.
- 14. Remove the cooling oil pipe assembly (See page 18-102).
- 15. Use an engine equalizer to hang the engine.
- 16. Remove the starter (See page 15-12).
- 17. Remove the left mounting (See page 07-57).
- 18. Remove the rear mounting (See page 07-59).
- 19. Remove the drive shaft guide plate.
- 20. Remove the transmission.

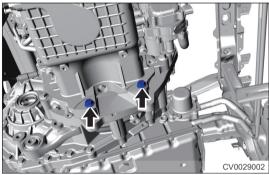
(a) Remove 2 fixing bolts between upper part of transmission and engine.

Tightening torque 60 ± 5 N·m

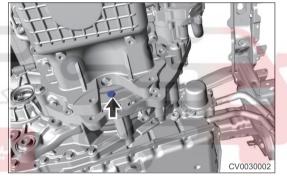


Tightening torque 50 ± 5 N·m





(c) Remove the hydraulic torque converter fixing bolts (4 in total, evenly distributed in the circumference).

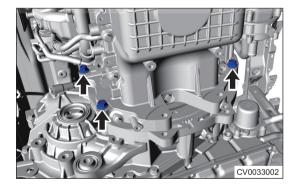


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- (d) Use a transmission bracket to support the transmission assembly.
- (e) Remove 3 fixing bolts between transmission and engine.

Tightening torque

60 ± 5 N·m



- (f) Separate engine and transmission with a pry bar.
- (g) Pull transmission to separate it from engine.

Warning/Caution/Hint:

Caution:

- During assembly, attention should be paid to ensure that the torque converter does not come out.
 - (a) If the hydraulic torque converter accidentally falls off and needs to be reinstalled under the guidance of relevant technicians, do not forcibly install it to avoid damaging the internal components of transmission.
 - (b) The hydraulic torque converter is a high-precision component with high requirements for moment of inertia. If it is accidentally bumped and deformed, it needs to be replaced.

(c) A 1.5 mm thick dust gasket is also designed between transmission and engine for some vehicles, install it in place.

Installation

- 1. Installation is in the reversed order of removal.
- 2. Add specified transmission oil.







